

Noise in front door from window regulator when driving

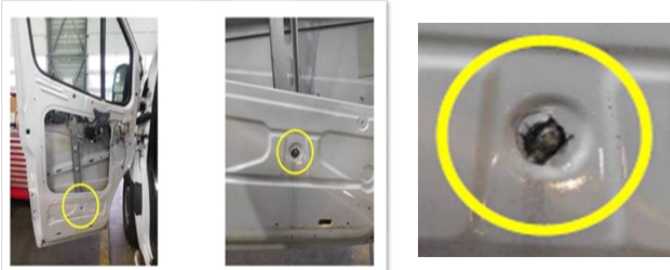
Topic number	LI72.10-N-075789
Version	1
Function group	72.10 - Front door
Date	2/6/23
Validity	Models 907
Reason for change	

Complaint

Noise in front door from window regulator when driving.

Cause

Loosened nut of window lifter leads to screw connection at bottom of door breaking the mounting point in the door (see attached picture).

Attachments	
File	Description
Ursache Bild.PNG 	Loosened screw connection leads to lower fastening strut breaking out.

Remedy

Glue in repair panel A 910 722 33 00 and screw in again with collar nut A 005 990 64 50.

When using the adhesive, observe the following: Roughen the bonding surfaces slightly and clean them so that they are free of grease in order to guarantee secure bonding.

Attachments	
File	Description
Abhilfe Bild.PNG	Glue in repair panel and screw in again.

XENTRY TIPS



WIS-References

Document number	Title	Note
AR72.10-D-6575TS	Remove/install front door panel	

Symptoms

Body > Door/Flap > Door > Door > Noise

Parts

Part number	ES1	ES2	Designation	Quantity	Note	EPC
A 000 989 15 02	09		Adhesive	1		X
A 005 990 64 50			Nut	1		X
A 910 722 33 00			Reinforcement plate	1		X

Operation numbers/damage codes

Op. no.	Operation text	Time	Damage code	Note
72 100	Repair left door	ZM	7221338	
72 640	Door trim on front door must be removed/installed	7 AW	7221338	
72 100	Repair right door	ZM	7221338	