



TECHNICAL SERVICE BULLETIN

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| Classification: BT23-013 | Reference: NTB23-069 | Date: August 30, 2023 |
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FRONT PASSENGER INSTRUMENT LOWER COVER FITMENT

APPLIED VEHICLES: 2023 ARIYA (FE0)
APPLIED DATES: Built on or before June 13, 2023

IF YOU CONFIRM

The front passenger (RH) side instrument lower cover hangs low causing poor fitment and appearance (Figure 1 and Figure 2).



Figure 1



Figure 2

ACTION

Follow the **SERVICE PROCEDURE** on page 2 to trim the instrument lower cover for proper fitment.

IMPORTANT: The purpose of **ACTION** (above) is to give you a quick idea of the work you will be performing. You **MUST** closely follow the entire **SERVICE PROCEDURE** as it contains information that is essential to successfully completing this repair.

Bulletins are intended for use by qualified technicians, not 'do-it-yourselfers'. Qualified technicians are properly trained individuals who have the equipment, tools, safety instruction, and know-how to do a job properly and safely. **NOTE:** If you believe that a described condition may apply to a particular vehicle, **DO NOT** assume that it does. See your Nissan dealer to determine if this applies to your vehicle.

SERVICE PROCEDURE

1. Remove the front passenger instrument lower cover.
 - a. Remove the instrument lower cover fixing nut.
 - b. Disengage the four (4) fixing metal clips according to numerical order 1→2 indicated by the arrows as shown in Figure 3, and then remove the instrument lower cover.

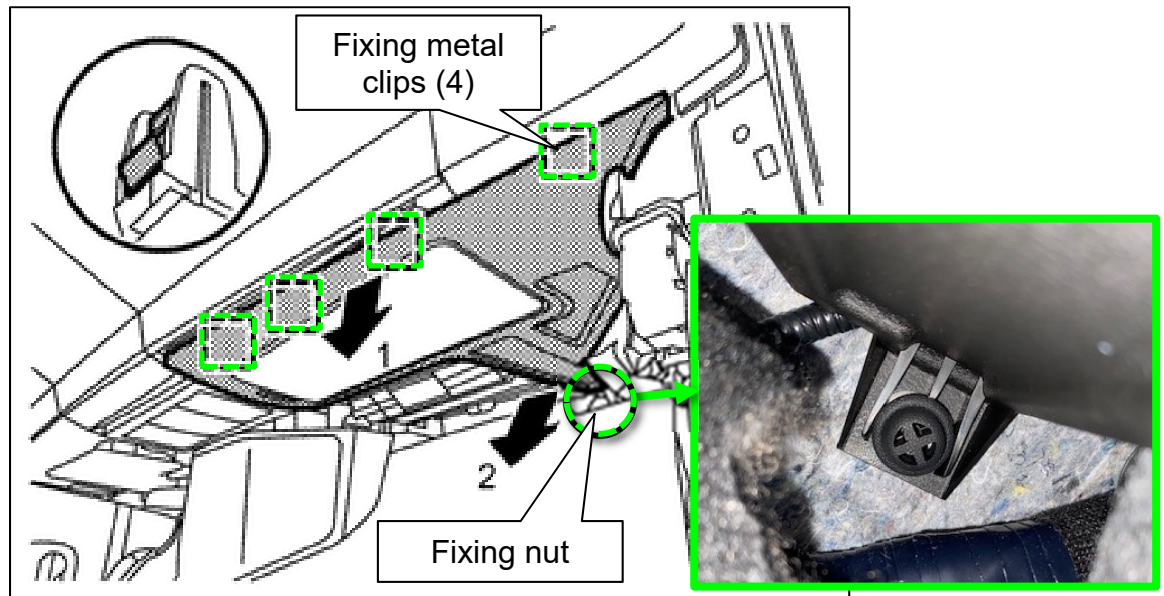


Figure 3

- Using a suitable cutting tool, cut along the ribs shown in Figure 4.

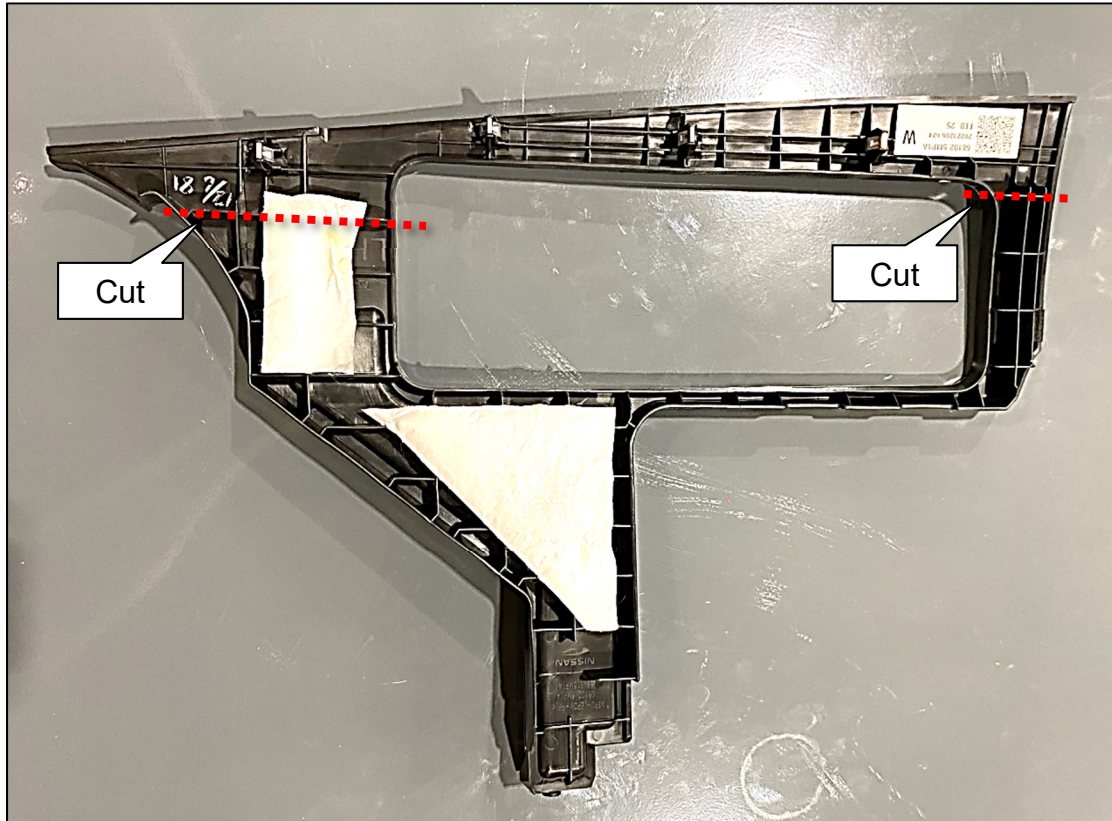


Figure 4

- Using a suitable trimming or grinding tool, remove all the sharp edges around the cut portions.



Figure 5

- Reinstall the instrument lower cover in reverse order of removal.

CLAIMS INFORMATION

Submit a Primary Part (PP) type line claim using the following claims coding:

| DESCRIPTION | PFP | OP CODE | SYM | DIA | FRT |
|---------------------------------------|-----|---------|-----|-----|-----|
| Perform Lower Instrument Panel Repair | (1) | VX5ZAA | ZE | 32 | 0.2 |

- (1) Reference the electronic parts catalog and use the Instrument Lower Assy Panel (68102-*****) as the Primary Failed Part (**PFP**).

AMENDMENT HISTORY

| PUBLISHED DATE | REFERENCE | DESCRIPTION |
|-----------------|-----------|-----------------------------|
| August 30, 2023 | NTB23-069 | Original bulletin published |

