

## Overhead Control Panel Makes Noises/Rattles

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Topic number	LI68.30-P-075872
Version	1
Function group	68.30 - Coverings, trim
Date	2/2/23
Validity	Valid for vehicles of model series 232 with manufacturing date prior to 16 December 2022
Reason for change	

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### Complaint

Overhead control panel makes noises/rattles

### Cause

Noise and/or rattle present as a result of missing foam pads for sound dampening.

### Remedy

A. Expose the frame of the overhead control panel (cf. picture 1.1 - WIS AR82.20-P-1000S)

B. Review the label of the overhead control panel (cf. picture 1.2, label on top of overhead control panel A0009008539).

If a blue dot is present on the label, perform step C as an immediate measure.

If the label does not have a blue dot: Order a new overhead control panel and perform step C as an immediate measure with the new component part

C. Apply the foam pads (3 in total) as per picture 1.3. with the following dimensions

- One Pad: 30\*30\*10 mm (length, width, height)
- Two Pads: 40\*25\*2 mm (length, width, height)

The pads in the corners should extend as far as possible into the corners (cf. green marking in picture 1.4).

D. Assembly of the removed parts

In the event of complaints after manufacturing date 16 December 2022 -> Create a TIPS case.

Attachments	
File	Description
<a href="#">Bild 1.1.png</a>	Picture 1.1

# XENTRY TIPS

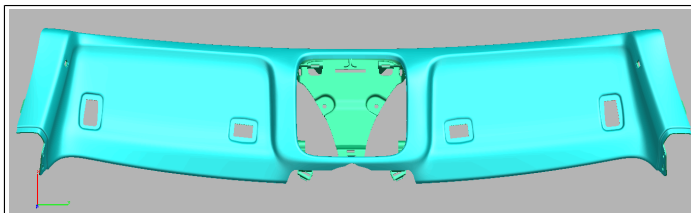


Bild 1.2.png

Picture 1.2



Bild 1.4.png

Picture 1.4



Bild 1.3.png

Picture 1.3



## WIS-References

Document number	Title	Note
ar82.20-p-1000s	REMOVE/INSTALL OVERHEAD CONTROL PANEL CONTROL UNIT	Removal of overhead control panel

## Symptoms

# XENTRY TIPS

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Body > Interior equipment > Interior trim > Clattering

Body > Interior equipment > Interior trim > Noise

## Parts

Part number	ES1	ES2	Designation	Quantity	Note	EPC
A0009008539			Overhead control panel	1	Order only when required	X

## Operation numbers/damage codes

Op. no.	Operation text	Time	Damage code	Note
			6900936	Damage code in the event that overhead control panel makes noises