



# Service Bulletin

Bulletin No.: 17-NA-220

Date: November, 2023

## TECHNICAL

**Subject:** Accessory Cargo Net T-Bolts Loose

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Chevrolet	Bolt EV	2017	2023	—	—	All	All
	Bolt EUV	2022					

<b>Involved Region or Country</b>	North America, Brazil, Middle East, GM Korea Company
<b>Additional Options (RPOs)</b>	Equipped with Accessory Cargo Net (RPO W2D)
<b>Condition</b>	Some customers or technicians, upon installation of the accessory cargo net, may find the T-bolts that are secured to the side panels will not tighten securely or pull out of the metal hole.
<b>Cause</b>	This may be due to the holes stamped in the metal on the side panels may have been stamped too large for the coarse threaded T bolts.
<b>Correction</b>	Insert Riv-Nuts and fine tread T-bolts to install cargo net.

### Service Procedure

**Important:** Service agents must comply with all International, Federal, State, Provincial, and/or Local laws applicable to the activities it performs under this bulletin, including but not limited to handling, deploying, preparing, classifying, packaging, marking, labeling, and shipping dangerous goods. In the event of a conflict between the procedures set forth in this bulletin and the laws that apply to your dealership, you must follow those applicable laws.

If you encounter a vehicle with the above concern, complete the following steps:



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1. Unclip the rear of the quarter lower rear trim panel to gain access to the T-bolt hole.

**Note:** Use a standard 2 x 4 block as a wedge support as illustrated above.

- Using a 23/64 drill bit, drill out existing hole for the installation of Riv-Nut.



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- Reinstall the quarter lower rear trim panel.



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- Using the Kent Moore Riv-Nut installer (B0-42151-8MM-KIT) or equivalent, insert and expand the Riv-Nut into the newly drilled hole.



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- Install fine threaded T-bolt into new Riv-Nut and tighten.

**Parts Information**

Description	Part Number	Qty
Riv-Nut	11518908	2
T-Bolt	92224547	2

## Warranty Information

For vehicles repaired under the Bumper-to-Bumper coverage (Canada Base Warranty coverage), use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Labor Time
0580268*	Installation of Accessory Cargo Net T Bolts	0.6 hr
*This is a unique Labor Operation for bulletin use only.		

Version	2
Modified	Released July 10, 2017 Revised November 17, 2023 – Added the 2018-2023 Model Years to Bolt EV, Added Bolt EUV model, updated Involved Region or Country section, added the Important statement and warranty coverage statement.

