

## Technical product information

<b>Topic</b>	Rear lamp gap/profile and alignment
<b>Market area</b>	Russische Föderation (5RU),Australia E04 Bentley rest Asia and Australia (6E04),China 796 VW Import Comp. Ltd (Vico), Beijing (6796),Germany E02 Bentley rest Europe (6E02),Japan E03 Bentley Japan (6E03),Korea, (South) E08 Bentley South Korea (6E08),United Arab Emirates E06 Bentley Middle East and Africa (6E06),United Kingdom E01 Bentley UK (6E01),United States E05 Bentley USA and rest America (6E05)
<b>Brand</b>	Bentley
<b>Transaction No.</b>	2068609/2
<b>Level</b>	EH
<b>Status</b>	Approval
<b>Release date</b>	

### New customer code

Object of complaint	Complaint type	Position
lighting system, signalling -> exterior illumination -> tail light cluster -> body-to-rear lid tail light cluster switchover	functionality -> without function / defect	> not specified <
lighting system, signalling -> exterior lights	dimensional accuracy	
lighting system, signalling -> exterior illumination	dimensional accuracy	

## Vehicle data

### New Continental GT/C and New Flying Spur

#### Sales types

Type	MY	Brand	Designation	Engine code	Gearbox code	Final drive code
3S3*	2018	E		*	*	*
3S3*	2019	E		*	*	*
3S3*	2020	E		*	*	*
3S3*	2021	E		*	*	*
3S3*	2022	E		*	*	*
3S3*	2023	E		*	*	*
3S4*	2019	E		*	*	*
3S4*	2020	E		*	*	*
3S4*	2021	E		*	*	*
3S4*	2022	E		*	*	*
3S4*	2023	E		*	*	*
ZG2*	2020	E		*	*	*
ZG2*	2021	E		*	*	*
ZG2*	2022	E		*	*	*
ZG2*	2023	E		*	*	*

## Documents

Document name
master.xml

### Customer statement / workshop findings

Rear lamp gap/profile appears to be out of specification (Figure 1)



Figure 1



**IMPORTANT:** The operative **MUST** refer to the onward instructions to confirm if the rear lamp gap/profile is to specification before raising a DISS query

### Technical background

Due to the design and fitment of the rear lights in relation to the surrounding components the operative must refer to Rep.Gr 94 (New Continental GT/C) to confirm if the gap/profile of the rear lamps is to specification before conducting any adjustments or before raising a technical DISS query

#### NOTICE

New Flying Spur - Refer to Figure 2



Figure 2



In the event the gap/profile is not to specification as per Rep.Gr 94 - Rear lamps - To remove and fit or Figure 2 for New Flying Spur

The operative must refer to the Measure section of this TPI Or

In the event the gap/profile and alignment is to specification no further action is required, Do Not conduct any adjustments or raise a technical DISS query in this scenario

### Production change

Not applicable

### Measure

In the event the gap/profile is not to specification (as per Rep.Gr 94 or Figure 2 for New Flying Spur) the operative must continue as follows:

### Prior to adjustment

- Take a clear video/photograph of the gap/profile issue(s) ensuring the actual measurements of the out of specification gap/profile is clearly shown
- Conduct the required adjustment of the rear lamp ensuring that once adjusted the required tolerances have been achieved

### Post adjustment

- Take a clear video/photograph of the gap/profile
- Raise a non-technical DISS query stating the following:
- The gap/profile were not to specification
- Prior and post adjustment measurements (video/photographs) have been attached to the non-technical DISS query



VERY IMPORTANT: In the event the non-technical DISS query is not submitted Warranty payment will not be approved

### Warranty accounting instructions

#### Time to adjust (x1) rear lamp

Warranty type 110 or 910

Damage service number 94 31

Damage code 00 11

#### Labour

Labour operation code 94 31 05 00 (Use 99 index until 15/12/22)

Time 10 TU