



# Technical Service Bulletin

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## 94 Foreign objects inside a headlight or taillight

94 23 67 2071954/1 October 30, 2023.

Model(s)	Year	VIN Range	Vehicle-Specific Equipment
All Audi Models	2000 - 2025	All	Not Applicable

## Condition

### Customer statement:

Foreign objects inside a headlight or tail light (Figure 1).



**Figure 1:** View of foreign objects (e.g. insects) inside of the tail light.

### Workshop findings:

- Foreign object(s) are visible inside the lamp.
- No external application of force can be detected.

## Technical Background

To ensure a temperature exchange can take place, as well as sufficient air circulation, the headlights and tail lights are designed as open systems. This requires ventilation openings in the housings; these openings are subject to continuous improvement processes which aim to ensure that foreign objects such as insects cannot get into the lights, or that it is at least very difficult to do so.

Such foreign objects have absolutely no effect on the condition, function and service life of headlights and tail lights.

This is a visual complaint which can only be seen with difficulty from a reasonable distance.



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## Production Solution

Not applicable.

## Service

Attempt to remove the foreign object(s) before replacing the affected lamp.

### Procedure for headlights:

- Open the service flap(s) and remove control units or attachments to gain access to the inside of the headlight.
- Working with the utmost care, try using a vacuum cleaner or a pneumatic gun (oil-free compressed air is a mandatory requirement) to remove the foreign objects by suction or by blowing them out. If this is not possible, try to move the foreign objects to where they cannot be seen within the headlight.

### Procedure for tail lights:

- Remove the tail light which is the subject of the complaint.
- Where possible, remove the dust caps on the tail light housing.
- Working with the utmost care, try using a vacuum cleaner or a pneumatic gun (oil-free compressed air is a mandatory requirement) to remove the foreign objects through the ventilation openings by suction or by blowing them out. Shaking the light slightly may help. If this is not possible, try to move the foreign objects to where they cannot be seen within the tail light.



**Headlights or taillights replaced for this concern are subject to review, which may result in the warranty claim being denied.**

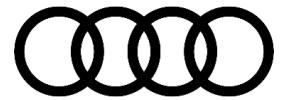
## Warranty

This TSB is informational only and not applicable to any Audi Warranty.

## Additional Information

All part and service references provided in this TSB (**2071954**) are subject to change and/or removal. Always check with your Parts Department and/or ETKA for the latest information and parts bulletins. Please check the Repair Manual for fasteners, bolts, nuts, and screws that require replacement during the repair.

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