

Service Action Code: 87H9

ument History Date	Date Summary				
04/11/20	04/11/2024 Updated		d claiming instructions		
02/23/20	24 Updat	ed claiming	laiming instructions		
02/13/20	2024 Original publication				
cted Vehicles	Beginning Model Year	Ending Model Year	Vehicle	Vehicle Count	
USA	2021	2022	E-TRON QUATTRO	7,387	
USA	2020	2022	E-TRON SPORTBACK QUATTRO	3,307	
CAN	2021	2022	E-TRON QUATTRO	391	
CAN	2020	2022	E-TRON SPORTBACK QUATTRO	423	
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Parts Information

Criteria	Quantity	Part Number	P.O.C. Part Description	Ordering Method (see description below)
	Up to 2	4M0-959-603-E	SENSOR	Free Order
	1	4KE-012-113-A	BIN	VIN to Order
GE	1	4KE-863-362-B	BIN	VIN to Order
	Up to 1.2 ml	G -052-535-1M-DSP	OIL REFRIG	Free Order
	Up to 74g	R1234yf refrigerant (Locally sourced)		

Parts Control Type: If parts are needed to support a vehicle repair: VIN to Order US Dealers - use AVA • CAN Dealers - contact the Parts Specialists via phone (800-767-6552), em. (VWoAPartsSpecialists@vw.com), or chat/text with the VIN to order
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Parts Control Type: Free Order	Parts will be managed by Free Order			
Initial Allocation: NO	Please reference the Repair Projection Tool (below) to view your potential VIN population.			
Repair Projection Tool: (right click to open)	Q			

INOTE

Campaign parts should always be ordered as per the parts information in this circular. The ordering system will supersede the part, if applicable.

Claim Entry Instructions

The labor times listed here may differ from the labor operations and labor times listed in ELSA.

After campaign has been completed, enter claim as soon as possible to help prevent work from being duplicated elsewhere. Attach the Elsa screen print showing action <u>open on the day of repair</u> to the repair order. If customer refused campaign work:

- ✓ <u>U.S. dealers:</u> Submit the request through Audi Warranty Online under the <u>Campaigns/Update</u> option.
- ✓ <u>Canada dealers:</u> Upload the repair order [signed by customer] to Audi WIN/Operations/Campaign Closure.

Service Number 87H9	87H9				
Damage Code 0099	0099				
Parts Vendor Code 002					
Claim Type Sold vehicle: 7 10					
Unsold vehicle: 7 90					
Causal Indicator Mark labor as causal if SENSOR is OK					
Mark SENSOR* as causal if a sensor(s) is NOT OF	<				
Vehicle Wash/Loaner Do not claim wash/loaner under this action					
Criteria I.D. GE					
Pressure/temperature sensor inspection					
LABOR					
Labor Op Time Units	Description				
8711 01 99 10 CI	neck sensor production dates				
7007 19 00 SEE ELSA Storag	ge compartment remove+reinstall				
	Labor operation 7007 19 00 is included in 8709 20 51 and 8764 19 50 if parts are replaced. Do not claim 7007 19 00 if sensors are being replaced.				
PARTS	PARTS				
Quantity Part Number	Description				
1.00 4KE012113A	BIN				
1.00 4KE863362B	BIN				
AND (only if necess	ary)				
Up to 4.00 N 90558401	RIVET				

Continued on next page

ADD (Only if necessary)	Replace pressure/temperature sensor(s)					
		LABOR				
	Labor Op	Time Units	ts Description			
	8709 20 51	SEE ELSA	2 Pressure switch remove+reinstall (if both sensors replaced)		ostall	
	8757 19 50	SEE ELSA	•	e switch remove+re 395 sensor replace		
	8764 19 50	SEE ELSA	-	e switch remove+re 826 sensor replace		
	8703 17 00	SEE ELSA	Refr	igerant drain+fill		
	2706 89 50	SEE ELSA	Conne	ect battery charge		
	0150 00 00	Time stated on diagnostic protocol	GFF/	Guided functions		
			PARTS			
	Quantity	Part Number	Description			
	Up to 2.00	4M0959603E		SENSOR*		
	Up to 0.01	G 052535M2	OIL FOR REFRIGERANT COMPRESSO		ESSOR	
	OUTSIDE MATERIAL					
	Part Number	Quantity	Description	Amount		
	R1234YF	Up to 2.61 oz (74 g)	A/C Refrigerant – R1234yf	Up to \$10.62 (USD) (\$4.07 per oz (USD)	USA ONLY	
	R1234YF	Up to 74 g	A/C Refrigerant – R1234yf	Up to \$31.82 (CAD) (\$0.43 per gram CAD)	CANADA ONLY	
		Please enter pa	art numbers in ALL	CAPS		

Customer Letter Example (USA)

<MONTH YEAR>

<CUSTOMER NAME> <CUSTOMER ADDRESS> <CUSTOMER CITY STATE ZIPCODE>

This notice applies to your vehicle: <MODEL YEAR> <BRAND> <CARLINE>, <VIN>

Subject: Service Action 87H9 - Pressure & Temperature Sensors

Dear Audi Owner,

As part of Audi's ongoing commitment to customer satisfaction, we are informing you of our decision to conduct a service action on certain 2020-2022 model year Audi vehicles. Our records show that you are the owner of a vehicle affected by this action.

What is the issue?	On vehicles manufactured within a specific period, the pressure and temperature sensors in the air conditioning system may fail. If this happens, the air conditioning system will no longer function.
What will we do?	Your authorized Audi dealer will inspect and, if necessary, replace the affected pressure & temperature sensors. This work will take about four hours to complete and will be performed for you free of charge. Please keep in mind that your dealer may need additional time for the preparation of the work, as well as to accommodate their daily workshop schedule.
What should you do?	In order to limit any possible inconvenience, please contact your authorized Audi dealer as soon as possible to schedule this work. Please keep in mind that your dealer may need additional time for the preparation of the work, as well as to accommodate their daily workshop schedule. For your convenience, you can also visit <u>www.audiusa.com</u> and click on the "Find a Dealer" link to locate a dealer near you and schedule this service.
	This service action will be available for you <u>free of charge only until September 01, <u>2028</u>. If you wish to have this service performed after that date, your dealer's normal costs associated with this repair will apply.</u>
Lease vehicles and address changes	If you are the lessor and registered owner of the vehicle identified in this action, please forward this letter immediately via first-class mail to the lessee within ten (10) days of receipt. If you have changed your address or sold the vehicle, please fill out the enclosed prepaid Owner Reply card and mail it to us so we can update our records.
Reimbursement of Expenses	If you have previously paid for repairs relating to the condition described in this letter, the enclosed form explains how to request reimbursement. We would be pleased to review your reimbursement request.
Can we assist you further?	If your authorized Audi dealer fails or is unable to complete this work free of charge within a reasonable time, please contact Audi Customer Experience at 1-800-253-2834 or via our "Contact Us" page at <u>www.audiusa.com</u> .
Checking your vehicle for open Recalls and Service Campaigns	To check your vehicle's eligibility for repair under this or any other recall/service campaign, please visit the Recall/Service Campaign Lookup tool at <u>www.audiusa.com</u> and enter your Vehicle Identification Number (VIN).

We apologize for any inconvenience this matter may cause; however we are taking this action to help ensure your vehicle continues to meet and exceed your expectations.

Sincerely,

Audi Customer Protection

Customer Letter Example (Canada)

<MONTH YEAR>

<CUSTOMER NAME> <CUSTOMER ADDRESS> <CUSTOMER CITY STATE ZIPCODE>

This notice applies to your vehicle: <MODEL YEAR> <BRAND> <CARLINE>, <VIN>

Subject: Service Action 87H9 - Pressure & Temperature Sensors

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	This service action will be available for you <u>free of charge only until September 01, 2028. If you wish to have this service performed after that date, your dealer's normal costs associated with this repair will apply.</u>
Lease vehicles and address changes	If you are the lessor and registered owner of the vehicle identified in this action, please forward this letter immediately via first-class mail to the lessee within ten (10) days of receipt. If you have changed your address or sold the vehicle, please fill out the enclosed prepaid Owner Reply card and mail it to us so we can update our records.
Reimbursement of Expenses	If you have previously paid for repairs relating to the condition described in this letter, the enclosed form explains how to request reimbursement. We would be pleased to review your reimbursement request.
Can we assist you further?	If your authorized Audi dealer fails or is unable to complete this work free of charge within a reasonable time, please contact Audi Customer Relations Monday through Friday from 8AM to 8PM EST at 1-800-822-2834 or via our "Contact Audi Canada" page at <u>www.audi.ca.</u>

We apologize for any inconvenience this matter may cause; however we are taking this action to help ensure your vehicle continues to meet and exceed your expectations.

Sincerely,

Audi Customer Protection

Safety Precautions When Working NEAR the High-voltage System (additional information is also available in the ELSA Repair Manual)

Extremely dangerous due to high voltage.

- The voltage levels in the high-voltage system constitute a safety hazard. Danger of severe or fatal injuries from electric shock if high-voltage components or high-voltage wiring are damaged.
- Carry out a visual check of high-voltage components and high-voltage wiring.
- Never use cutting/forming tools or other sharp-edged implements.
- Never perform work using welding, brazing, thermal bonding or hot air in the area of high-voltage components and high-voltage cables.

Repair Overview



- Inspect G395 and G826 pressure/temperature sensors.
- Replace if necessary.

- These repair instructions may differ from the labor operations and labor times listed in ELSA.
- Damages resulting from improper repair or failure to follow these work instructions are the dealer's responsibility and are not eligible for reimbursement under this action.
- This procedure must be read in its entirety prior to performing the repair.
- Due to variations in vehicle equipment and options, the steps/illustrations in this work procedure may not
 identically match all affected vehicles.
- Diagnosis and repair of pre-existing conditions in the vehicle are not covered under this action.
- When working during extreme temperatures, it is recommended that the vehicle be allowed to acclimate inside the shop to avoid temperature-related component damage/breakage.

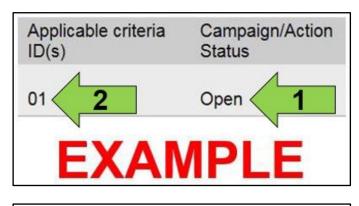


Repair Instruction

Section A - Check for Previous Repair

i TIP

If Campaign Completion Stamp is present, no further work is required.



Campaign/Action	Start	Designation		
3	2015-11-10	W-SERV_ACT -		
	2018-12-13	RECALL -		
	2017-05-16	A-RECALL -		
EXAMPLE				

• Enter the VIN in Elsa and proceed to the "Campaign/Action" screen.

i TIP

On the date of repair, print this screen and keep a copy with the repair order.

- Confirm the Campaign/Action is open <arrow 1>. If the status is closed, no further work is required.
- Note the Applicable Criteria ID <arrow 2> for use in determining the correct work to be done and corresponding parts associated.

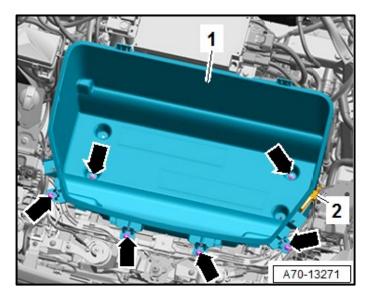
A CRITICAL REPAIR STEP

<u>℠ STOP!</u> ഈ

If multiple software update Campaign/Actions are open, they must be performed in order of the Start date <arrow 3>. The oldest should be performed first.

- All Safety Recalls must be completed prior to completing this campaign.
- Proceed to Section B

Section B – Sensor Inspection



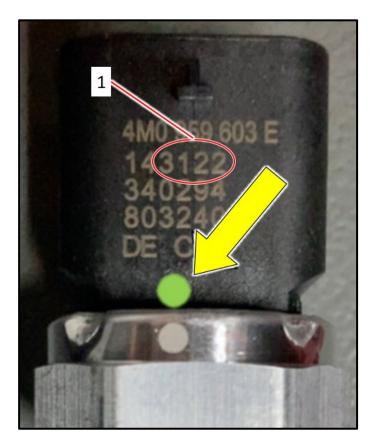


Inspect G395 and G826 pressure/temperature sensors:

- Remove front luggage compartment liner <1> per the ELSA repair manual:
 - Repair manual > Body > Body Interior
 Interior Trim > Luggage
 Compartment Trim Panels > Front
 Luggage Compartment Liner,
 Removing and Installing

The connectors for the G395 and G826 can be swapped! Ensure that the connectors are reinstalled in their correct locations if removed.

- Locate the G395 <1> and G826 <2> sensors in the under hood compartment.
- Label the sensors and connectors as needed.
- Ensure the ignition is turned off.
- Disconnect the sensors.



- Check for a green dot <arrow> on the connector housing of the G395 and G826.
- If the green dot is present on both sensors:
 - The sensors do not require replacement.
 - Continue with the reassembly instructions in this section.
- If the green dot is NOT present on the sensor(s):
 - Check the production date <1> of the affected sensor.
 - If the affected sensor was produced calendar week 23 of 2020 through calendar week 30 of 2021, the sensor must be replaced.

The production date <1> of the sensor pictured is calendar week 31 of 2022. This sensor does not require replacement. The date format is week/year.

- If a sensor requires replacement:
 - \circ Proceed to section C.
- If both sensors are ok and do not require replacement:
 - Continue with the reassembly instructions in this section.

If either sensor is positioned in a way that the production information is not visible on the connector <1>, a mirror can aid in inspecting the sensor.



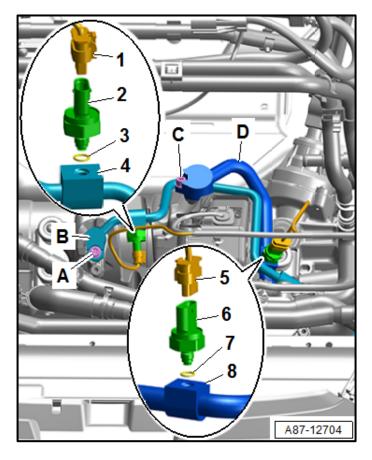
Vehicle reassembly:

- Reassemble the vehicle in the reverse order of removal per the ELSA repair manual while noting the following:
 - The front luggage compartment liner and foam insert for tool storage must be replaced after removal.

Part Number	Part Description
4KE-012-113-A	Tool storage insert
4KE-863-362-B	Storage Bin

Proceed to Section D

Section C – Sensor Replacement



Replace the affected sensor(s):

Danger of frostbite due to refrigerant coming out under pressure.

Frostbite on the skin and other parts of the body is possible.

- Wear safety gloves.
- Wear protective eyewear.
- Evacuate or drain refrigerant and open the refrigerant circuit immediately.
- If more than 10 minutes elapse after extracting or draining the refrigerant and the refrigerant circuit has not been opened, extract or drain the refrigerant again. Pressure develops in the refrigerant circuit due to evaporation.

INOTE

The power-activated valves in the refrigerant circuit must be opened through ODIS per ELSA prior to refrigerant recovery.

- The instructions to open the valves can be found within the instructions for replacement of the G395/G826 sensors.
- Complete any additional basic settings recommended by the test plan following replacement of the sensors.
- Refer to the ELSA repair manual for sensor replacement instructions.
- If the G395 sensor requires replacement:
 - Repair manual > Heating, Ventilation & Air Conditioning > Heating Ventilation and Air conditioning > 87 Air Conditioning > Refrigerant Circuit > A/C Pressure/Temperature Sensor G395, Removing and Installing.
- If the G826 sensor requires replacement:
 - Repair manual > Heating, Ventilation & Air Conditioning > Heating Ventilation and Air conditioning > 87 Air Conditioning > Refrigerant Circuit > A/C Pressure/Temperature Sensor 2 G826, Removing and Installing.

Vehicle reassembly:

- Reassemble the vehicle in the reverse order of removal per the ELSA repair manual while noting the following:
 - Recharge the A/C system with the amount of refrigerant that was recovered.
 - The front luggage compartment liner and foam insert for tool storage must be replaced after removal.

Part Number	Part Description
4KE-012-113-A	Tool storage insert
4KE-863-362-B	Storage Bin

Proceed to section D

I certify that this campaign has been performed in strict accordance with the applicable Audi repair procedure.			
SAGA Code:	_		
Technician:			
Date:	_		
em#: AUD4927ENG			

-0R-

Je certifie que cette campagne de rappel a été exécutée suivant les strictes directives de réparation d'Audi	
Code de SAG	A:
Technicien:	
Date:	
tem # AUD4927FRE	

- Once the campaign has been completed, the technician should stamp the repair order.
- Stamps are available for ordering through the Compliance Label Ordering Portal.

Proceed to section E

Section E - Parts Return/Disposal

Properly store (retain), destroy or dispose of removed parts in accordance with all state/province and local requirements, unless otherwise indicated and/or requested through the Warranty Parts Portal (WPP) for U.S. and the Part Destruction and Core Disposition Report for Canada.