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| Document Title: | Overhead Slide-Out Cabinet Bracket Installation (26RB/26MRB) | | |
| Document Type: | Technical Document | Make and Model: | Ember Touring 26RB and 26MRB |
| Document #: | 23-07 | Model Year: | 2023 |
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| Material List | | | |
|---------------|-------------------|---|----------|
| Item Index | Ember Part Number | Description/Material Type | Quantity |
| 1 | 95000941 | Bracket 1 X 14.5 7G Steel black PC | 2 |
| 2 | 95000042 | 10 x 1 Pan Quad T-3 Self Drilling Screw | 4 |
| 3 | 95000064 | 8 x 1-3/4 Round Washer Quad 2/3 Deep Thread Type 17 Screw | 4 |

1) Purpose

The purpose of this document is to provide detailed instructions for adding metal brackets to fully secure the slide-out overhead cabinet that has separated from the roof.

2) Safety Terms

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|---|--|
|  | DANGER indicates an imminently hazardous situation that, if not avoided, will result in death or serious injury. |
|  | WARNING indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury. |
|  | CAUTION indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. |
|  | NOTICE is used to address practices not related to personal injury. This applies to hazardous situations involving property damage only. |

3) Procedure

Note: Position brackets behind vertical styles; recommended locations are identified by A & B in Figure A.

- You may also place a bracket behind a vertical style where the cabinet separates most from the roof.



Figure A

1. Secure the top of the bracket (Item# 95000941) with (2) 1" screws (Item# 95000042) into the aluminum tube along the slide-out back wall; alternating tightening screws until secured.



Figure B



Figure C

2. Secure the bottom of the bracket with (2) 1-3/4" screws (Item# 95000064) into cabinet base; alternating tightening screws until secured.



Figure D



Figure E

3. Repeat steps 1 and 2 for the second bracket.

Safety, education, and customer satisfaction are our primary concerns. Should you have any questions, please contact us at 844-732-4204 or by email at warranty@emberrv.com.