

ACCOUNT TEAM COVERAGE

Please Deliver To: Service Managers and Warranty Decision Makers

FROM: Cummins Global Warranty Administration Communications

Subject: L9 CM2450 Speed Indicator Ring Capscrew Replacement ATC

Number: Atc2662

Date: 15-Dec-2022

Expires: 15-Dec-2023 (U.S./Canada)
15-Dec-2023 (International)

Attention: mark.stungurys@cummins.com

If additional information is required, please contact your Cummins Warranty Operations Group Leader.

DESCRIPTION:

This ATC-Campaign is being issued to address Speed Indicator Ring (tone wheel) capscrew failures. This document authorizes Cummins Certified Repair Locations to proactively replace the Speed Indicator Ring capscrews.

NOTE: This ATC does **not** cover work on failed units. This ATC provides coverage for work associated with the proactive replacement of the Speed Indicator Ring capscrews **ONLY**. Any work performed that is outside the scope of this ATC **MUST** be filed to the appropriate coverage that most benefits the customer.

NOTE: This field action provides retroactive coverage for repairs made in anticipation of and prior to the release of this publication.

ACTION:

In order to qualify for repair under this field action, an engine:

- 1 will be covered Regardless of coverage status, and
- 2 **must** show as OPEN on QuickServe® Online for this field action.

NOTE: The ESN list is attached for reference.

After verifying that the engine meets the above requirements, perform the following actions:

- 1 Remove the oil pan to gain access to the Speed Indicator Ring. Please refer to procedure 007-025 Lubricating Oil Pan in the L9 CM2450 L126B Service Manual (5613077).
- 2 Remove the Speed Indicator Ring capscrews and discard. Install and tighten new capscrews to 10 nm (88 in-lb) of torque.

MATERIAL DISPOSITION:

Materials removed as a result of this field action **must** be scrapped.

REIMBURSEMENTS:

Parts:

The following parts are covered under this field action:

Part Number	Quantity	Description
395016100	4	SCR,CAP
562202300	1	GSK,PAN

NOTE: SRTs to gain access that are required to complete the repair, that are sufficiently explained in the claim narrative, may also be claimed on this action.

Labor using applicable Access Code and Time:

SRT Code	Description	Time
00-90X	Administrative Time	
07-0RY	Lubricating Oil Pan - Remove and Install - L9 CM2450 L126B	
17-00M	Crossmember Under Oil Pan - Remove and Install (CMI)	
99-008	Remove and Install, Speed Indicator Ring Capscrews - ALL (QTY 1)	

Travel:

Travel is **not** covered under this field action. Towing is **not** covered under this field action.

Other Claimables:

Consumables are covered under this field action.

NOTE: Additional parts, such as o-rings, gaskets and fasteners, that are required to complete the repair, but **not** listed, may be claimed in Other Claimables. Please consolidate all consumables and claim them as one line item in Other Claimables titled "CAMPAIGN SUPPLIES" or other appropriate selections. Please include brief summaries on the details of items claimed. A lack of documentation in the narrative may result in a reduction in claim reimbursement or claim denial.

Claim Instructions:

For Cummins Dealers, claims for this Field Campaign **must** be filed via **RAPIDSERVE™** Web (rsw.cummins.com). For information regarding **RAPIDSERVE™** Web, please reference the "Warranty" tab in QuickServe® Online. If there are additional questions, please contact your local Cummins Distributor.

Account Code:	27
Pay Code:	North America Distributor = X
Pay Code:	North America Dealer = D
Pay Code:	International Distributor = I
Pay Code:	International Dealer = R
Failure Code:	WBSTHA

Attachments
atc2662_esn-list.xlsx