

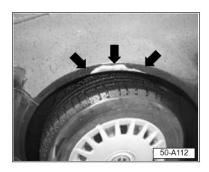
Model(s)	Year	Eng. Code	Trans. Code	VIN Range From	VIN Range To
Jetta	1999 – <mark>2014</mark>	All	All	All	All
Sportwagen	1999 – <mark>2014</mark>	All	All	All	All
Golf/Rabbit	1999 – <mark>2014</mark>	All	All	All	All

### Condition

50 14 03 December 17, 2014 2011761 Supersedes Technical Bulletin V501204 dated May 10, 2012 to update include additional model years.

#### Corrosion, Front Fenders, at Upper Wheel Opening (U.S. Only)

Surface corrosion or corrosion perforation can occur on various locations around the front wheel arch.



Corrosion at front fender -arrows-, as shown.

## **I**Note:

To determine if this procedure is covered under Warranty, always refer to the *Warranty Policies and Procedures Manual.* 

Documentation required per Warranty Policies and Procedures Manual.

For vehicles outside of the Limited Warranty Against Corrosion Perforation this Technical Bulletin is for information only.

#### Page 1 of 8 plus attachments



### **Technical Background**



• This condition may be due to the foam pad on the inner fender pressing against the upper edge of the fender, which chafes through the paint in the affected area.

## **Production Solution**

Improved process.

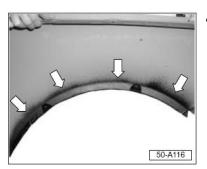
Page 2 of 8 plus attachments



### Service

#### Replace:

• Paint the new fender according to Volkswagen Guidelines.



 Apply the 3M<sup>™</sup> Underseal Rubberized Undercoating, Part No: 08883, around the entire inner fender wheel arch flange while ensuring 100 percent coverage.

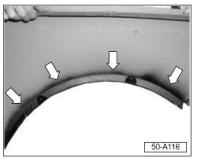
- Replace fender. See Repair Group 50 in Elsa.
- Trim the foam pad on the inner fender to create a 10mm gap between the wheel opening arch and foam pad, as shown.

### **I** Note:

If foam pad is contaminated with salt, clean by using soap and water or is damaged, replace foam pad.

#### Repair:

- Remove the Wheel Liner. See Repair Group 66 in Elsa.
- Remove the front fender. See Repair Group 50 in Elsa.
- Remove corrosion from fender using a pneumatic brush grinder.
- Paint the fender according to Volkswagen Guidelines.



© 2014 Volkswagen Group of America, Inc.

• Apply the 3M<sup>™</sup> Underseal Rubberized Undercoating, Part No: 08883, around the entire inner fender wheel arch flange while ensuring 100 percent coverage.

#### Page 3 of 8 plus attachments

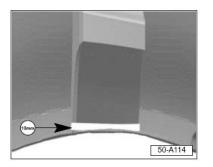




#### **I** Note:

Use supplied directional valve and delivery straw for improved control during undercoating application.

• Reinstall the front fender. See Repair Group 50 in Elsa.



• Trim the foam pad on the inner fender to create a 10mm gap between the wheel opening arch and foam pad, as shown.

## Note:

If foam pad is contaminated with salt, clean by using soap and water or is damaged, replace foam pad.

• Reinstall the wheel liner. See Repair Group 66 in Elsa.

### **1** Note:

When installing wheel housing liner, avoid contact with the edge of the fender. Adjust wheel housing liner, as necessary.

#### Page 4 of 8 plus attachments



### Warranty

### **I**Note:

- Dealers may complete the repair as described without prior authorization (through a WISE Warranty Repair Acceptance request).
- Documentation required: Clear pictures, completed estimate and body shop invoice must be saved and kept on file at the Dealership for audit purposes.
- This bulletin applies for 1 front fender. If both sides exhibit the corrosion they should be evaluated individually and claimed on separates lines. Total Body Painting Prep Time for both front fenders should be claimed on the first line only.
- Labor time units (TU), Material units (MU), and Material unit rate are correct at the time of publication. The time units and/or material units may differ if the repair catalogue is updated. The information in the repair catalogue applies, except for the open time items (labor operations ending in 99) which are calculated at actual time multiplied by the body shop labor rate. The material allowance (Paint material price per unit) is subject to change. Refer to WISE > Resource Center > Forms > Paint/Corrosion for the most current forms.
- This section is applicable for vehicles within the terms of Volkswagen's Limited Warranty Against Corrosion Perforation. For vehicles outside the terms of the Limited Warranty Against Corrosion Perforation this section is for information only.
- This bulletin may be provided to outside shops to ensure the proper repair is completed.

#### **I**Note:

#### **Claim Processing Options**

**Option 1:** Utilize the attached form examples and pre-populated forms on WISE to assist with calculating the reimbursement amounts. **This will expedite the claim review process and reduce the time to pay the claim**.

Note that miscalculations are subject to claim adjustment.

For the complete set of pre-populated Paint/Corrosion Claim Form templates associated with this Technical Bulletin, refer to WISE > Resource Center > Forms > Paint/Corrosion.

**Option 2:** Email repair estimates to paintcamp@vw.com. The Paint and Corrosion Team will calculate the warranty allowance and complete the required form(s) on behalf of the dealer.

To determine if this procedure is covered under Warranty, always refer to the <i>Warranty Policies and Procedures Manual</i> <sup>1)</sup>								
Model(s)	Year(s)	Eng. Code(s)	Trans. Code(s)	VIN Range From	VIN Range To			
Jetta	1999 – 2014	All	All	All	All			
Sportwagen	1999 – 2014	All	All	All	All			

© 2014 Volkswagen Group of America, Inc.

#### Page 5 of 8 plus attachments



Golf	1999 – 2014		All	All	All	All	
			SAGA	Coding			
Claim Type:		160 <sup>1)</sup>					
Service Num	ber:		Damage Code	HST Damage Location (Depends on Service			
5055			0003			040 or 041	
Parts Mar	ufacture	r	Jetta (9M	2,1K2,162)	0	40 or 041 <sup>2)</sup>	
			Sportwagen	(1J6,1K5,AJ5)	0	40 or 041 <sup>2)</sup>	
			Golf (1J1,9I	B1,1K1,5K1)	0	40 or 041 <sup>2)</sup>	
			Rej	pair			
	Plea	ise use th	ne following part n	umber in "Outside	e Materials" <sup>4)</sup>		
LACKMATF: Pain	t and Ma	terials		MU @ \$12 per unit			
3M™ Underseal F	lubberize	ed Undero	coating	Claim Dollar Amount (MAX: \$40)			
Please use the fo	llowing L	abor Ope	eration in "Outside	le Labor" <sup>4)</sup>			
Select the approp - L0010000: Exter - L0020000: Exter - L0030000: Exter	nal Paint nal Paint	ing-straig ing-meta	ght color Ilic/2-layer	Claim Dollar Amount			
Use this for all body repair in this bulletin: - A0041000: Body Shop repair no paint				Claim Dollar Amount			
			Rep	lace			
	Plea	ise use th	ne following part n	umber in "Outside	• Materials" <sup>4)</sup>		
LACKMATF: Pain	t and Ma	terials		MU @ \$12 per uni	it		
3M™ Underseal F	lubberize	ed Underg	coating	Claim Dollar Amo	unt (MAX: \$40	0)	
	Plea	se use th	e following Labor	Operation in "Out	side Labor" <sup>4)</sup>		

Page 6 of 8 plus attachments



Select the appropriate Labor Opera - L0010000: External Painting-straig - L0020000: External Painting-meta - L0030000: External Painting-pearl	ght color Ilic/2-layer	Claim Dollar Amo	unt				
Use this for all body repair in this b - A0041000: Body Shop repair no pa		Claim Dollar Amount					
Causal Part:		L00 <mark>#</mark> 0000					
	Diagnost	tic Time <sup>4)</sup>					
GFF Time expenditure	01500000 = 00 TU	J max.	NO				
Road Test	01210002 = 00 TU 01210004 = 00 TU		NO				
Technical Diagnosis	01320000 = 00 TU	J	NO				
Claim Comment: Input "As per Tec	hnical Bulletin 201	1761" in comment	section of Warranty Claim.				
<sup>1)</sup> For Vehicles outside the Limited V	Warranty Against (	Corrosion Perforat	ion this bulletin is information only				
<sup>2)</sup> Corrosion claim vendor code will	be the damage loo	cation.					
<sup>3)</sup> Labor Time Units (TUs) are subject	ct to change with I	ELSA updates.					
<sup>4)</sup> Documentation required per <i>Warr</i>	ranty Policies and	Procedures Manua	al.				
<sup>5)</sup> See attachment "srt_reference_ta	<sup>5)</sup> See attachment "srt_reference_table.pdf" for labor time reference.						

Page 7 of 8 plus attachments



### **Required Parts and Tools**

Description	Part No:	Quantity
Insulation	1K5 864 237	One of the listed parts will apply.
	5K0 864 237	See ETKA for proper Part
	1K0 864 237 A	application
	1J0 864 237 / 238	
	5C6 864 237 / 238	

For Special Tools, see repair manual.

### **Additional Information**

All part and service references provided in this Technical Bulletin are subject to change and/or removal. Always check with your Parts Dept. and Repair Manuals for the latest information.

© 2014 Volkswagen Group of America, Inc.

All rights reserved. Information contained in this document is based on the latest information available at the time of printing and is subject to the copyright and other intellectual property rights of Volkswagen Group of America, Inc., its affiliated companies and its licensors. All rights are reserved to make changes at any time without notice. No part of this document may be reproduced, stored in a retrieval system, or transmitted in any form or by any means, electronic, mechanical, photocopying, recording, or otherwise, nor may these materials be modified or reposted to other sites, without the prior expressed written permission of the publisher.

#### **Paint/Corrosion Claim Form**



										0.000	74/00000000	000	
Dealer No.	40	00000	Examp	Α	-	Re	٥ľ	hair	VIN (17-Digits)		AL71K09M000		
Repair	91	10000					₽₿		Color No. (4-digit		aint No.)	L04	
Order No.			If repeat repair, provide explana	ation in bo	ox belov	W:	-		Dealer Labor Rat			100.0	
					-				Paint material pri		-	12.0	0
			A5	) ](	EI	ld			Dealer-owned pa	int shop?	Yes	•	No
				-					Original paint ma	terial?	Yes	•	No
Service No.	Damag Code							Description of Repair		Paint I	_abor Operation(s	5) Time Units	Mat'l Units
5055	0003	040	040	1.1	Paint o	one fender					50557903	7	0 3
								bor Operation Ti	me Units				
						and Mat	erial	Units					
		İ											
		l											
		İ		••••••									
				· · · ·									
				· · · ·									
Note: Auth	orization	and claim	reimbursement are contingent on t parts for the repair	he usage	of orig	jinal		Body Painti	ng Prep Time		51017133	19	0
The webield			lad for any any investigation of the second			فتعاديا ومارينا	4 h h h h h h h h h h h h h h h h h h h				Paint Subtota	il 26	0 3
i ne venicie			ked for any previous damage. Digital ph for painting, the invoice amount must be										
Part Nu	umber		Part Description	Part Qty	Part F per l		al Part rice	Descriptio	on of Repair		ir/Replace Labor Operation(s)	Time Units	
08883		Bubbo	rized Lindercooting	1	\$ 1	E 00		Remove and install	fondor		50551950	7	
00003		Kubbel	rized Undercoating	1	φι	5.00		Remove and install		-	63291900	7	
			/				-	Repair one fender	bumper		50556300		0
								Seal body with rubb	erized undercoat		51017500	3	
	<sup>t</sup>	zample	Part Qty and Part Price per	Unit or	ily _					-	01011000		•
			parts should be claimed sep	arately	in								
		he SAGA		aratery									
					_								
	Fulls	re-nonu	lated forms can be found i	1 the									
	-	wing loca											
			rce Center > Forms > Paint,	1				1					
			B# Form specific to the veh										
	and t	he repai:	ir.										
													5
						·							
							1.1						
													1.1
		Out	tside Material Part Amount	Subtotal	\$		15.00			Во	dy Labor Subtot	al 24	
			tside Material Part Amount CKMATF Total Paint Material				15.00 36.00			Во	dy Labor Subtot Total TU/ML		0
				Amount	\$	3				Во	Total TU/MU	J 50	0
VW Repre		e LAC	CKMATF Total Paint Material Total Parts	Amount	\$	3	36.00	Authorization Date		Во	Total TU/MU	J 50 0	0 0 3 260.00
	esentative	e LAC	CKMATF Total Paint Material	Amount	\$	3	36.00	Authorization Date		_	Total TU/MU L00#000 A004100	) 50 0 \$ 0 \$	0 3 260.00 240.00
		e LAC	CKMATF Total Paint Material Total Parts	Amount	\$	3	36.00	Authorization Date Authorizatior valid until		_	Total TU/MU	J 50 0 \$ 0 \$ s: \$	0 0 3 260.00

Warranty

VW Representative Name (printed)

VW Representative Signature

#### **Paint/Corrosion Claim Form**



Dealer No.	400	000	Evapol						VIN (17-Digits)	3VW	AL71K09M00	0000		
Repair	040		Exampl	E '	- 1		=P	Idce	Color No. (4-dig	it ElsaPro F	Paint No.)	L	041	
Order No.	910	000	If repeat repair, provide explan	nation in b	ox belo	ow:			Dealer Labor Ra	ate		100	.00	
					_		_		Paint material p	rice per unit	t	12	.00	
			A5		<b>P</b> 1	FT:	a		Dealer-owned p	aint shop?	Yes		No	
									Original paint m	aterial?	Yes		No	
	Domogo	Dmg	Bort monufacturar		1				3 3 4			Tim		
Service No.	Damage Code	Dmg Loc	Part manufacturer (Vendor Code)					Description of Repair		Paint	Labor Operation	i <b>s)</b> Tim Unit		nits
5055	0003	040	040		Paint	t one ne	w fender				50556150		70	5
					•									
					l r									
								bor Operation Ti	me Units					
						and I	Material	Units						
					-									
					1									
				1										
		1												
		1			-							+	+	
												+	+	
		+										_		
		<u> </u>												
		<u> </u>				P				_		_		
Note: Authoria	orization ar	nd claim re	eimbursement are contingent on parts for the repair	the usage	e of ori	iginal		Body Painti	ng Prep Time		51017153		160	
											Paint Subto	al (	230	
The vehicle			ed for any previous damage. Digital p r painting, the invoice amount must b							a .				
	54516		r painting, the involce amount must b	e spin betti	icen ou	10100 (00	biet) label a	na oatside (Subiet) mate	nu.					÷
Part Nu	umber		Part Description	Part Qty		t Price	Total Part	Descriptio	an of Domoin	Repa	air/Replace Labo	r Tim	е .	
			• • • •	i art aty	per	r Unit	Price	Descriptio	on of Repair		Operation(s)	Unit	ts	6 C R
08883		Rubberi			per		Price				Operation(s)	Unit		
08883		Rubberiz	zed Undercoating		per	r Unit 15.00	Price	Remove and install	fender		<b>Operation(s)</b> 50551950	Unit	70	
08883		Rubberiz			per		Price	Remove and install Remove and install	fender bumper		Operation(s) 50551950 63291900	Unit	70 70 70	_
08883			zed Undercoating	1	per		Price	Remove and install Remove and install Replace one fender	fender bumper		Operation(s)           50551950           63291900           50555550		70 70 20	
08883	Exa			1	per		Price	Remove and install Remove and install	fender bumper		Operation(s) 50551950 63291900		70 70 70	
08883		ample F	zed Undercoating Part Qty and Part Price pe	r Unit o	s nly		Price	Remove and install Remove and install Replace one fender	fender bumper		Operation(s)           50551950           63291900           50555550		70 70 20 30	
08883	All	other p	Part Qty and Part Price pe Parts should be claimed se	r Unit o	s nly		Price	Remove and install Remove and install Replace one fender	fender bumper		Operation(s)           50551950           63291900           50555550		70 70 20 30	-
08883	All	ample F	Part Qty and Part Price pe Parts should be claimed se	r Unit o	s nly		Price	Remove and install Remove and install Replace one fender	fender bumper		Operation(s)           50551950           63291900           50555550		70 70 20 30	
08883	All	other p	Part Qty and Part Price pe Parts should be claimed se	r Unit o	s nly		Price	Remove and install Remove and install Replace one fender	fender bumper		Operation(s)           50551950           63291900           50555550		70 70 20 30	
08883	All the	other p	Part Qty and Part Price pe Parts should be claimed se claim	r Unit o	s nly		Price	Remove and install Remove and install Replace one fender	fender bumper		Operation(s)           50551950           63291900           50555550		70 70 20 30 30 30 30 30 30 30 30 30 30 30 30 30	
08883	All the	ample F other p e SAGA (	Part Qty and Part Price pe Parts should be claimed se claim	r Unit o	s nly		Price	Remove and install Remove and install Replace one fender	fender bumper		Operation(s)           50551950           63291900           50555550		70 70 20 30 30 30 30 30 30 30 30 30 30 30 30 30	
	Full pre followi	other p e SAGA o -popula ng locat	Part Qty and Part Price pe Parts should be claimed se claim	r Unit o	s nly		Price	Remove and install Remove and install Replace one fender	fender bumper		Operation(s)           50551950           63291900           50555550	Unit	70       70       20       30	
	Full pre followi WISE >	ample F other p e SAGA o e-popula ng locat Resource	Part Qty and Part Price pe parts should be claimed se claim ated forms can be found tion: ce Center > Forms > Pain	r Unit o paratel	s nly		Price	Remove and install Remove and install Replace one fender	fender bumper		Operation(s)           50551950           63291900           50555550		70       70       20       30	
	Full pre followi WISE > Corrosi	ample F other p e SAGA o -popula ng locat Resour on > TB	Part Qty and Part Price per Part Should be claimed sectaris claim eted forms can be found tion: ce Center > Forms > Paint # Form specific to the vel	r Unit o paratel	s nly		Price	Remove and install Remove and install Replace one fender	fender bumper		Operation(s)           50551950           63291900           50555550		70       70       20       30	
	Full pre followi WISE > Corrosi	ample F other p e SAGA o e-popula ng locat Resource	Part Qty and Part Price per Part Should be claimed sectaris claim eted forms can be found tion: ce Center > Forms > Paint # Form specific to the vel	r Unit o paratel	s nly		Price	Remove and install Remove and install Replace one fender	fender bumper		Operation(s)           50551950           63291900           50555550		70       70       20       30	
	Full pre followi WISE > Corrosi	ample F other p e SAGA o -popula ng locat Resour on > TB	Part Qty and Part Price per Part Should be claimed sectaris claim eted forms can be found tion: ce Center > Forms > Paint # Form specific to the vel	r Unit o paratel	s nly		Price	Remove and install Remove and install Replace one fender	fender bumper		Operation(s)           50551950           63291900           50555550		70 70 20 30 30 	
	Full pre followi WISE > Corrosi	ample F other p e SAGA o -popula ng locat Resour on > TB	Part Qty and Part Price per Part Should be claimed sectaris claim eted forms can be found tion: ce Center > Forms > Paint # Form specific to the vel	r Unit o paratel	s nly		Price	Remove and install Remove and install Replace one fender	fender bumper		Operation(s)           50551950           63291900           50555550	Unit 	70       70       20       30 <td></td>	
	Full pre followi WISE > Corrosi	ample F other p e SAGA o -popula ng locat Resour on > TB	Part Qty and Part Price per Part Should be claimed sectaris claim eted forms can be found tion: ce Center > Forms > Paint # Form specific to the vel	r Unit o paratel	s nly		Price	Remove and install Remove and install Replace one fender	fender bumper		Operation(s)           50551950           63291900           50555550	Control     Contro     Control     Control     Control     Control     Control     Co	70       70       20       30 <td></td>	
	Full pre followi WISE > Corrosi	ample F other p e SAGA o -popula ng locat Resour on > TB	Part Qty and Part Price per Part Should be claimed sectaris claim eted forms can be found tion: ce Center > Forms > Paint # Form specific to the vel	r Unit o paratel	s nly		Price	Remove and install Remove and install Replace one fender	fender bumper		Operation(s)           50551950           63291900           50555550	Control     Contro     Control     Control     Control     Control     Control     Co	70       70       20       30	
	Full pre followi WISE > Corrosi	ample F other p e SAGA o s-popula ng locat Resourc on > TB e repair.	Part Qty and Part Price per earts should be claimed sectaris claim ated forms can be found it tion: ce Center > Forms > Paint # Form specific to the veloce	r Unit o paratel	y in			Remove and install Remove and install Replace one fender	fender bumper		Operation(s) 50551950 63291900 50555550 51017500		70       70       20       30	
	Full pre followi WISE > Corrosi	ample F other p e SAGA o s-popula ng locat Resour on > TB e repair.	Part Qty and Part Price per Part Qty and Part Price per Parts should be claimed sec claim eted forms can be found it tion: ce Center > Forms > Pain # Form specific to the vel	r Unit o paratel	y in		15.00	Remove and install Remove and install Replace one fender	fender bumper		Operation(s) 50551950 63291900 5055550 51017500 	tal	70       70       20       30	
	Full pre followi WISE > Corrosi	ample F other p e SAGA o s-popula ng locat Resour on > TB e repair.	Part Qty and Part Price per earts should be claimed sectaris claim ated forms can be found it tion: ce Center > Forms > Paint # Form specific to the veloce	r Unit o paratel	y in			Remove and install Remove and install Replace one fender	fender bumper		Operation(s) 50551950 63291900 50555550 51017500	tal	70       70       20       30	
	Full pre followi WISE > Corrosi	ample F other p e SAGA o s-popula ng locat Resour on > TB e repair.	Part Qty and Part Price per Part Qty and Part Price per Parts should be claimed sec claim eted forms can be found it tion: ce Center > Forms > Pain # Form specific to the vel	r Unit o paratel in the t/ hicle	y in		15.00	Remove and install Remove and install Replace one fender	fender bumper		Operation(s) 50551950 63291900 5055550 51017500 	tal	70       70       20       30 <td></td>	
08883	Full pre followi WISE > Corrosi and the	ample F other p e SAGA o s-popula ng locat Resour on > TB e repair.	Part Qty and Part Price per arts should be claimed sectaris claim ated forms can be found it tion: ce Center > Forms > Paint # Form specific to the vel dide Material Part Amount (MATF Total Paint Materia Total Part	r Unit o paratel in the t/ hicle	y in		15.00	Remove and install Remove and install Replace one fender	fender bumper		Operation(s) 50551950 63291900 5055550 51017500		70       70       20       30 <td>5</td>	5
VW Repre	Full pre followi WISE > Corrosi and the	ample F other p e SAGA o s-popula ng locat Resour on > TB e repair.	Part Qty and Part Price per Part Qty and Part Price per Parts should be claimed se claim Ated forms can be found it tion: ce Center > Forms > Paint # Form specific to the vel dide Material Part Amount (MATF Total Paint Materia)	r Unit o paratel in the t/ hicle	y in		15.00	Remove and install Replace one fender Seal body with rubb	fender bumper		Operation(s) 50551950 63291900 5055550 51017500		70       70       20       30       -       30       -	5
VW Repre	Full pre followi WISE > Corrosi and the	ample F other p e SAGA o s-popula ng locat Resour on > TB e repair.	Part Qty and Part Price per arts should be claimed sectaris claim ated forms can be found it tion: ce Center > Forms > Paint # Form specific to the vel dide Material Part Amount (MATF Total Paint Materia Total Part	r Unit o paratel in the t/ hicle	y in		15.00	Remove and install Replace one fender Seal body with rubb	fender bumper erized undercoat		Operation(s) 50551950 63291900 5055550 51017500			5
VW Repre	Full pre followi WISE > Corrosi and the	ample F other p e SAGA o s-popula ng locat Resour on > TB e repair.	Part Qty and Part Price per arts should be claimed sectaris claim ated forms can be found it tion: ce Center > Forms > Paint # Form specific to the vel dide Material Part Amount (MATF Total Paint Materia Total Part	r Unit o paratel in the t/ hicle	y in		15.00	Remove and install Remove and install Replace one fender Seal body with rubb	fender bumper erized undercoat		Operation(s) 50551950 63291900 5055550 51017500	tal	70 70 20 30 30 - - - - - - - - - - - - -	5

Warranty

VW Representative Name (printed)

VW Representative Signature

## SRT Reference Table for TPI# 2011761

Repair (A4 Golf ) (Model 9B1,	1J1) 2004-2005	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 90 TU	Multiply claim time units x
Labor Operation : Remove and install bumper	63 29 19 00 = 90 TU	warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Repair one fender	50 55 63 00 = 70 TU	A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU - 1J1 51 01 75 01 = 30 TU - 9B1	
Refinish Labor		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 33 = 190 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one fender	50 55 79 03 = 90 TU - 1J1 50 55 79 03 = 110 TU - 9B1	Labor Operation: L00 <b>#</b> 0000* *Please see warranty table for proper labor operation
<u>Outside Materials</u>		
Labor Operation: Paint one fender	4 MU – 1J1 8 MU – 9B1	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Replace (A4 Golf )(Model 9B1,	1J1) 2004-2005	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 90 TU	Multiply claim time units x warranty labor rate. Enter
Labor Operation : Remove and install bumper	63 29 19 00 = 90 TU	in SAGA under Outside Labor Operation: A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU - 1J1 51 01 75 01 = 30 TU - 9B1	
<u>Refinish Labor</u>		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 53 = 160 TU - 1J1 51 01 71 53 = 110 TU - 9B1	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one new fender	50 55 61 50 = 70 TU - 1J1 50 55 61 50 = 110 TU - 9B1	Labor Operation: L00 <b>#</b> 0000* *Please see warranty table for proper labor operation
Outside Materials		
Labor Operation: Paint one new fender	4 MU – 1J1 6 MU – 9B1	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Repair (A4 Jetta) (Model 9M2) 2	2004-2005	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 90 TU	Multiply claim time units x
Labor Operation : Remove and install bumper	63 29 19 00 = 90 TU	warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Repair one fender	50 55 63 00 = 70 TU	A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
<u>Refinish Labor</u>		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 33 = 190 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one fender	50 55 79 03 = 90 TU	Labor Operation:
		L00 <b>#</b> 0000*
		*Please see warranty table for proper labor operation
Outside Materials		
Labor Operation: Paint one fender	4 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Replace (A4 Jetta ) (Model 9M2	2) 2004-2005	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 90 TU	Multiply claim time units x warranty labor rate. Enter
Labor Operation : Remove and install bumper	63 29 19 00 = 90 TU	in SAGA under Outside Labor Operation: A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
<u>Refinish Labor</u>		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 53 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Paint one new fender	50 55 61 50 = 70 TU	
		L00 <b>#</b> 0000* *Please see warranty table for proper labor operation
<u>Outside Materials</u>		
Labor Operation: Paint one new fender	4 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Repair (A4 Jetta Wagon ) (Mod	el 1J6) 2004-2005	
<u>Body Labor</u>		
Labor Operation : Remove and install fender	50551950 = 90 TU	Multiply claim time units x
Labor Operation : Remove and install bumper	63 29 19 00 = 90 TU	warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Repair one fender	50 55 63 00 = 70 TU	A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
<u>Refinish Labor</u>		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 33 = 190 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one fender	50 55 79 03 = 90 TU	Labor Operation:
		L00 <b>#</b> 0000*
		*Please see warranty table for proper labor operation
<u>Outside Materials</u>		
Labor Operation: Paint one fender	4 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Replace (A4 Jetta Wagon ) (Mo	del 9M2) 2004-2005	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 90 TU	Multiply claim time units x warranty labor rate. Enter
Labor Operation : Remove and install bumper	63 29 19 00 = 90 TU	in SAGA under Outside Labor Operation: A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
<u>Refinish Labor</u>		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 53 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one new fender	50 55 61 50 = 70 TU	Labor Operation:
		L00 <b>#</b> 0000* *Please see warranty table for proper labor operation
Outside Materials		
Labor Operation: Paint one new fender	4 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Repair (A5 Golf ) (Model 1K1) 2	2006-2009	
<u>Body Labor</u>		
Labor Operation : Remove and install fender	50 55 19 50 = 70 TU	Multiply claim time units x
Labor Operation : Remove and install bumper	63 29 19 00 = 70 TU	warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Repair one fender	50 55 63 00 = 70 TU	A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
<u>Refinish Labor</u>		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 33 = 190 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one fender	50 55 79 03 = 70 TU	Labor Operation:
		L00 <b>#</b> 0000*
		*Please see warranty table for proper labor operation
Outside Materials		
Labor Operation: Paint one fender	5 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Replace (A5 Golf ) (Model 9M2	2) 2004-2005	
<u>Body Labor</u>		
Labor Operation : Remove and install fender	50 55 19 50 = 70 TU	
Labor Operation : Remove and install bumper	63 29 19 00 = 70 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation: A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
<u>Refinish Labor</u>		I
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 53 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one new fender	50 55 61 50 = 70 TU	Labor Operation: L00 <b>#</b> 0000* *Please see warranty table for proper labor operation
<u>Outside Materials</u>		
Labor Operation: Paint one new fender	5 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Repair (A5 Jetta ) (Model 1K2) 2	2005-2010	
<u>Body Labor</u>		
Labor Operation : Remove and install fender	50 55 19 50 = 70 TU	Multiply claim time units x
Labor Operation : Remove and install bumper	63 29 19 00 = 70 TU	warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Repair one fender	50 55 63 00 = 70 TU	A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
<u>Refinish Labor</u>		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 33 = 190 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one fender	50 55 79 03 = 70 TU	Labor Operation:
		L00 <b>#</b> 0000*
		*Please see warranty table for proper labor operation
<u>Outside Materials</u>		
Labor Operation: Paint one fender	3 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Replace (A5 Jetta ) (Model 1K2)	2005-2010	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 70 TU	
Labor Operation : Remove and install bumper	63 29 19 00 = 70 TU	<ul> <li>Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation:</li> </ul>
Labor Operation: Replace one fender	50 55 55 50 = 20 TU	A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
<u>Refinish Labor</u>		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 53 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one new fender	50 55 61 50 = 70 TU	Labor Operation: L00 <b>#</b> 0000*
		*Please see warranty table for proper labor operation
<u>Outside Materials</u>		- I
Labor Operation: Paint one new fender	5 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Repair (A5 Jetta Wagon ) (Mod	el 1K5) 2009	
<u>Body Labor</u>		
Labor Operation : Remove and install fender	50 55 19 50 = 70 TU	Multiply claim time units x
Labor Operation : Remove and install bumper	63 29 19 00 = 70 TU	warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Repair one fender	50 55 63 00 = 70 TU	A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
<u>Refinish Labor</u>		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 33 = 190 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one fender	50 55 79 03 = 70 TU	Labor Operation:
		L00 <b>#</b> 0000*
		*Please see warranty table for proper labor operation
<u>Outside Materials</u>		
Labor Operation: Paint one fender	5 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Replace (A5 Jetta Wagon ) (Ma	odel 1K5) 2009	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 70 TU	Multiply claim time units x warranty labor rate. Enter
Labor Operation : Remove and install bumper	63 29 19 00 = 70 TU	in SAGA under Outside Labor Operation: A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
<u>Refinish Labor</u>		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 53 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one new fender	50 55 61 50 = 70 TU	Labor Operation:
		L00 <b>#</b> 0000* *Please see warranty table for proper labor operation
<u>Outside Materials</u>		
Labor Operation: Paint one new fender	5 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Repair (A6 Golf ) (Model 5K1)	2010-2011	
<u>Body Labor</u>		
Labor Operation : Remove and install fender	50 55 19 50 = 90 TU	
Labor Operation : Remove and install bumper	63 29 19 50 = 40 TU	<ul> <li>Multiply claim time units x warranty labor rate. Enter in SAGA under Outside</li> </ul>
Labor Operation: Remove and install radiator grille	66 05 19 00 = 20TU	Labor Operation: A0041000
Labor Operation: Repair one fender	50 55 63 00 = 70 TU	
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
<u>Refinish Labor</u>		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 33 = 190 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one fender	50 55 79 03 = 70 TU	Labor Operation:
		L00 <b>#</b> 0000* *Please see warranty table for proper labor operation
Outside Materials		
Labor Operation: Paint one fender	4 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Replace (A6 Golf ) (Model 5K1)	2010-2011	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 90 TU	Multiply claim time units x
Labor Operation : Remove and install bumper	63 29 19 50 = 40 TU	warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Remove and install radiator grille	66 05 19 00 = 20 TU	A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
<u>Refinish Labor</u>		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 53 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one new fender	50 55 61 50 = 50 TU	Labor Operation:
lender		L00 <b>#</b> 0000* *Please see warranty table for proper labor operation
Outside Materials		
Labor Operation: Paint one new fender	4 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Repair (A6 Jetta) (Model 162) 2	2011-2014	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 70 TU	Multiply claim time units x
Labor Operation : Remove and install bumper	63 29 19 00 = 60 TU	warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Repair one fender	50 55 63 00 = 70 TU	A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
<u>Refinish Labor</u>		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 33 = 190 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one fender	50 55 79 03 = 70 TU	Labor Operation:
		L00 <b>#</b> 0000*
		*Please see warranty table for proper labor operation
<u>Outside Materials</u>		
Labor Operation: Paint one fender	4 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Replace (A6 Jetta ) (Model 162)	2011-2014	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 70 TU	Multiply claim time units x
Labor Operation : Remove and install bumper	63 29 19 50 = 40 TU	warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Remove and install radiator grille	66 05 19 00 = 20 TU	A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
<u>Refinish Labor</u>		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 53 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one new fender	50 55 61 50 = 50 TU	Labor Operation: L00 <b>#</b> 0000* *Please see warranty table for proper labor operation
Outside Materials		
		- 1
Labor Operation: Paint one new fender	4 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Repair (A6 Jetta Sportwagen) (I	Model AJ5) 2010-2014	
<u>Body Labor</u>		
Labor Operation : Remove and install fender	50 55 19 50 = 90 TU	
Labor Operation : Remove and install bumper	63 29 19 50 = 40 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation: A0041000
Labor Operation: Remove and install radiator grille	66 05 19 00 = 20 TU	
Labor Operation: Repair one fender	50 55 63 00 = 70 TU	
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
<u>Refinish Labor</u>		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 33 = 190 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one fender	50 55 79 03 = 90 TU	Labor Operation:
		L00 <b>#</b> 0000*
		*Please see warranty table for
Outside Materials		proper labor operation
Labor Operation: Paint one fender	3 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Replace (A6 Jetta Sportwagen ) (	Model AJ5) 2010-2014	
<u>Body Labor</u>		
Labor Operation : Remove and install fender	50 55 19 50 = 90 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation: A0041000
Labor Operation : Remove and install bumper	63 29 19 50 = 40 TU	
Labor Operation: Remove and install radiator grille	66 05 19 00 = 20 TU	
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
<u>Refinish Labor</u>		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 53 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation: L00 <b>#</b> 0000* *Please see warranty table for proper labor operation
Labor Operation: Paint one new fender	50 55 61 50 = 50 TU	
Outside Materials		
Labor Operation: Paint one new fender	3 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF