



Warranty Field Campaign

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| Campaign Number: c7024 | Revision: | Released Date: 25-Apr-2024 |
| L9 CM2450 L126B Speed Indicator Ring Capscrew Replacement Campaign | | Expiration Date (U.S. and Canada): 01-May-2025 |
| | | Expiration Date (International): 01-May-2025 |

Attention

- David Perez: david.perez@cummins.com
- Russell Mager: russell.j.mager@cummins.com
- U.S. / Canadian Dealers
- U.S. / Canadian Distr./Branches and Div. Offices (Automotive)

If additional information is required, please contact your Cummins Warranty Operations Group Leader.

Description

This Campaign is being issued to address Speed Indicator Ring capscrew failures. This document authorizes Cummins Certified Repair Locations to proactively replace the Speed Indicator Ring capscrews.

Note : This Campaign does **not** cover work on failed units. This campaign provides coverage for work associated with the proactive replacement of the Speed Indicator Ring capscrews **ONLY**. Any work performed that is outside the scope of this campaign **MUST** be filed to the appropriate coverage that most benefits the customer.

Note : This field action provides retroactive coverage for repairs made in anticipation of and prior to the release of this publication.

Action

In order to qualify for repair under this field action, an engine:

1. will be covered Regardless of coverage status, and
2. **must** show as OPEN on QuickServe® Online for this field action.

Note : The ESN list is attached for reference.

After verifying that the engine meets the above requirements, perform the following actions:

1. Remove the oil pan to gain access to the Speed Indicator Ring. Please refer to procedure 007-025 Lubricating Oil Pan in the appropriate Service Manual.
2. Remove the Speed Indicator Ring capscrews and discard. Ensure alignment of the Speed Indicator Ring with the dowel pin and install new capscrews. Apply Loctite(TM) 277 or equivalent to the capscrew threads. Install and tighten to 10 nm (88 in-lb) of torque.

Material Disposition

Materials removed as a result of this field action **must** be scrapped.

Reimbursements

Parts

The following parts are covered under this field action:

| Part Number | Quantity | Description |
|-------------|----------|-------------|
| 395016100 | 4 | SCR,CAP |
| 562202300 | 1 | GSK,PAN |

Note : SRTs to gain access that are required to complete the repair, that are sufficiently explained in the claim narrative, may also be claimed on this action.

Note : All SRTs listed are OPTIONAL. Select **ONLY** the appropriate SRTs for the work performed.

Labor Using Applicable Access Code and Time

| SRT Code | Description | Time (hrs) |
|----------|---|------------|
| 00-90X | Administrative time | |
| 07-0RY | LUBRICATING OIL PAN - REMOVE AND INSTALL - L9 CM2450 L126B (OPTIONAL) | |
| 17-00M | Crossmember Under Oil Pan - Remove and Install (CMI) (OPTIONAL) | |
| 99-008 | REMOVE AND INSTALL, SPEED INDICATOR RING CAPSCREWS - ALL (QTY 1) (OPTIONAL) | |

Travel

Travel is **not** covered under this field action. Towing is **not** covered under this field action.

Other Claimables

Consumables are covered under this field action.

Note : Additional parts, such as o-rings, gaskets and fasteners, that are required to complete the repair, but **not** listed, may be claimed in Other Claimables. Please consolidate all consumables and claim them as one line item in Other Claimables titled CAMPAIGN SUPPLIES or other appropriate selections. Please include brief summaries on the details of items claimed. A lack of documentation in the narrative may result in a reduction in claim reimbursement or claim denial.

Claim Instructions

For Cummins Dealers, claims for this Field Campaign **must** be filed via **RAPIDSERVE™** Web (rsw.cummins.com). For information regarding **RAPIDSERVE™** Web, please reference the "Warranty" tab in QuickServe® Online. If there are additional questions, please contact your local Cummins Distributor.

| Claim Codes | |
|---------------|-------------------------------|
| Description | Code |
| Account Code: | 65 |
| Pay Code: | North America Distributor = X |
| Pay Code: | North America Dealer = D |
| Pay Code: | International Distributor = I |
| Pay Code: | International Dealer = R |
| Failure Code: | WBSTHB |

Attachments

[Click here to see c7024_esn-list.xlsx](#)

(/service/english/attachments/c7024_esn-list.xlsx)

| Engine Family | Fuel System |
|--------------------|--------------------|
| Design Application | Market Application |
| All | All |

Document History

| Date | Details |
|------|-------------------------------|
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