

LIPPERT SCREEN DOOR CENTER MULLION REPLACEMENT



DOORS

Purpose

This document describes the procedure to replace the vertical mullion in the center of the screen door of an RV entry door.

Resources Required

- Cordless or electric drill or screw gun
- Appropriate drive bits

- Rubber mallet or flat screwdriver and hammer
- PN 645028 replacement vertical mullion

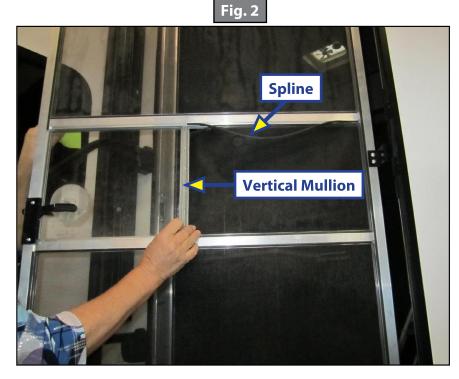
Procedure

- 1. Remove both top screws on each side of the screen's horizontal mullion (Fig. 1).
- 2. Pull out enough of the screen spline in order to provide room to maneuver during the replacement procedure, about 4" past the vertical mullion (Fig. 2).
- **3.** Pull out on vertical mullion to remove it (Fig. 2).

NOTE: Verify that the existing mullion mounting points are clear of debris prior to the installation of the new replacement mullion.

- **4.** Install replacement vertical mullion by tapping it softly to seat it.
- **5.** Reinstall the top horizontal mullion screws (Fig. 1) on both sides of the screen.
- **6.** Replace the spline using a rubber mallet or a flat screwdriver and hammer to reinstall.





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