

| Technical Service Bulletin : TSB220177 | Released Date: 13-Feb-2023 |
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| New Injector Grommet Seal | |

New Injector Grommet Seal

Warranty Statement

The information in this document has no effect on present warranty coverage or repair practices, nor does it authorize TRP or Campaign actions.

Contents

Product Affected

- B4.5 CM2350 B129B
- B4.5 CM2350 B147B
- B4.5 CM2620 B158B
- F3.8 CM2350 F120B
- F3.8 CM2350 F132B
- F3.8 CM2620 F137B
- F4.5 CM2620 F139B
- ISB4.5 CM2350 B104
- ISF3.8 CM2220 F103
- ISF3.8 CM2220 F110
- ISF3.8 CM2220 F116
- ISF3.8 CM2220 F134B
- ISF3.8 CM2350 F109
- ISF4.5 CM2220 F123
- QSF3.8 CM2350 F107
- QSF3.8 CM2350 F118
- QSF3.8 CM2350 F119

Description of Change

This document announces the new injector grommet seal for valve cover options:

- VC 9532
- VC 9697
- VC 9789
- VC 9592
- VC 9614
- VC 9894
- VC 9898
- VC 9895
- VC 9899
- VC 9896
- VC 9900
- VC 9897
- VC 9901

Reason for Change

There were lubricating oil leaks observed on the injector fuel line, as well as problems with fuel line misalignment. The injector grommet seals are available separately to the rocker lever cover.

Service Parts

Service parts are offered. See Table 1 for part numbers.

| Table 1, Service Parts | | | | |
|--------------------------|-------------------------|----------|------------|--------------------|
| Part Description | Existing Part Number | Obsolete | Superseded | New Part Number |
| Injector Grommet Seal | 5301652 | No | No | 5562909 |

Document History

| Date | Details |
|-----------|------------------------------------|
| 2022-8-18 | Module Created |
| 2023-2-10 | Updated Reason for Change section. |

Last Modified: 13-Feb-2023