

Technical product information

Topic	Coolant leaking from the mechanical coolant pump - Low coolant level warning - Engine overheating - DTC's evident
Market area	Russische Föderation (5RU),Australia E04 Bentley rest Asia and Australia (6E04),China 796 VW Import Comp. Ltd (Vico), Beijing (6796),Germany E02 Bentley rest Europe (6E02),Japan E03 Bentley Japan (6E03),Korea, (South) E08 Bentley South Korea (6E08),United Arab Emirates E06 Bentley Middle East and Africa (6E06),United Kingdom E01 Bentley UK (6E01),United States E05 Bentley USA and rest America (6E05)
Brand	Bentley
Transaction No.	2065919/7
Level	EH
Status	Approval
Release date	

New customer code

Object of complaint	Complaint type	Position
engine -> cooling system	leaks	
engine -> cooling system -> coolant	component / consumables -> too little	
lighting system, signalling -> sound signals -> "coolant level" acoustic warning	functionality -> activates	

Vehicle data

W12 Bentayga - New Continental GT/GTC - New Flying Spur

Sales types

Type	MY	Brand	Designation	Engine code	Gearbox code	Final drive code
3S31AB	2018	E		*	*	*
3S31BB	2018	E		*	*	*
3S31BB	2019	E		*	*	*
3S31BB	2020	E		*	*	*
3S31BB	2021	E		*	*	*
3S31BB	2022	E		*	*	*
3S31BB	2023	E		*	*	*
3S31EB	2021	E		*	*	*
3S31EB	2022	E		*	*	*
3S31EB	2023	E		*	*	*
3S41BB	2018	E		*	*	*
3S41BB	2019	E		*	*	*
3S41BB	2020	E		*	*	*
3S41BB	2021	E		*	*	*
3S41BB	2022	E		*	*	*
3S41BB	2023	E		*	*	*
3S41EB	2021	E		*	*	*
3S41EB	2022	E		*	*	*
3S41EB	2023	E		*	*	*
4V14A9	2017	E		*	*	*
4V14A9	2018	E		*	*	*
4V14A9	2019	E		*	*	*
4V14A9	2020	E		*	*	*
4V14A9	2021	E		*	*	*
4V14A9	2022	E		*	*	*
4V14A9	2023	E		*	*	*
4V14G9	2020	E		*	*	*
4V14G9	2021	E		*	*	*
4V14G9	2022	E		*	*	*
4V14G9	2023	E		*	*	*

ZG21BB	2020	E		*	*	*
ZG21BB	2021	E		*	*	*
ZG21BB	2022	E		*	*	*
ZG21BB	2023	E		*	*	*
ZG26BB	2023	E		*	*	*

Documents

Document name
master.xml

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Coolant leaking from the mechanical coolant pump - Low coolant level warning - Engine overheating - DTC's evident

Customer statement / workshop findings

- Coolant leaking from the mechanical coolant pump
- Or
- Coolant witness marks on the mechanical coolant pump although coolant is not leaking/dripping from the pump
- Or
- Low coolant level warning displayed within the DIP
- Or
- Engine overheating issues and/or DTC P218100: Cooling System Performance with symptom code 8113



CAUTION: In the event that DTC P218100: Cooling System Performance with symptom code 8113 is evident

Or

- Air in the coolant DTC's (various) are evident

The operative should also refer to TPI 2051893/-

Technical background

Revision history

[TPI 2065919/5](#) - Revised instructions to include the replacement the Solenoid for coolant circuit N492 (Figure 1 ARROW) in conjunction with the mechanical coolant pump



Figure 1

[TPI 2065919/6](#) - Note added within the Production change and Measure sections regarding the requirement to raise a non-technical DISS query and attach a clear photograph for B level coolant pumps



HINT: The operative MUST ensure the instructions within the Measure section are followed, the instructions differ slightly depending on the mechanical coolant pump part number (B or C suffix)

[TPI 2065919/7](#) - Note added within Measure section as follows:

NOTICE

VERY IMPORTANT: In the event that a leak is evident on a C level mechanical coolant pump and coolant is leaking/dripping as a result of conducting the coolant pressure test - Record a clear video of the leak (whilst carrying out the pressure test) the video must then be uploaded to a new or existing DISS query

NOTE: A video is not required in the event that a B level mechanical coolant pump is leaking

Production change



The following mechanical coolant pump part numbers are affected:

- 07P 121 008B
- 07P 121 008C



VERY IMPORTANT:

- In the event a B level mechanical coolant pump is fitted and a replacement pump is required a non technical DISS query is required (see NOTICE below)

NOTICE

IMPORTANT: When raising the non technical DISS query the operative MUST attach a clear photograph confirming the B level coolant pump was originally fitted prior to replacing with the C level coolant pump

HINT: A borescope may have to be used if obtaining photos of the coolant pump when fitted

- In the event a C level mechanical coolant pump is fitted and a replacement coolant pump is required a Technical DISS query must be raised to request permission from Product Support before replacement

Measure

07P 121 008B or 07P 121 008C mechanical coolant pump fitted



The following should be conducted until instructed regardless of the mechanical coolant pump part number which is fitted

1) On receipt of the vehicle - Take a photograph of the coolant level within the coolant reservoir

- Using ODIS check to confirm that no DTC's are evident relating to low coolant or overheating issues in particular

DTC P218100: Cooling System Performance with symptom code 8113

Or

Air in the coolant DTC's

- Save the current ODIS log
- Take a photo of any coolant related warnings which are evident within the DIP
- Take a photo of any suspected coolant leaks

2) Referring to Rep.Gr 19 - Pressure test the coolant system to confirm if a coolant leak is evident from the mechanical coolant pump

NOTICE

VERY IMPORTANT: In the event that a leak is evident on a C level mechanical coolant pump and coolant is leaking/dripping as a result of conducting the coolant pressure test - Record a clear video of the leak (whilst carrying out the pressure test) the video must then be uploaded to a new or existing DISS query

NOTE: A video is not required in the event that a B level mechanical coolant pump is leaking

Refer to the video located within the Bentley Hub reference TPI 2065919/- this video shows an example of a coolant pump with no leak although there is a small coolant witness mark evident (Figure 2) in this scenario the coolant witness mark should be cleaned off (using a suitable cleaning agent) to the condition shown in Figure 3



Figure 2



Figure 3



In the event that coolant is not leaking from the mechanical coolant pump whilst conducting the pressure test the operative must conduct Step 3 (road test) to confirm if a coolant leak is evident or not

However

If a coolant leak is evident whilst conducting the pressure test the operative must go to Step 4

3) Conduct a road test

- On return conduct a visual check to confirm if the leak is evident or not
- Should the leak not be evident, no further action is required

TIP: In the event there are no visible coolant leaks from the mechanical coolant pump and the coolant level is to specification as per Rep.Gr 10 - DO NOT replace the mechanical coolant pump (No further action is required)

However

- If a visible coolant leak is evident the operative should continue with the remaining instructions from Step 4

4) Check to confirm the part number of the mechanical coolant pump

NOTE: If **07P 121 008B** is fitted - Conduct Steps 5 and 6

Or

If **07P 121 008C** is fitted the operative should conduct Steps 7 and 8

07P 121 008B coolant pump

5) Replace the following:

- Mechanical coolant pump - Rep.Gr 19
- Solenoid for coolant circuit N492 assembly - Rep.Gr 19 - Use a Mityvac or similar vacuum tool to check and confirm there are no vacuum related issues/leaks present within the system once N492 has been replaced



Ensure all procedures within the Repair manual are followed including any alignments/calibrations which are required (Depending on vehicle specification)

- In the event that 07P 121 008B was originally fitted and replaced with 07P 121 008C a non technical DISS query is required (see NOTICE below)

NOTICE

IMPORTANT: When raising the non technical DISS query the operative **MUST** attach a clear photograph confirming the B level coolant pump was originally fitted prior to replacing with the C level coolant pump

IMPORTANT: Ensure the vacuum hoses are free from moisture **DO NOT** use compressed air to attempt to remove moisture from the vacuum hoses (allow the moisture to naturally evaporate from the vacuum lines) as damage to other components and unintentional disconnection of vacuum hoses can occur if compressed air is used

6) Conduct a road test to confirm the issue is no longer evident

07P 121 008C coolant pump

7) Referring back to Figure 1 - Disconnect each vacuum hose with care from the Solenoid for coolant circuit N492 - visually monitor for any traces of coolant

HINT: Refer to the video on the Bentley Hub referencing TPI 2061369/- to check for any signs of coolant within the vacuum hoses

VERY IMPORTANT: If traces of coolant are evident during disconnection, take clear photos or record a clear video of any coolant within the vacuum hoses or N492 and attach to a new or existing technical DISS query

Please note the quoted video should be used for reference purposes only as it may not show the same part which is fitted to the applicable vehicles (although the symptom is the same regardless of the type shown)

- Use a Mityvac or similar vacuum tool to check and confirm there are no vacuum related issues/leaks present within the system to check and confirm if N492 is sticking open and supplying a constant vacuum
- The operative must raise a technical DISS query or respond via an already open DISS query to request permission to replace the mechanical coolant pump ensuring the following is attached to the DISS query:
- Clear photo of the coolant level
- Clear photo of the original mechanical coolant pump part number **07P 121 008C** (Figure 4)
- Video of the coolant leak whilst carrying out the pressure test
- Current ODIS log

NOTE: The photo shown in Figure 4 is a C level coolant pump (shown removed from the vehicle for photographic purposes) a borescope may have to be used for photos of the coolant pump when fitted



Figure 4

- Once permission has been given via the technical DISS query, replace the following
- Mechanical coolant pump - Rep.Gr 19
- Solenoid for coolant circuit N492 assembly - Rep.Gr 19

IMPORTANT: Ensure the vacuum hoses are free from moisture **DO NOT** use compressed air to attempt to remove moisture from the vacuum hoses (allow the moisture to naturally evaporate from the vacuum lines) as damage to other components and unintentional disconnection of vacuum hoses can occur if compressed air is used



Ensure all procedures within the Repair manual are followed including any alignments/calibrations which are required (Depending on vehicle specification)



NOTE: Do not discard the mechanical coolant pump (07P 121 008C or N492) as they may be requested for analysis

8) Conduct a road test to confirm the issue is no longer evident

Warranty accounting instructions

Warranty Type 110 or 910
Damage Service Number 19 50
Damage Code 00 50

Coolant pressure test

Labour Operation Code 19 01 01 00
Time 10 TU

Road test

Labour Operation Code 01 21 00 00
Time 50 TU

Bentayga

Time to replace the mechanical coolant pump and N492 assembly

Labour Operation Code 19 50 19 51 (Use 99 index until 16/02/23)
Time 70 TU

Time to remove and refit the front end module

Labour Operation Code 50 38 19 00
Time 760 TU

New Continental GT/C

Time to replace the mechanical coolant pump and N492 assembly

Labour Operation Code 19 50 19 01 (Use 99 index until 16/02/23)
Time 250 TU

New Flying Spur

Time to replace the mechanical coolant pump and N492 assembly

Labour Operation Code 19 50 19 00 (Use 99 index until 16/02/23)
Time 210 TU

Parts information

Refer to the ETKA parts catalogue