



Technical Service Bulletin

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Variable Geometry Turbocharger (VGT) Electronic Actuator Installation and Calibration Did Not Pass

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Warranty Statement

The information in this document has no effect on present warranty coverage or repair practices, nor does it authorize TRP or Campaign actions.

Contents

Product Affected

- B6.7 CM2350 B121B
- B6.7 CM2350 B135B
- B6.7 CM2350 B136C
- B6.7 CM2350 B148B Stop-Start Applications
- B6.7 CM2350 B157C
- B6.7 CM2450 B155B
- ISB6.7 CM2350 B101
- ISB6.7 CM2350 B103
- ISB6.7 CM2350 B142
- ISL9 CM2350 L101
- ISL9 CM2350 L111
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- X15 CM2450 X124B
- X15 CM2450 X134B

Issue Summary

Variable geometry turbocharger (VGT) actuators have been improperly diagnosed as faulty after incorrect install or calibration steps were performed.

Symptom:

- “Failed” message received on VGT Electronic Actuator Installation and Calibration test in INSITE™ electronic service tool
- Active Fault Code 6432 or 2449

Root Causes:

- The VGT actuator was mounted to the turbocharger during the Install Actuator step.
- Improper alignment of turbocharger sector gear on the turbocharger while mounting the VGT electronic actuator.

Resolution

- See corresponding Service Manual. Reference Procedure 010-134 in Section 10.
- If VGT electronic actuator Install or Calibrate steps do **not** pass, the installation procedure **must** be started over from the beginning.
- The VGT electronic actuator **must** be removed, unplugged for 30 seconds, and the turbocharger sector gear placed into the correct fully clockwise position.
- If unsuccessful after two attempts, contact 1-800-CUMMINS™ to escalate this issue.

Document History

Date	Details
2023-2-6	Module Created

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