

**93-23-06 - Service Information, HV-Connector Wrapped in Adhesive Tape**

Release date: 10/5/2023

Condition

Applicable Vehicles					
Model(s)	Year	Eng. Code	Trans. Code	VIN Range From	VIN Range To
ID.4	2021 - 2024	All	All	All	All

Revision Table			
Instance Number	Published Date	Version Number	Reason For Update
2071699/1	10/5/23	93-23-06	Original publication.

Customer Concern:

Not applicable.

Workshop Findings:

As part of a repair, the high-voltage battery was opened. During this repair it was found that one of the high-voltage connectors is wrapped with an adhesive tape (see Figure 1).



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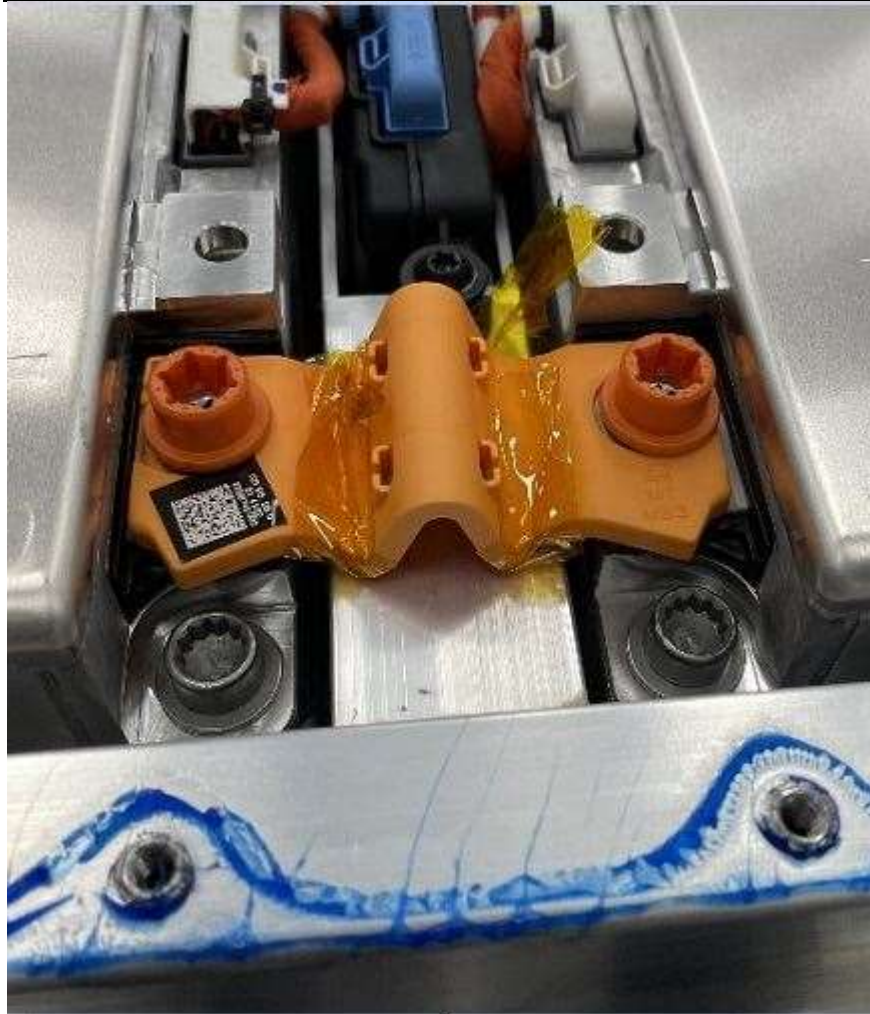


Figure 1. High-voltage connector wrapped in adhesive tape



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Technical Background

The high-voltage connector that is wrapped with adhesive tape is positioned opposite the coolant connections of the high-voltage battery (see Figure 2).

The adhesive tape serves to improve the dielectric strength (insulation). Therefore, the adhesive tape must not be removed under any circumstances.

**Note:**

The adhesive tape has been intentionally applied and must not be removed!

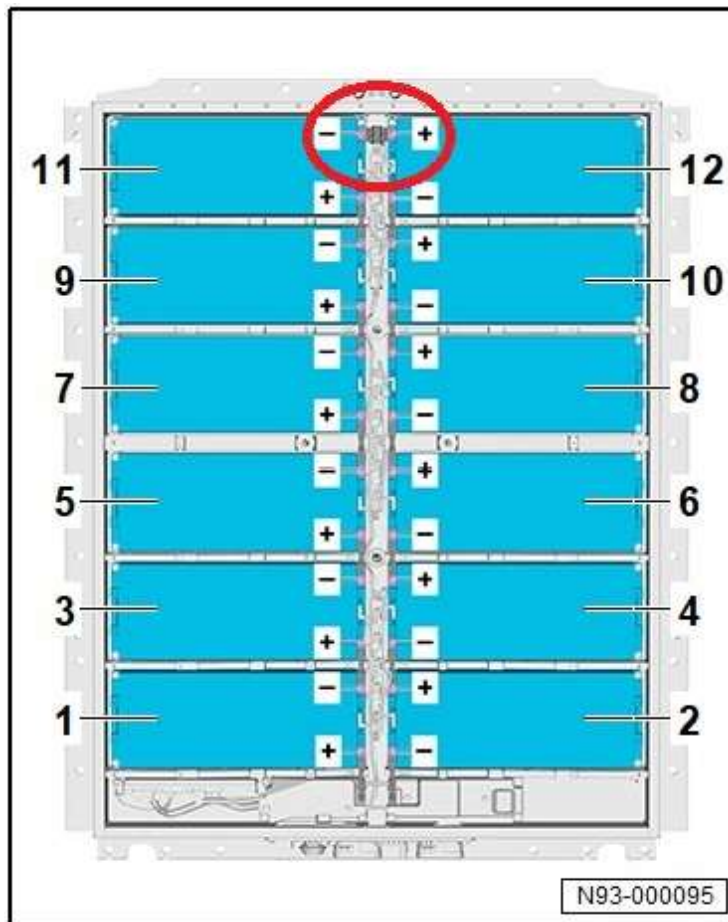


Figure 2. High-voltage connector is positioned opposite the coolant connection.

Production Solution

Not applicable.



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Service

Not applicable.

Warranty

Information only.

Required Parts and Tools

No Special Parts required.

Additional Information

All part and service references provided in this Technical Bulletin are subject to change and/or removal. Always check with your Parts Dept. and Repair Manuals for the latest information.