

## Technical product information

<b>Topic</b>	New Flying Spur Hybrid - 12 volt battery draining during the charging of the high voltage battery
<b>Market area</b>	Australia E04 Bentley rest Asia and Australia (6E04),China 723 Volkswagen (Anhui) Automotive CO (6723),China 796 VW Import Comp. Ltd (Vico), Beijing (6796),Germany E02 Bentley rest Europe (6E02),United Arab Emirates E06 Bentley Middle East and Africa (6E06),United Kingdom E01 Bentley UK (6E01),United States E05 Bentley USA and rest America (6E05)
<b>Brand</b>	Bentley
<b>Transaction No.</b>	2068627/2
<b>Level</b>	EH
<b>Status</b>	Approval
<b>Release date</b>	

### New customer code

Object of complaint	Complaint type	Position
electrical power, electric system, data transfer -> power supply	functionality	
electrical power, electric system, data transfer -> battery management -> charging high-voltage battery	functionality -> defective function sequence	

## Vehicle data

### New Flying Spur Hybrid

#### Sales types

Type	MY	Brand	Designation	Engine code	Gearbox code	Final drive code
ZG23GB	2022	E		*	*	*
ZG23GB	2023	E		*	*	*
ZG25GB	2023	E		*	*	*

## Documents


Document name
<a href="#">master.xml</a>


## Customer statement / workshop findings

### Customer statement

12 volt battery is draining during the charging of the high voltage battery

### Technical background

 **VERY IMPORTANT: This vehicle uses a High voltage system and MUST only be worked on by suitably qualified personnel**

 **VERY IMPORTANT: Please ensure all guidelines within the repair manual are strictly followed before and whilst conducting any work on vehicles with a High voltage system**



In the event the issue is as described within the Customer statement/Workshop findings section, refer to the instructions within the Measure section of this TPI

### Production change

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### Measure

1) Raise a Technical DISS query stating the following:

- The 12 volt battery is draining during the charging of the high voltage battery when the using high voltage charging socket
- The instructions within this TPI should be conducted to completion (Permission/approval via DISS is not required)

2) Referring to Rep.Gr 93 - Carry out an Inspection and classification of the Hybrid battery unit AX1



**VERY IMPORTANT: In the event that the classification result of the battery is 'Normal' the operative should conduct the remaining steps of this TPI from step 3**

However

**If the classification result of the battery is either 'Danger' or 'Warning' then move the car to the quarantine area and raise a DISS immediately, the operative MUST NOT continue with any other work unless instructed via the open DISS query**

- 3) De-energise the high voltage system - **RepGr 93 - Electric Drive - De-energising high - voltage system**
- 4) Referring to the applicable wiring diagram - Disconnect the 12V and the high voltage connections from the On Board Charger (AX4)
- 5) Conduct a visual check of the On Board Charger (AX4) plugs/terminals
- 6) Conduct a visual check of the On Board Charger (AX4) connections and pins



**Should any issues be found, the operative MUST update the existing DISS query with all findings and await feedback before conducting any further work**

However

**If no issues are found the operative should continue from step 7 to completion**

- 7) Replace the On Board Charger (AX4) Refer to Rep.Gr 93 - Charging unit 1 for high voltage battery AX4 - To remove and refit
- 8) Re-energise the high voltage system - **RepGr 93 - Electric Drive - De-energising high - voltage system**
- 9) Check the operation of the charging system to confirm the system is operating to specification

### NOTICE

NOTE: A road test is not required therefore warranty claims for a road test will not be approved



**In the event that there is a new charging complaint after the replacement of the On Board Charger (AX4) or related DTC's are logged the operative MUST update the existing DISS query and await feedback before conducting any further work**

## Warranty accounting instructions

Warranty type 110 or 910

Damage service number 93 52

Damage code 00 40

### Time to De - energise and Re - energise the high voltage system

#### Labour

Labour Operation Code 93 10 00 00

Time 30 TU

### Time to replace the Charging unit 1 for high voltage battery (AX4)

#### Labour

Labour Operation Code 93 52 19 80

Time 170 TU

#### Diagnosis time

#### Labour

Labour Operation Code 01 50 00 00

Time As per ODIS log (must not exceed 50 TU)

### NOTICE

Warranty claims for a road test will not be approved

## Parts information

Refer to the ETKA parts catalogue



*The high voltage coolant system Anti tamper lock for the high voltage coolant reservoir cap MUST always be replaced as per the ETKA parts catalogue*