



# TECHNICAL SERVICE BULLETIN

## Whistle Noise At Lower Left Windshield Area

**23-2032**

02 February  
2023

This bulletin supersedes 22-2306.

### Model:

Ford 2021-2022 Bronco
--------------------------

### Summary

This article supersedes TSB 22-2306 to update vehicle model years affected.

**Issue:** Some 2021-2022 Bronco vehicles may exhibit a whistle noise below the lower left windshield area at the bottom of the A-pillar. This may be due to a missed body sealer application at the factory. To correct this condition, follow the Service Procedure to reseal the affected body seam.

**Action:** Follow the Service Procedure to correct the condition on vehicles that meet all of the following criteria:

- 2021-2022 Bronco
- Whistle noise from the lower left windshield area

### Parts

Service Part Number	Quantity	Description
Obtain Locally	As Needed	3M™ 2 In. Wide Masking Tape Or Equivalent
Obtain Locally	As Needed	Butyl - 3M™ 08612 Windo Weld Round Ribbon Sealer Or Equivalent

As Needed indicates the amount of the part may vary and/or is not a whole number. Parts can be billed out as non-whole numbers, including less than 1.

**Warranty Status:** Eligible under provisions of New Vehicle Limited Warranty (NVLW)/Service Part Warranty (SPW)/Special Service Part (SSP)/Extended Service Plan (ESP) coverage. Limits/policies/prior approvals are not altered by a TSB. NVLW/SPW/SSP/ESP coverage limits are determined by the identified causal part and verified using the OASIS part coverage tool.

### Labor Times

Description	Operation No.	Time
2021-2022 Bronco: Install Tape, Road Test (Pass) Inspect Gap And Apply Butyl Sealer If Necessary (Do Not Use With Any Other Labor Operations)	232032A	1.2 Hrs.

### Repair/Claim Coding

Causal Part:	5802012
Condition Code:	68

### Service Procedure

1. Tape off the left side of the cowl panel and drive the vehicle above 50 mph (80 km/h). Did taping off the cowl resolve the whistle noise? (Figure 1)

Figure 1



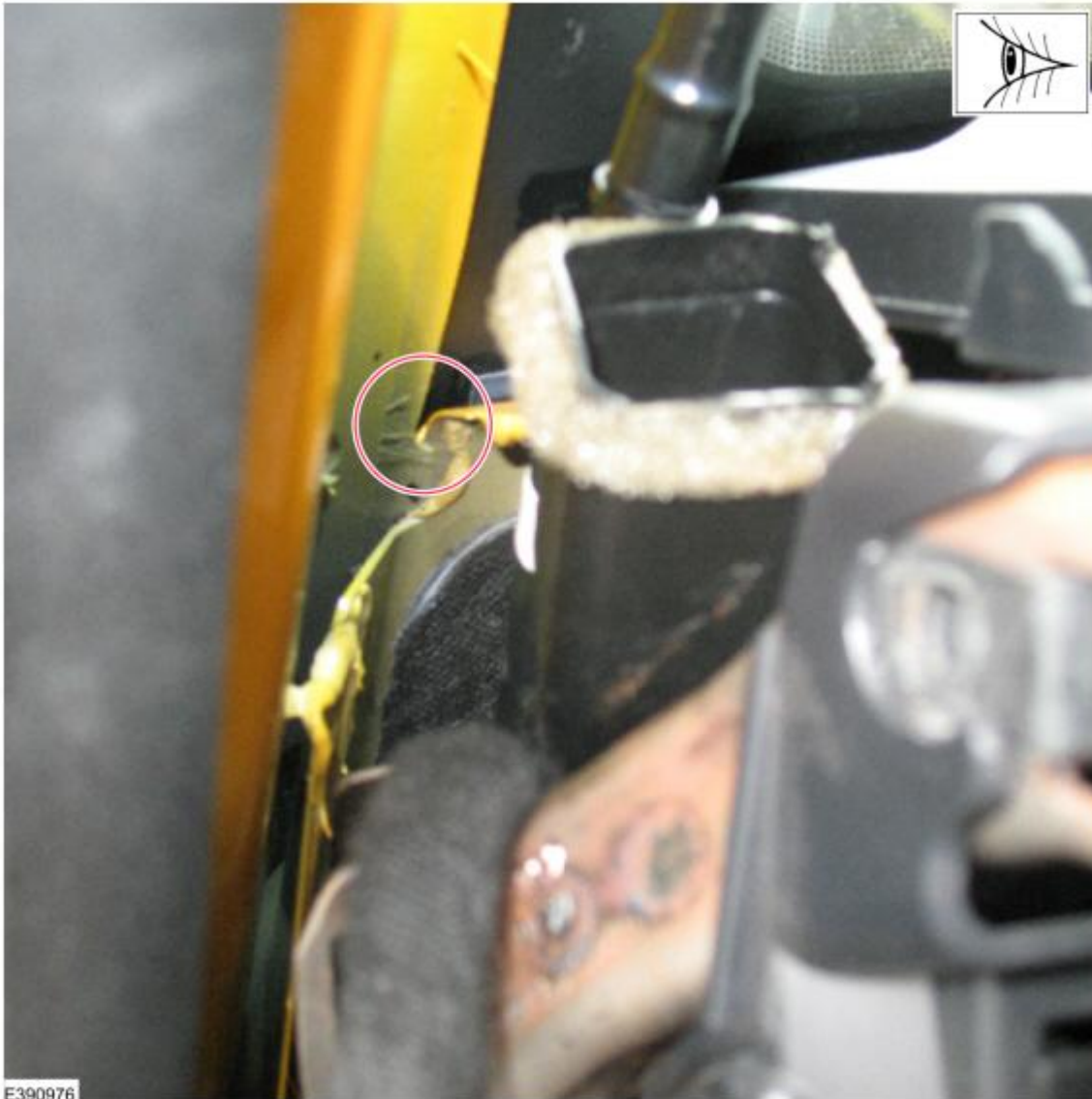
(1). Yes - proceed to Step 2.

(2). No - this article does not apply. Refer to Workshop Manual (WSM), Section 100-04.

**2.** Remove the left A-pillar trim. Refer to WSM, Section 501-05.

**3.** Visually inspect for a gap in the sheet metal at the bottom of the A-pillar where it joins the rear engine compartment wall. Is a gap present? (Figure 2)

Figure 2



(1). Yes - proceed to Step 4.

(2). No - this article does not apply.

**4.** Apply a liberal amount of butyl to fill the gap between the two metal panels and eliminate the air entry.

**5.** To assemble, reverse the removal procedure.

---

© 2023 Ford Motor Company

All rights reserved.

NOTE: The information in Technical Service Bulletins is intended for use by trained, professional technicians with the knowledge, tools, and equipment to do the job properly and safely. It informs these technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by "do-it-yourselfers". Do not assume that a condition described affects your car or truck. Contact a Ford or Lincoln dealership to determine whether the Bulletin applies to your vehicle. Warranty Policy and Extended Service Plan documentation determine Warranty and/or Extended Service Plan coverage unless stated otherwise in the TSB article. The information in this Technical Service Bulletin (TSB) was current at the time of printing. Ford Motor Company reserves the right to supersede this information with updates. The most recent information is available through Ford Motor Company's on-line technical resources.