

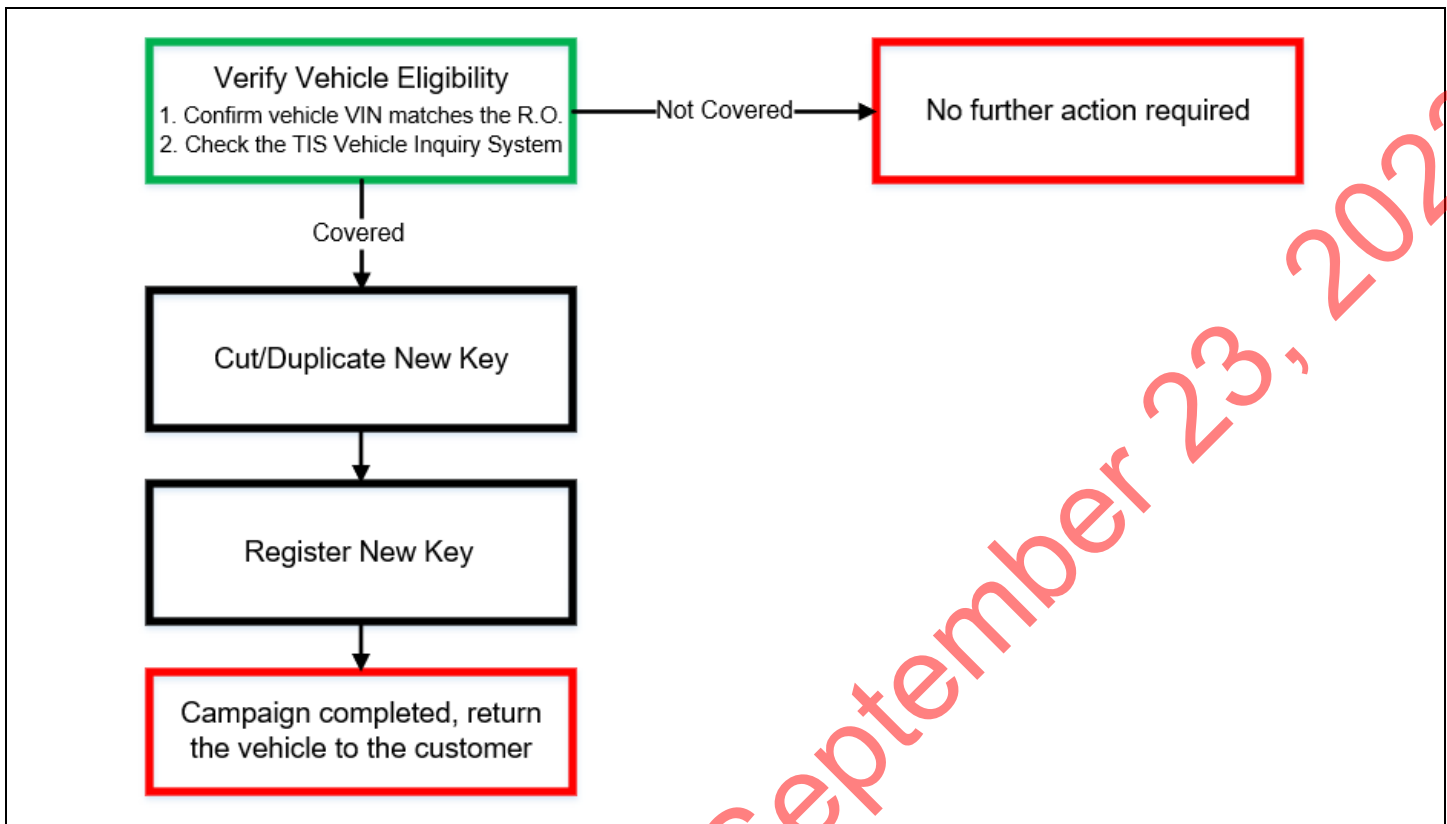
TECHNICAL INSTRUCTIONS
FOR
LIMITED SERVICE CAMPAIGN 21TD02
ADDITIONAL REMOTE KEYLESS ENTRY KEY
CERTAIN 2021 MODEL YEAR TACOMA VEHICLES

The quality of the campaign work performed on covered vehicles is extremely important to Toyota. All dealership technicians performing this campaign are required to successfully complete the most current version of the E-Learning course “Safety Recall and Service Campaign Essentials”. To ensure that all vehicles have the repair performed correctly; technicians performing this campaign are required to currently hold at least one of the following certification levels:

- T623 – Electrical Circuit Diagnosis

Always check which technicians can perform the campaign by logging on to <https://www.uotdealerreports.com>. It is the dealership’s responsibility to select technicians with the above certification level or greater to perform this campaign. Carefully review your resources, the technician skill level, and ability before assigning technicians to this campaign. It is important to consider technician days off and vacation schedules to ensure there are properly trained technicians available to perform this campaign at all times.

I. OPERATION FLOW CHART



II. IDENTIFICATION OF AFFECTED VEHICLES

1. CHECK VEHICLE FOR CAMPAIGN ELIGIBILITY

- Compare the vehicle's VIN to the VIN listed on the Repair Order to ensure they match.
- Check the TIS Vehicle Inquiry System to confirm the VIN is involved in this Campaign, and that it has not already been completed.

Note: TMNA warranty will not reimburse dealers for repairs completed on vehicles that are not affected or were previously completed, even by another dealer.

III. BACKGROUND

Due to an unexpected supply chain issue, only one (1) Remote Keyless Entry key was included with the subject vehicles instead of the two (2) Remote Keyless Entry keys that are normally provided.

This Program will be offered until September 23, 2023 and will only be available at an authorized Toyota dealer.



IV. PREPARATION

1. PARTS

Part No.	Description	Quantity
04001-04104	TRANSMITTER ASSY DOOR CONTROL	1

2. TOOLS & EQUIPMENT

- Techstream
- Its recommended for the customer to provide at least 1 master key for use during this procedure.

V. WORK PROCEDURE TABLE OF CONTENTS

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VI. COMPONENTS

Remote Key



VII. CUT/DUPLICATE NEW KEY

1. Cut/duplicate the new key.

VIII. REGISTER THE NEW KEY

1. Register the new key following the instructions in the repair manual on TIS.

ENGINE IMMOBILISER: ENGINE IMMOBILISER SYSTEM (w/o Smart Key System):
REGISTRATION; 2020 - 2021 MY Tacoma [09/2019 -]
(Doc ID: RM100000001KPBE)

◀ VERIFY REPAIR QUALITY ▶

Confirm that the key functions properly both electronically, and manually.

IX. CAMPAIGN DESIGNATION/PHASE DECODER

19TA01

19

Year Campaign
is Launched

19 = 2019
20 = 2020
21 = 2021
22 = 2022
23 = 2023
Etc...

T

Vehicle Make

T = Toyota
L = Lexus

A

Field Action Category and Phase

A = Safety Recall Remedy
B = Safety Recall Interim
C = Special Service Campaign
D = Limited Service Campaign
E = Customer Support Program
F = Emissions Recall
(May use other characters in unique cases)

01

Field Action Sequence

01 = 1st Field Action of the year
02 = 2nd Field Action of the year
03 = 3rd Field Action of the year
(The sequence is unique for each Field Action category)
(May use other characters in unique cases)

Examples:

19TA01 = Launched in 2019, Toyota, Safety Recall Remedy Phase, 1st Safety Recall Launched in 2019
20TC02 = Launched in 2020, Special Service Campaign, 2nd Special Service Campaign Launched in 2020
21TE05 = Launched in 2021, Customer Support Program, 5th Customer Support Program Launched in 2021

21TD02 Expired on September 23, 2023