

GLOBAL SAFETY FIELD INVESTIGATIONS  
DCS6816  
URGENT - DISTRIBUTE IMMEDIATELY

Date: March 7, 2024

Subject: REVISION: N232418320 – Customer Satisfaction Program  
Incorrect Main Control Valve Body Installed at Dealer  
Revised Parts Table

Models: 2023 Chevrolet Corvette  
Equipped with Trans, 8-Speed Dual Clutch (RPO M1M)

To: All General Motors Dealers

Bulletin N232418320 has been revised to update the parts table. Please discard all previous copies of bulletin N232418320.

END OF MESSAGE  
GLOBAL SAFETY FIELD INVESTIGATIONS

# Customer Satisfaction Program

## N232418320 Incorrect Main Control Valve Body Installed at Dealer



**Release Date:** March 2024

**Revision:** 01

**Revision Description:** This bulletin is being revised to update the parts table. Please discard all previous copies of bulletin N232418320.

**Attention:** This program is in effect until February 28, 2026.

Make	Model	Model Year		RPO	Description
		From	To		
Chevrolet	Corvette	2023	2023	M1M	TRANS, 8-SPEED DUAL CLUTCH

Involved vehicles are marked "Open" on the Investigate Vehicle History screen in GM Global Warranty Management system. This site should always be checked to confirm vehicle involvement prior to beginning any required inspections and/or repairs.

<b>Condition</b>	Certain 2023 model year Chevrolet Corvette vehicles, equipped with an 8-speed dual clutch transmission (RPO M1M), may have been serviced with the wrong Main Control Valve Body.
<b>Correction</b>	Dealers will replace the Main Control Valve Body.

### Parts

Quantity	Part Name	Part No.
1	Main Control Valve Body	24059078
1	Transmission Fluid Filter	24047742
15	Transmission Fluid Pan Bolt	24045737
1	Transmission Pan Gasket	24048642
1	Valve Body Gasket	24299343
12	Valve Body Bolt	24299345
7	Valve Body Bolt	24299346
2	Valve Body Bolt	24299347
13	Automatic Transmission Fluid	19418016

**Reminder:** Parts may be removed from Retail Inventory Management (RIM). Dealers should review the affected parts to confirm RIM managed status. Parts may have quantity limiters in effect.

### Warranty Information

Labor Operation	Description	Labor Time	Trans. Type	Net Item
9107134	Control Valve Body Replacement	4.6	ZFAT	N/A

### Service Procedure

Replace the transmission valve body. Refer to *Control Valve Body Replacement (Main)* in SI.

### Dealer Responsibility

All new, used, GM Certified Pre-Owned (CPO), courtesy transportation vehicles, dealer shuttle vehicles, CarBravo, etc. in dealers' possession and subject to this field action must be held and inspected/repared per the service procedure of this bulletin before customers take possession of these vehicles. Involved vehicles must be held and not delivered to customers, dealer-traded, released to auction, used for demonstration, or any other purpose.

All GM Certified Pre-Owned (CPO) vehicles currently in the dealers' inventory within the SHIFT Digital system will be de-certified and must be held and remedied per the service procedure in this bulletin. Upon submitting an accepted/paid warranty transaction in the Global Warranty Management (GWM) system, the vehicle can be re-certified for sale within the SHIFT Digital system, or once again be used in the Courtesy Transportation Program.

Dealers are to service all vehicles subject to this program at no charge to customers, regardless of mileage, age of vehicle, or ownership, through February 28, 2026. Customers who have recently purchased vehicles sold from your vehicle inventory, and for which there is no customer information indicated on the involved vehicle listing, are to be contacted by the dealer. Arrangements are to be made to make the required correction according to the instructions contained in this bulletin. A copy of the customer letter is provided in this bulletin for your use in contacting customers. Program follow-up cards should not be used for this purpose, since the customer may not as yet have received the notification letter.

# Customer Satisfaction Program

## N232418320 Incorrect Main Control Valve Body Installed at Dealer



In summary, whenever a vehicle subject to this program enters your vehicle inventory or is in your facility for service through February 28, 2026, you must take the steps necessary to be sure the program correction has been made before selling or releasing the vehicle.

### Dealer Reports – For USA & Export

For dealers with involved vehicles, a listing has been prepared and will be available through GM GlobalConnect Maxis Field Action Reports or sent directly to export dealers. The Inventory tab of the dealer reports will contain VINs that apply to this field action. This information is intended to assist dealers with the **PROMPT COMPLETION** of these vehicles. The Customer In-Service tab will contain customer names and addresses from Motor Vehicle Registration Records. The use of such motor vehicle registration data for any purpose other than follow-up necessary to complete this field action may be a violation of law in several states.

### Courtesy Transportation – For USA & Canada

Courtesy transportation is available for customers whose vehicles are involved in a product program and still within the warranty coverage period. See General Motors Service Policies and Procedures Manual for courtesy transportation program details.

### Customer Notification

USA & Canada - General Motors will notify customers of this program on their vehicle (see copy of customer letter included with this bulletin).

---

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the tools, equipment, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your dealer for information on whether your vehicle may benefit from the information.



**We Support  
Voluntary Technician  
Certification**

# Customer Satisfaction Program

## N232418320 Incorrect Main Control Valve Body Installed at Dealer



February 2024

This notice applies to your vehicle, **VIN:** \_\_\_\_\_

Dear General Motors Customer:

We have learned that your 2023 model year Chevrolet Corvette may have been serviced with the wrong Main Control Valve Body.

Your satisfaction with your Corvette is very important to us, so we are announcing a program to prevent this condition or, if it has occurred, to fix it.

**What We Will Do:** Your GM dealer will replace the Main Control Valve Body. This service will be performed for you at **no charge until February 28, 2026**. After that, any applicable warranty will apply.

**What You Should Do:** To limit any possible inconvenience, we recommend that you contact your dealer as soon as possible to schedule an appointment for this repair. By scheduling an appointment, your dealer can ensure that the necessary parts will be available on your scheduled appointment date.

If you have any questions or concerns that your dealer is unable to resolve, please contact the appropriate Customer Assistance Center at the number listed below.

For the hearing or speech impaired, please contact our Customer Assistance Center using the Telecommunication Relay Service by dialing 711 then providing the appropriate Customer Assistance Center number for your vehicle.

Division	Number	Text Telephones (TTY)
Chevrolet	1-800-222-1020	711 / 1-800-833-2438
Puerto Rico – English	1-866-467-9700	
Puerto Rico – Español	1-866-467-9700	
Virgin Islands	1-866-467-9700	

We truly appreciate you taking the time to remedy your vehicle as we know your time is valuable. We want you to know that we will do our best, throughout your ownership experience, to ensure that your Chevrolet Corvette vehicle provides you many miles of enjoyable driving.

Neelie O'Connor  
Global Executive Director  
Customer Experience Operations

N232418320