



Service Bulletin

Bulletin No.: 17-NA-216

Date: May, 2023

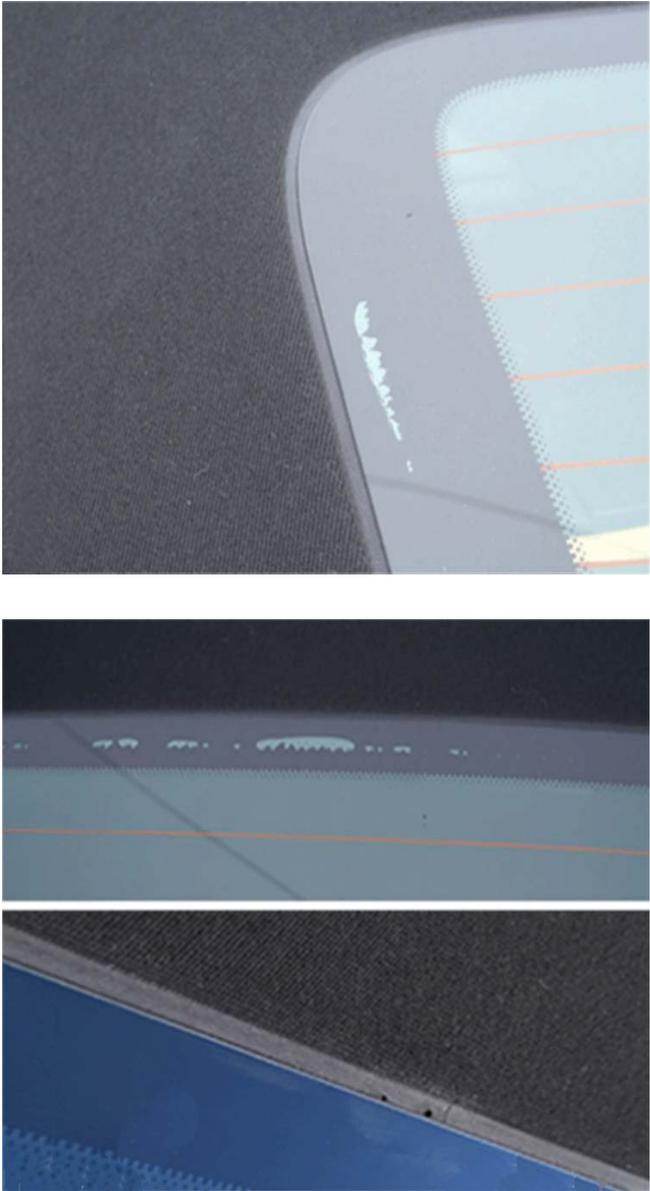
TECHNICAL

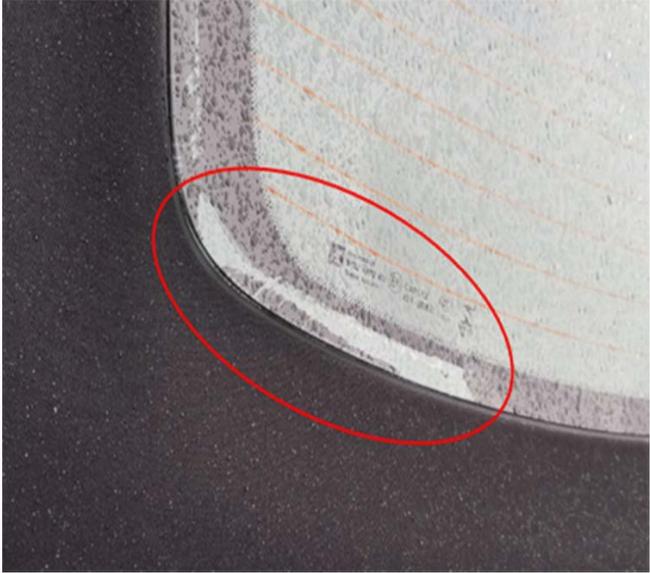
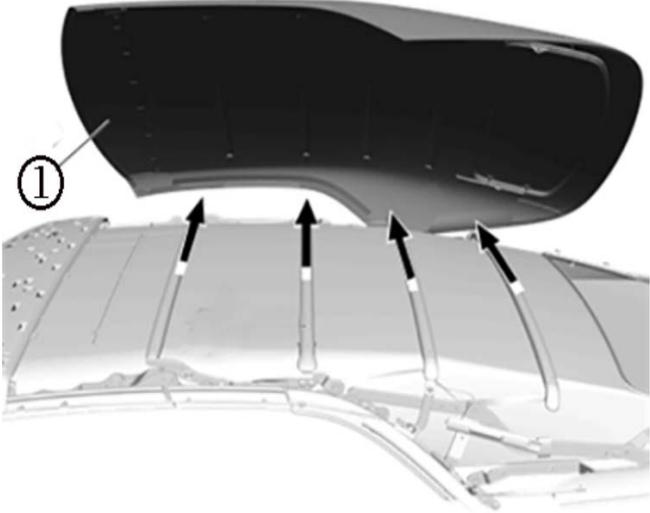
Subject: Convertible Top Back Glass Separation from Top Cover Material

Brand:	Model:	Model Year:		Date Breakpoint:		Engine:	Transmission:
		from	to	from	to		
Buick	Cascada	2016	2019	—	—	All	All
Chevrolet	Camaro Convertible	2016	2022	SOP	December 1, 2021		

Involved Region or Country	North America, Argentina, Brazil, Bolivia, Chile, Colombia, Ecuador, Paraguay, Peru, Uruguay, Europe, Middle East, Israel, Japan
Condition 1	<p>Some customers may comment on seeing the back glass separating from the convertible top cover material.</p> <p>Several examples of the separation are shown in the graphic examples below:</p> 

4794660

	 <p>4794670</p> <p>4794682</p>
<p>Cause 1</p>	<p>The cause of this condition may be an insufficient amount of primer used during the assembly process, which creates stress points allowing the material to separate from the glass.</p>

<p>Condition 2</p>	 <p>5049793</p> <p>Some customers may comment that the vehicle may exhibit a condition where the back glass is separating from the top. This condition will typically start in the corner of the back glass.</p>
<p>Cause 2</p>	<p>The cause of this condition may be the back glass separating from the bond.</p>
<p>Correction</p>	 <p>4794112</p> <p>It will be necessary to replace the convertible top cover (1). Refer to <i>Folding Top Cover Replacement</i> in SI.</p>

Parts Information



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Note: When replacing the Buick Cascada top cover, it will also be necessary to order the fastener kit shown above. The fastener kit part number listed in the part table below contains non-reusable cover fasteners.

Causal Part	Description	Vehicle	Part Number	Qty
X	COVER ASM-F/TOP (Kalahari - 21T)	Camaro	84078048	1
X	COVER ASM-F/TOP (Black - 19T)		84078049	1
X	COVER ASM-F/TOP (Blue - 00T)		84078050	1
X	COVER, F/TOP (BLACK)	Cascada	13426145	1
X	COVER, F/TOP (MALBEC)		13426146	1
X	COVER, F/TOP (SWEET MOKKA)		13426147	1
X	FASTENER-F/TOP CVR SNAP		13435374	1

Warranty Information

For vehicles repaired under warranty, use:

Labor Operation	Description	Labor Time
6011360	Folding Top Cover Replacement	Use Published Labor Operation Time

Version	8
Modified	<p>Released June 30, 2017</p> <p>Revised April 30, 2018 – Updated the Date Breakpoint and added Condition #2.</p> <p>Revised February 04, 2019 – Added the 2018 Model Year.</p> <p>Revised November 18, 2019 – Removed breakpoint dates in Conditions, added the Cascada Model, updated the Involved Region or Country section and added the Cascada parts required to the Parts Information.</p> <p>Revised December 09, 2019 – Added the 2019 Model Year for Camaro.</p> <p>Revised October 09, 2020 – Added the 2020-2021 Model Years for Camaro and updated the Involved Region or Country section.</p> <p>Revised November 10, 2020 – Added a graphic, Note and Fastener Kit P/N for Buick Cascada to the Parts Information.</p> <p>Revised April 27, 2023 – Added the 2022 Model Year to Camaro and Date Breakpoint.</p>

