

LIGHTED THRESHOLD FIELD REPLACEMENT PROCEDURE

DOORS

- 1. Remove screw caps on both hinge side and latch side (Fig. 1).
- **2.** Remove all screws now exposed by removing the caps.
- **3.** Remove first screw from each side of the radius drip rail cap (Fig. 2).
- **4.** Pull bottom of door outward exposing all four (4) threshold screws, two (2) per side (Fig. 4 & 5).

NOTE: Door only needs to be pulled out far enough to expose the threshold screws. Pulling the door out any further may result in damage to the door or the trailer door opening.

- **5.** Place a small piece of 2 x 4 block between the frame and the outside wall of the trailer.
- **6.** Disconnect lighted threshold wiring.
- **7.** Remove the four (4) threshold screws, two (2) from each end (Figs. 4 & 5).
- **8.** Remove lighted threshold from frame (Fig. 3).
- **9.** Test new lighted threshold before installing by touching the black and red wires to the negative and positive posts of a cordless battery.
- 10. Install lighted threshold.

NOTE: Be sure wiring end is installed on the hinge side (Fig. 5).

- **11.** Connect wiring.
- **12.** Test lighted threshold.
- **13.** Install the four (4) threshold screws.
- **14.** Remove 2 x 4 blocks.
- **15.** Push door back into place.
- **16.** Reset drip rail screws.
- **17.** Reset all frame rail screws.
- **18.** Install new screw caps.

NOTE: If stock installed rail caps are aluminum, rail caps will be ruined when removed from door frame rails. New caps must be installed. If caps are plastic, they can be reused.

Part Numbers

211410 - Clear Threshold (Lens)

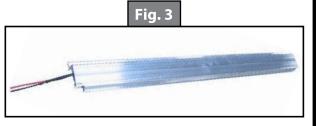
213821 - Undercover

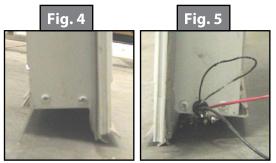
205512 - Outer Frame

216500 - LED Light Strip









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