

**ANB4 - Retrofitting Locking Caps on the Front Left and Right Headlights (Stop Delivery / Recall Campaign)**

Change overview

Version	Date	Change
0	11/11/2023	<ul style="list-style-type: none"> <li>First publication</li> </ul>
1	02/15/2023	<ul style="list-style-type: none"> <li>Procedure for Cayenne vehicles MY 2011 – 2014 adapted</li> <li>Separate scope for Cayenne vehicles MY 2011 – 2014 added</li> </ul>

Model Line: **Cayenne (92A)**

Model Year: **As of 2011 up to 2018**

Country /  
Market: **USA (C02)**  
**Canada (C36)**

Concerns: **Locking caps on headlight**

Information: **There is a possibility that a locking cap that prevents the adjustment of the headlights in the horizontal direction was not installed during vehicle assembly on the affected vehicles. If this is the case, certain legal requirements will not be met in the USA and Canada markets.**

Action required: Check installation of the locking caps and retrofit a locking cap on the adjusting screw for the horizontal adjustment on the left and right headlights if necessary.

Affected Vehicles: Only vehicles assigned to the campaign (see also PCSS Vehicle Information).

Installation

Position:



*Installation position of caps (e.g. Cayenne MY 2016)*

**1** – Cap (retrofit)

### Required parts

Parts Info:

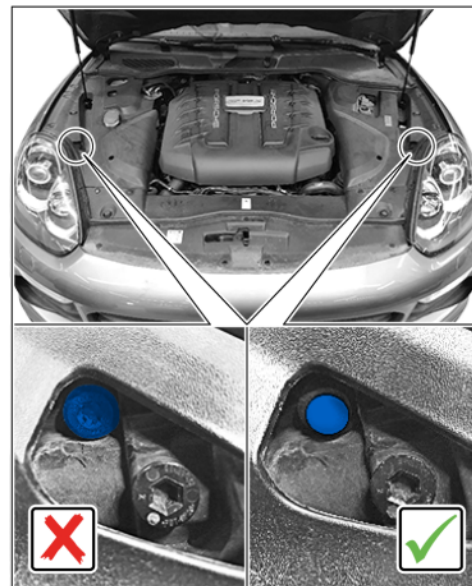
Required parts:

Part No.	Designation – Location	Number
V04015001KC	⇒ Plug – Headlight adjusting screws	2 pieces

### Checking caps and retrofitting them if necessary

Work Procedure: 1 Open front lid.

- 2 Check whether a cap is installed on the adjusting screw for the horizontal adjustment on the left and right headlights. ⇒ *Checking locking cap (e.g. Cayenne MY 2016)*



*Checking locking cap (e.g. Cayenne MY 2016)*

Assessment		Action
(✓)	A <b>locking cap</b> is <b>installed</b> on the left and right headlight.	End of remedial action. Continue with Step 6.
(✗)	There is <b>no</b> locking cap or only one <b>cap installed on one headlight</b> .	Retrofit locking cap. <ul style="list-style-type: none"> <li>• Vehicles model years 2011 - 2014: Continue with Step 3.</li> <li>• Vehicles model years 2015 - 2018: Continue with Step 4.</li> </ul>



**Information**

On vehicles from model year 2011 – 2014, the headlights must be removed for retrofitting the locking caps.

- 3 Remove main headlight. ⇒ *Workshop Manual '941519 Remove and install main headlights'*

- 4 Press locking cap on the left and right headlight into the adjusting screw ⇒ *Installing locking cap (e.g. Cayenne MY 2016 left headlight)* -1- for horizontal adjustment.
- 5 **Only for vehicles from model year 2011 – 2014.** Install main headlights. ⇒ *Workshop Manual '941519 Remove and install main headlights'*
- 6 Close front lid.
- 7 Enter the campaign in the Warranty and Maintenance booklet.



*Installing locking cap (e.g. Cayenne MY 2016 left headlight)*

### Warranty processing

Scope 1 - 4: Not relevant for this vehicle type.

Scope 5: **Checking locking caps**

**Labor time:**

Checking locking caps

Labor time: **12 TU**

⇒ **Damage Code ANB4 099 000 1**

Scope 6 - 13: Not relevant for this vehicle type.

Scope 14: **Retrofitting locking caps**

- Cayenne model year: 2015 - 2018

**Labor time:**

Retrofitting locking caps

Labor time: **14 TU**

Includes: Checking locking caps

**Parts required:**

V04015001KC Plug

2 pieces

⇒ **Damage Code ANB4 099 000 1**

Scope 15 - 21: Not relevant for this vehicle type.

