

**ANB6 - Checking Threaded Joint for Seat Belt Mount at the Left and Right and Replacing Seat Frame if Necessary (Recall Campaign)**

Model Line: **911 (992)**

Model Year: **As of 2021 up to 2022**

Equipment: Full bucket seats (M-no. Q1K)

Concerns: **Threaded joint securing seat belt mount to driver's seat and passenger's seat**

Cause: **Due to a process error in the production run, on affected vehicles the screw connection of the belt end installing on the driver's seat as well as the passenger seat may not comply with the specifications.**

If this is the case, the functionality of the screw connection cannot be ensured in the event of an accident and thus loosening of the seat belt attachment cannot be ruled out.

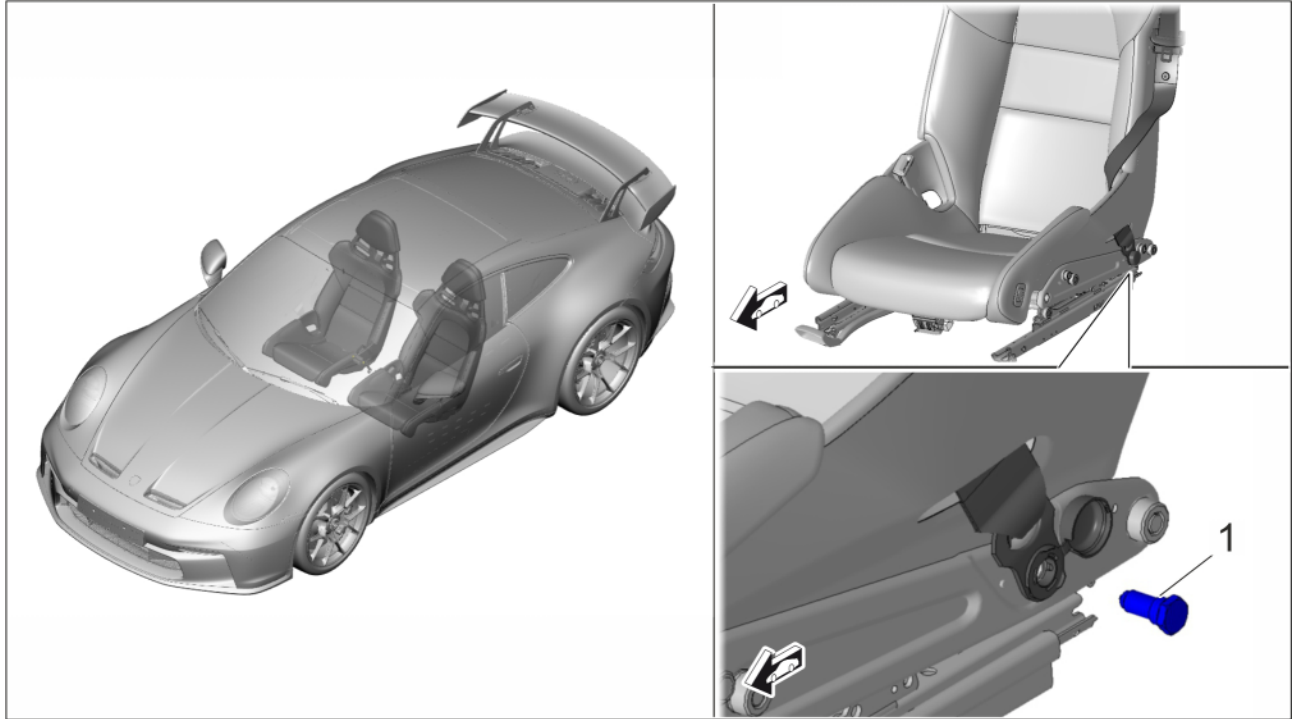
Action required: Check the screw connection for the belt end installing on the driver's seat and passenger seat and replace the seat frame if necessary.

Please note that as of the time of this publication, only the Check instructions are available. If the seat frames need to be replaced as a result of the check, the vehicle must be grounded at the dealer until such time as the frames are available. Frames are not expected to be available until late January 2023.

Affected Vehicles: Only vehicles assigned to the campaign (see also PCSS Vehicle Information)

## Installation

## Position:



*Installation position of threaded joint for seat belt mount*

**1** – Threaded joint for seat belt mount at the left and right (**checking seat frame**)

### Required parts

## Parts Info:

Part No.	Designation – Point of use	Quantity
PAF009057	⇒ Hexagonal fit bolt – Seat belt mount	2 piece(s)

### Required tools

## Tool:

- Torque wrench, 20-100 Nm (15-74 ftlb.), e.g. **VAS 5820 - Torque wrench, 20-100 Nm (15-74 ftlb.)** or equivalent

**Checking threaded joint for seat belt mount at the left and right**

- Work Procedure:
- 1 Check threaded joint for seat belt mount at the left and right (driver seat and passenger seat).
    - 1.1 Open the driver's and passenger's door.
    - 1.2 Unscrew and remove threaded joint for seat belt mount on the driver's seat and passenger seat.
    - 1.3 Check the relevant fastening screw for damage.
      - Both fastening screws can be unscrewed easily after loosening them. The thread of **both fastening screws** is clean and shows **no** signs of damage apart from the usual signs of use: **End of action. Screw in and tighten new** fastening screw. Then continue with Step 2.

**Tightening torque 50 Nm (36.9 ftlb.)**

- 2 Enter the campaign in the Warranty and Maintenance booklet.

**Warranty processing**



**Information**

The specified labor times were determined specifically for carrying out this campaign and include all required preliminary and subsequent work.  
 The labor times may differ from the labor times published in the Labor Operation List in PCSS.

Scope 1: Checking threaded joint for seat belt mount on left and right

<b>Labor time:</b>	
Checking threaded joint for seat belt mount on left and right	Labor time: <b>37 TU</b>
Includes: Loosening and securing fastening screw for seat belt mount	
Required parts:	
PAF009057	Hexagonal fit bolt 2 pieces
<b>Additional costs:</b>	
ANB60000001	Transport costs 1 piece
* For warranty processing, Part No. <b>ANB60000001</b> can be invoiced in the warranty claim as an <b>additional part</b> with the designation "Transport costs" and with the amount as per invoice. <b>Please document a copy of the invoice in WWS.</b>	
⇒ Damage Code ANB6 099 000 1	

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