Technical product information

Торіс	New Flying Spur Hybrid - 12 volt battery draining during the charging of the high voltage battery	
Market area	Australia E04 Bentley rest Asia and Australia (6E04), China 723 Volkswagen (Anhui) Automotive CO (6723), China 796 VW Import Comp. Ltd (Vico), Beijing (6796), Germany E02 Bentley rest Europe (6E02), United Arab Emirates E06 Bentley Middle East and Africa (6E06), United Kingdom E01 Bentley UK (6E01), United States E05 Bentley USA and rest America (6E05)	
Brand	Bentley	
Transaction No.	2068627/3	
Level	EH	
Status	Approval	
Release date		

New customer code

Object of complaint	Complaint type	Position
electrical power, electric system, data transfer -> power supply	functionality	
electrical power, electric system, data transfer -> battery management -> charging high- voltage battery	functionality -> defective function sequence	

Vehicle data

New Flying Spur Hybrid

Sales types

Туре	MY	Brand	Designation	Engine code	Gearbox code	Final drive code
ZG23GB	2022	Е		*	*	*
ZG23GB	2023	E		*	*	*
ZG23GB	2024	E		*	*	*
ZG25GB	2023	E		*	*	*
ZG25GB	2024	E		*	*	*

Documents

Document	name
master.xml	

Technical product information

New Flying Spur Hybrid - 12 volt battery draining during the charging of the high voltage battery

Customer statement / workshop findings

The 12 volt battery is draining during the charging of the high voltage battery

Technical background

🛕 WARNING

VERY IMPORTANT: This vehicle uses a high voltage system and MUST only be worked on by suitably qualified personnel

VERY IMPORTANT: Please ensure all guidelines within the repair manual are strictly followed before and whilst conducting any work on vehicles with a high voltage system

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In the event the issue is as described within the Customer statement/Workshop findings section the operative must refer to the instructions within the Measure section of this TPI

Production change

Measure

1) Raise a Technical DISS query stating the following:

• The 12 volt battery is draining during the charging of the high voltage battery when the using high voltage charging socket

Hint: The operative is not required to wait for feedback via DISS, please continue with the onward instructions to completion

2) Referring to Rep.Gr 93 - Carry out an Inspection and classification of the Hybrid battery unit AX1

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VERY IMPORTANT: In the event that the classification result of the battery is 'Normal' the operative should conduct the remaining steps of this TPI from step 3

However

If the classification result of the battery is either 'Danger' or 'Warning' then move the car to the quarantine area and raise a DISS immediately, the operative MUST NOT continue with any other work unless instructed via the open DISS query

3) De-energise the high voltage system - RepGr 93 - Electric Drive - De-energising high - voltage system

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IMPORTANT: In the event that any of the plugs shown in Figures 1 and 2 are found not to be secure (primary and secondary latch are not fully locked into position) the operative must respond via the open DISS query and await feedback before conducting any further work

4) Referring to Figure 1 point A - Check and confirm the primary and secondary latches are fully locked in position

- Referring to point B and inset Check and confirm the primary and secondary latches are fully locked in position
- · Referring to the inset Check and confirm the primary and secondary latches (red and black) are fully locked in position



Figure 1

• Referring to Figure 2 (Points A,B and C) Check and confirm the primary and secondary latches are fully locked in position



Figure 2

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Should any issues be found, the operative MUST respond via the open DISS query ensuring all findings are included within the DISS, the operative must await feedback before conducting any further work

However

If no issues are found the operative should continue from step 5

- 5) Referring to the applicable wiring diagram Disconnect the 12V and the high voltage connections from the On Board Charger (AX4)
- 6) Conduct a visual check of the On Board Charger (AX4) plugs/terminals
- 7) Conduct a visual check of the On Board Charger (AX4) connections and pins

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Should any issues be found, the operative MUST respond via open DISS query with all findings and await feedback before conducting any further work

However

If no issues are found the operative should continue from step 8 to completion

- 8) Replace the On Board Charger (AX4) Refer to Rep.Gr 93 Charging unit 1 for high voltage battery AX4 To remove and refit
- 9) Re-energise the high voltage system RepGr 93 Electric Drive De-energising high voltage system
- 10) Check the operation of the charging system to confirm the system is operating to specification

NOTE: A road test is not required therefore warranty claims for a road test will not be approved

INTERNAL

In the event that there is a new charging complaint after the replacement of the On Board Charger (AX4) or related DTC's are logged the operative MUST update the existing DISS query and await feedback before conducting any further work

Warranty	accounting	instructions
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Warranty type	110 or 910
Damage service number	93 52
Damage code	00 40
<u>Time to De - energise a</u>	<u>nd Re - energise the high voltage system</u>
<u>Labour</u>	
Labour Operation Code	93 10 00 00
Time	30 TU
Time to replace the Cha	arging unit 1 for high voltage battery (AX4)
<u>Labour</u>	
Labour Operation Code	93 52 19 80
Time	170 TU
<u>Diagnosis time</u>	
<u>Labour</u>	
Labour Operation Code	01 50 00 00
Time	As per ODIS log (must not exceed 50 TU)
I NOTICE	

Warranty claims for a road test will not be approved

Parts information

Refer to the ETKA parts catalogue

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The high voltage coolant system Anti tamper lock for the high voltage coolant reservoir cap MUST always replaced as per the ETKA parts catalogue