

APPLICABLE VEHICLES

2023 Crown

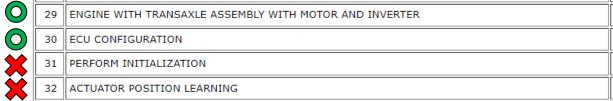
CONDITION

Some 2023MY Crown Platinum grade ONLY may require a transaxle and transmission control module (TCU) replacement for low-speed vibration from Transaxle and/or DTC for P084000/P084087.

RECOMMENDATIONS

If the transaxle is replaced, first confirm part number of TCM (TCU) currently installed. If PN 89530-30880 is currently installed, or will be installed, disregard this information and proceed with repair as normal. If PN 89530-30881 is currently installed, or will be installed with paired ATM, follow the repair manual for HYBRID VEHICLE TRANSAXLE: INSTALLATION.

 After install of transaxle and TCM (TCU) follow RM for ECU Configuration. ECU Configuration Tool is required on 100% of transaxle replacements.



• Do NOT attempt to perform Step 31. For Step 32, only perform Road Test section of **Title:** PC60 (HYBRID TRANSMISSION / TRANSAXLE): HYBRID VEHICLE TRANSAXLE: INSTALLATION; 2023 MY Crown [12/2022 -].

WARNING – If RM steps 31/32 are performed, (except Road Test) this can lead to DTC's that will not clear or harsh engagement into D/R range until additional steps are performed. If ECU Configuration is not performed, this can lead to No Ready ON condition. If this occurs, please create a TAS case and contact your FTS.

LINK REFERENCES

1. <u>PC60 (HYBRID TRANSMISSION / TRANSAXLE): HYBRID VEHICLE TRANSAXLE: INSTALLATION; 2023 MY Crown [12/2022 - ???????]</u>

Expires on