

Noises Between Seat-back Lining And Function Carrier

Topic number	LI91.10-P-076798
Version	1
Function group	91.10 - Front seats
Date	8/14/23
Validity	Model series 206, 254, 297 Cleanpoint felt at function carrier: 01.08.2023 Cleanpoint felt at seat backrest frame: 15.05.2023
Reason for change	

Complaint

Noise at front seats between seat-back lining and function carrier.

Cause

Noise is caused by friction of the two component parts.

Remedy

Remove the seat-back lining (back panel) of the front seat concerned using a special tool.

Via adhesive bonding, affix 2 pieces of felt at the lower seat backrest structure (see pic. 1).

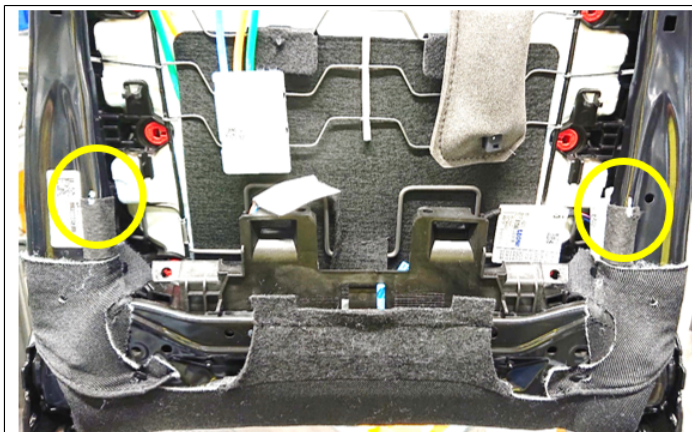
Via adhesive bonding, affix 2 pieces of felt in the upper area of the seat backrest at the function carrier (see pic. 2).

Pic. 3 shows the function carrier from behind: Begin applying the adhesive bonding of the felt at the edge (see red arrow). Ensure that the adhesive bonding is applied in the center. Then fold the felt forward.

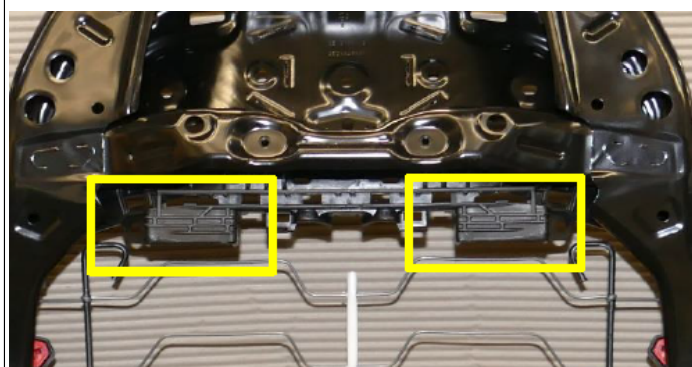
Pic. 4 shows the function carrier from the front: Continue to apply the adhesive bonding to the forward fold. Ensure that the adhesive bonding is applied in the center.

Attachments	
File	Description
Pic. 1.PNG	

XENTRY TIPS



Pic. 2.PNG



Pic. 3.PNG



Pic. 4.PNG



WIS-References

Document number	Title	Note
AR91.10-P-1912WT	Remove/install seat backrest trim	Use special tool for disassembly
GB91.10-P-0000-14A	Clip: Remove/install seat backrest trim	Video

Symptoms

Body > Seat > Noises > Cracking

Body > Seat > Noises > Grunting

XENTRY TIPS

Body > Seat > Noises > Creaking

Parts

Part number	ES1	ES2	Designation	Quantity	Note	EPC
A2019142097			Felt adhesive strips	4		X

Operation numbers/damage codes

Op. no.	Operation text	Time	Damage code	Note
941010	Localize, eliminate noises - Findings:		91A12	
941010	Localize, eliminate noises - Findings:		91N12	
915832	Replace trim at backrest of driver's seat		91A12	
915852	Replace trim at backrest of driver's seat		91N12	