



iLok Fastener Torque

Internal Content

PIL-149037

PC28, PC04, Introduced 23w05. All models.

The iLok fastener installation torque may cause the iLok fastener to deform to the stud. Breakaway torque is higher than stud installation torque.

The iLok installation torque has been reduced from **180 lb-ft** to **168 ft-lb ± 6 lb-ft**.

iLok Fastener Removal

If the stud screws out when removing the iLok cone fitting carefully hold the stud by the center shank and remove the iLok fastener. Reinstall undamaged studs in hub, torque to 65 lb-ft.



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If damage to the iLok fastener or the stud occurs replacement will be necessary. See parts list below.

Part Number	Description	QTY
CM 103430	Drive Stud	as needed
24144650	iLok Cone Fitting	as needed

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