Fleet Improvement S3367

July 2023



NFI Bunk Wiring Inspection

Service Category Service

Section Function Group 375

Technician Skill Level A

Market North America

Applicability

VOLVO	
Years	Models
2021-2022	VN

Introduction

Certain NFI Volvo trucks could experience an issue with the APU wiring under the bunk. The wiring under the bunk could break loose from its mounting clips causing it to rub. Follow the instructions below to inspect and ensure all wiring under the bunk area is properly secured with clips or fasteners.

Production Change Information

This bulletin applies to vehicles built within the specified production changes below.

Brand	Engine	Emission Level	Starting Build Date	Ending Build Date
Volvo	D13	EM-USA21	2-March-2020	22-November-2021

Warranty Information

This repair is covered by an authorized Service Program. Reimbursement is obtained through the normal claim handling process.					
Claim Type (used on	n Type (used only when uploading from the Dealer Bus. Sys.) B				
Main Labor Code	Description Hours				
1720-16-09-01	Campaign, General (X5)	0.5			
Causal Part	22663853				
SCC Authorization Code	\$3367				
Expiration Date	July 31, 2024				



Parts Information

Part Numbers	Part Names	Quantity
22663853	Harness	As needed

Required Tools & Equipment

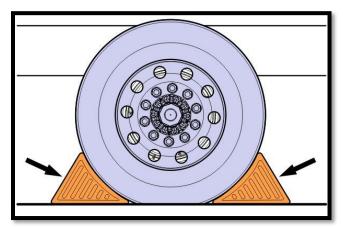
None

Calibration Information

None

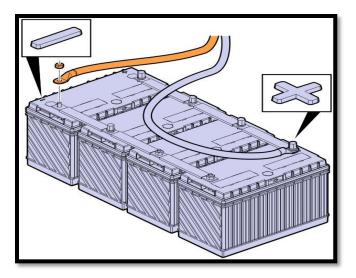
Repair Procedure

- 1. Park the vehicle on a level surface.
- 2. Apply the parking brake.
- 3. Place the gear lever in neutral.
- 4. Install the wheel chocks.

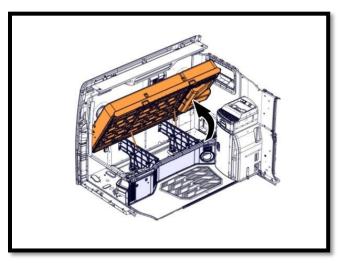


5. Disconnect the cable from the negative terminal.





6. Raise the bunk.

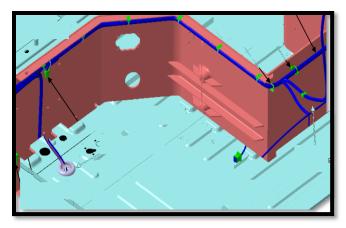


7. Inspect the bunk harness to ensure the harness is routed correctly and secured with clip. The harness should not be loose and hanging down or rubbing. (Examples of loose or bad routing)





- a) If damage is found to the harness during the inspection **Stop** and notify Alexander Leclear <u>alexander.leclear@volvo.com</u> before proceeding.
- b) If the harness is not damaged, follow the instructions below to ensure the harness is routed and secured correctly.
- 8. Ensure the harness is routed according to the drawing below.



9. The harness should be attached to the bunk rail with clips and cable ties.

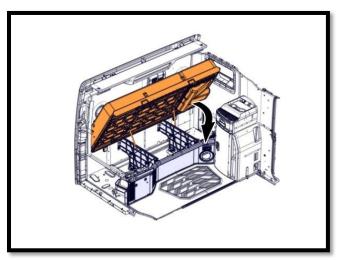


10. Make sure that the harness is not rubbing on any metal when passing through holes.



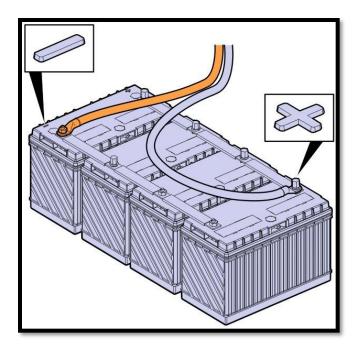


11. Lower the bunk.



12. Connect the battery cable to the negative terminal.





13. Remove the wheel chocks.

