



Technical Service Bulletin

SUBJECT:		NO.: TSB-23-33-003	
PROCEDURE CORRECTION FOR THE LOWER ARM BUSHING REPLACEMENT – SERVICE MANUAL REVISION		DATE: March 2023	
		MODEL: See below	
CIRCULATE TO:	<input type="checkbox"/> GENERAL MANAGER	<input checked="" type="checkbox"/> PARTS MANAGER	<input checked="" type="checkbox"/> TECHNICIAN
<input checked="" type="checkbox"/> SERVICE ADVISOR	<input checked="" type="checkbox"/> SERVICE MANAGER	<input checked="" type="checkbox"/> WARRANTY PROCESSOR	<input type="checkbox"/> SALES MANAGER

PURPOSE

This TSB provides correction to the procedures for the Lower Arm Bushing Replacement in the Front Suspension section of the Service Manual.

AFFECTED VEHICLES

- 2014-2020 Outlander
- 2018-2021 Outlander PHEV

AFFECTED SERVICE MANUAL

- 2014-2020 Outlander Service Manual
- 2018-2021 Outlander PHEV Service Manual

PROCEDURE

Please use the attached chart as a guide to replace the indicated pages of the affected Service Manuals, Group 33 Front Suspension, Special Tools and Group 33 Front Suspension, Lower Arm, Lower Arm Bushing Replacement.



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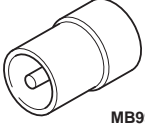

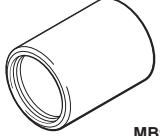
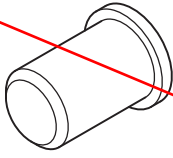

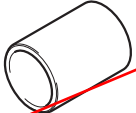
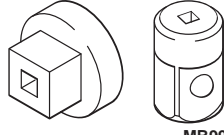
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OUTLANDER / OUTLANDER PHEV

Applicable manual	Pub. No.	Applicable title	Contents
2014 OUTLANDER Service Manual	MSCD-007B-2014	FRONT SUSPENSION └ SPECIAL TOOLS	Attached sheet 9, 10
2015 OUTLANDER Service Manual	MSCD-007B-2015	FRONT SUSPENSION └ LOWER ARM └ LOWER ARM BUSHING REPLACEMENT	
2016 OUTLANDER Service Manual	MSCD-007B-2016		
2017 OUTLANDER Service Manual	MSCD-007B-2017		
2018 OUTLANDER Service Manual	MSCD-007B-2018		
2018 OUTLANDER PHEV Service Manual	MSCD-027B-2018		
2019 OUTLANDER Service Manual	MSCD-007B-2019		
2019 OUTLANDER PHEV Service Manual	MSCD-027B-2019		
2020 OUTLANDER Service Manual	MSCD-007B-2020		
2020 OUTLANDER PHEV Service Manual	MSCD-027B-2020		
2021 OUTLANDER PHEV Service Manual	MSCD-027B-2021		

**FRONT SUSPENSION
SPECIAL TOOLS**

SPECIAL TOOLS

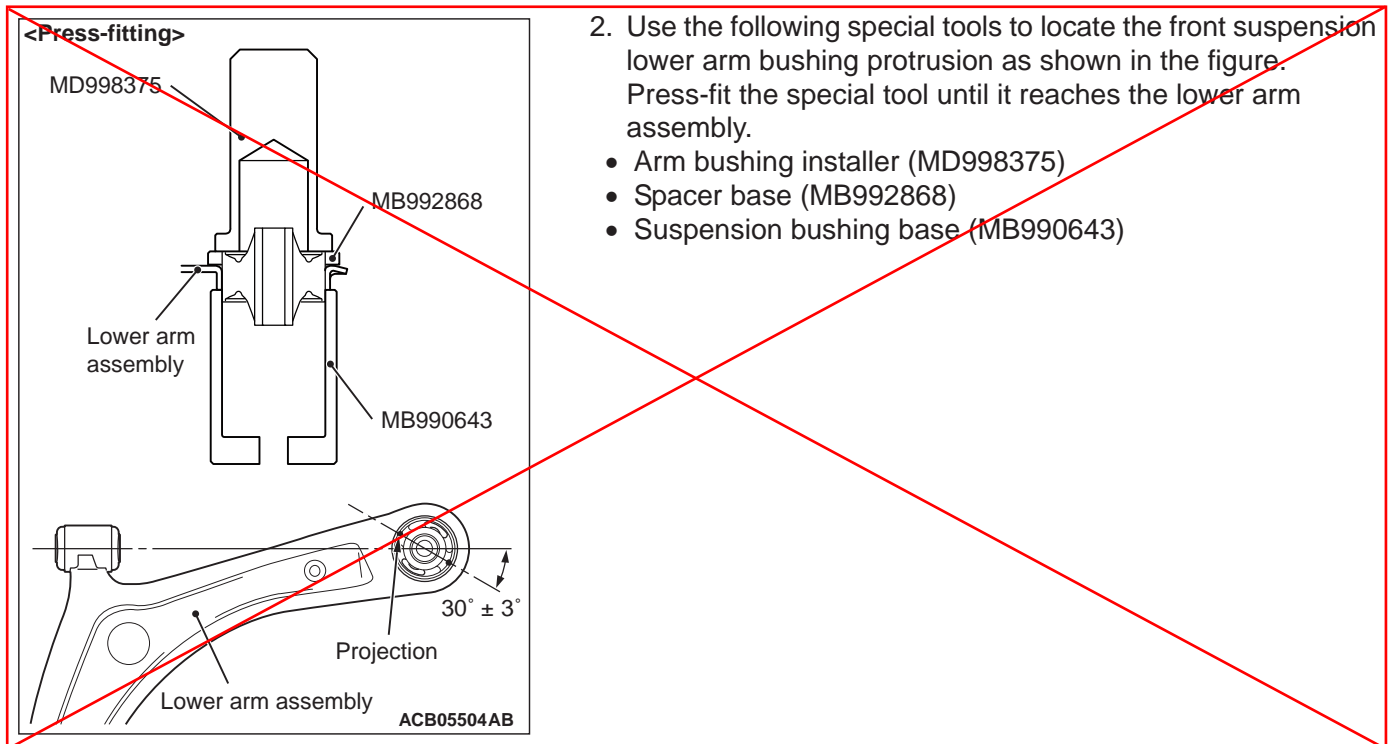
Tool	Tool number and name	Supersession	Application
 MB992119	MB992119 Arm bushing & installer	–	Lower arm bushing re- moval and press-fitting
	MB990979 Ring	–	
 MB990890	MB990890 Rear suspension bushing base	MB990890-01 or general service tool	
	MD998375 Arm bushing installer	MD998375-01	Lower arm bushing press-fit
	MB992868 Spacer base	–	
 MB990643	MB990643 Rear suspension bushing base	–	
 MB990326	MB990326 Preload socket	General service tool	Stabilizer link Ball joint turning torque check

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FRONT SUSPENSION LOWER ARM

LOWER ARM BUSHING REPLACEMENT

<Incorrect>



<Correct>

