

ARA3 – Review of Front and Rear Windows and Replacements, if Necessary (Recall Campaign)

Model Line: **911 (992)**

Model Year: **As of 2020 up to 2025**

Concerns: **Front and rear windows**

Cause: **On the affected vehicles, it is possible that the front and rear window panes were not manufactured in accordance with specifications and their bonding to the body is therefore insufficient.**

If this is the case, the lightweight glass pane may become partially detached in addition to water entering the vehicle interior under certain conditions over the vehicle's service life, which can be perceived by the customer as wind noise. In an accident, when the front airbags are activated, we cannot guarantee that the proportion of correct bonding is sufficient to achieve the full protective effect of the airbags.

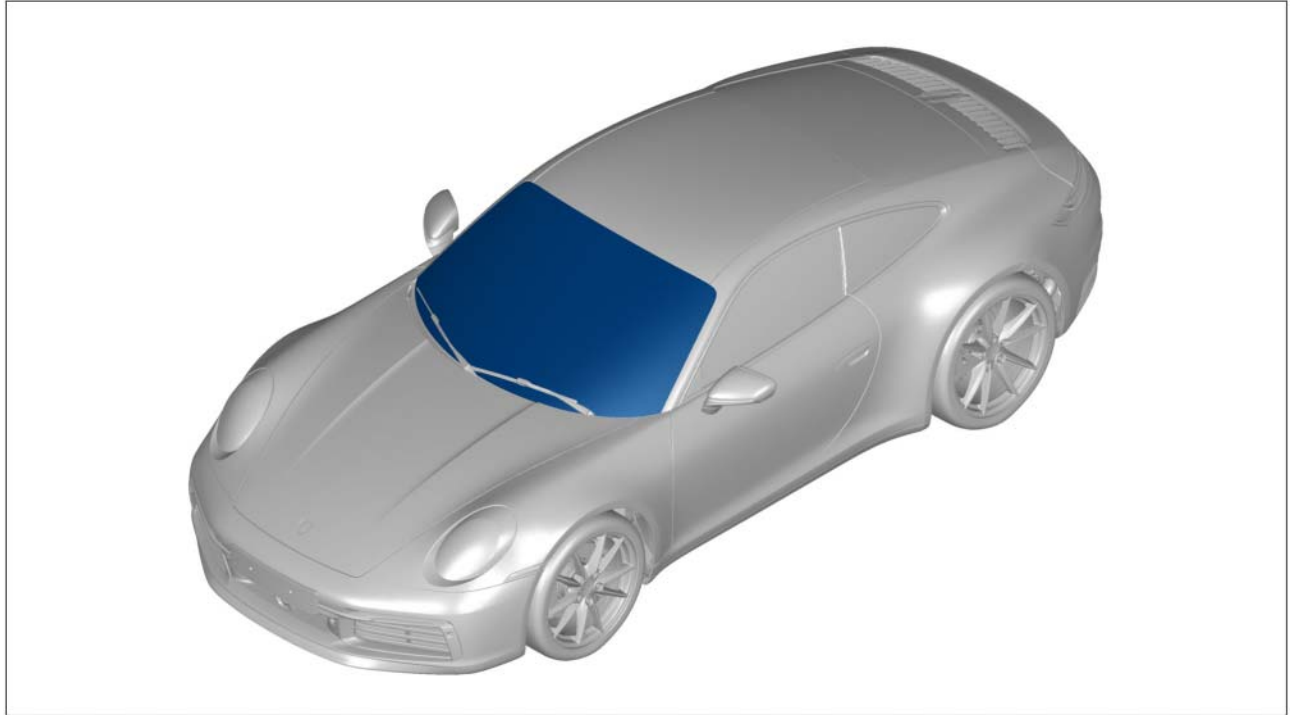
Action: Review of front and rear windows and replace if necessary

The most important steps at a glance:

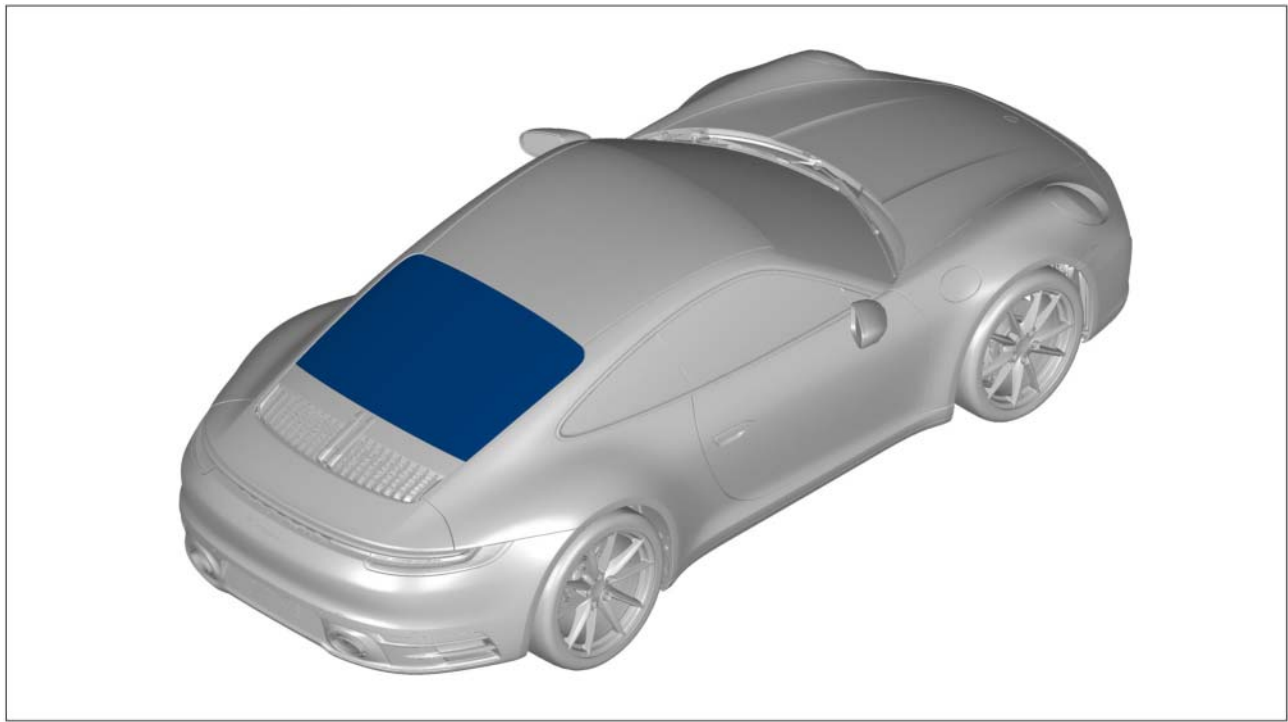
- Review whether the **bonding of the front and/or rear windows has become detached**
- If the **bonding is detached**, the **front and/or rear window must be replaced**
- As part of this campaign, the **window panes are removed from the outside using the cutting thread**

Affected Vehicles: Only vehicles assigned to the campaign (see also PCSS Vehicle Information).

Installation
Position:



Installation position of windshield



Installation position of rear window

Required parts



Information

No parts are required for checking the front and rear window pane.



Information

The forecast failure rate is only 10%. The front and/or rear window panes and the associated parts must, therefore, only be ordered in the event of a fault.

The **part numbers** of the **required parts and materials** for the respective vehicle can be seen in the **assigned scope**. For an overview of the campaign scopes, see: ⇒ *Technical Information 'Warranty processing'*.

Required tools



Information

Procurement campaign tool

In order to be able to review the front and rear windows, a standard luggage scale is required. This is to be obtained locally.

Only **one** luggage scale is needed for each affected Porsche Center. Therefore, **only one luggage scale** may be ordered for each affected Porsche Center.

Please read the following information about processing the campaign:

- **The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. Only the required **materials and labor time** need to be invoiced in the campaign claim for the remaining vehicles in the Porsche Center.
- For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

Tool:

- Luggage scale (commercially available)
- **VAS 861 001A - Window removal set**
- Suction lifter, e.g. **V.A.G 1344 - suction lifter**
- **VAS 6935 - Pole terminal puller**
- Torque wrench, 6-50 Nm (4.5-37 ftlb), e.g. **V.A.G 1331A - torque wrench, 6-50 Nm (4.5-37 ftlb)**

Additionally required tools for vehicles with multi-function camera (M-Nr. QK1 / QK3):

- **VAS 6430/3 - Mirror for adjustment device**
- **VAS 6430/1A - Adjustment device with reflector**
- **9730 - 9730 - Socket-wrench insert**
- **9229/1 - 9229/1 - Puller hook**
- **VAS 6918 - Quick-clamping unit**
- **VAS 6830 - Wheel-alignment adapter for wheels with central lock**
- **VAS 6826 - Steering wheel balance**
- **9546 - 9546 - Screwdriver**
- **9560 - 9560 - Press-out tool**
- **VAS 6927 - Tie-wrap pliers**

Review of front and rear windows and replace if necessary

Work procedure: 1 Thoroughly clean front and rear window panes using a commercially available window cleaner.

- 2 Carry out a visual review of the front and rear window panes. ⇒ *Surface contamination – not OK example*



Information

Only dirt that cannot be removed using commercially available window cleaner is considered relevant for the assessment of the visual inspection.



Surface contamination – not OK example

Assessment		Action
(✓)	No surface contamination can be seen on the front and rear window panes.	Visual review OK. Continue with Step 3.
(x)	Surface contamination can be seen on the front and/or rear window panes.	Visual review not OK. Replace front and/or rear window pane Continue with Step 6. Scope 3 to 33

- 3 Remove cover.
⇒ *Workshop Manual '508719 Remove and install cover'*
- 4 Remove air grille.
⇒ *Workshop Manual '66561927 Remove and install air grille'*

**Information****General information on carrying out the leak test**

- Use a water/soap emulsion for carrying out the leak test.
- The following fluid mixture makes an ideal water emulsion: 6 drops of commercially available soap mixed in 1 liter of tap water.
- Fill a spray bottle with soapy water.
- It can take up to 2 minutes to detect a possible leak indicated by air bubbles, depending on the vehicle.
- The leak test involves blowing in compressed air. To do this, the compressed air must be set to max. 8 bar at the pressure reducer for the compressed air supply.
- A second person is needed in order to carry out the leak test.

**Information**

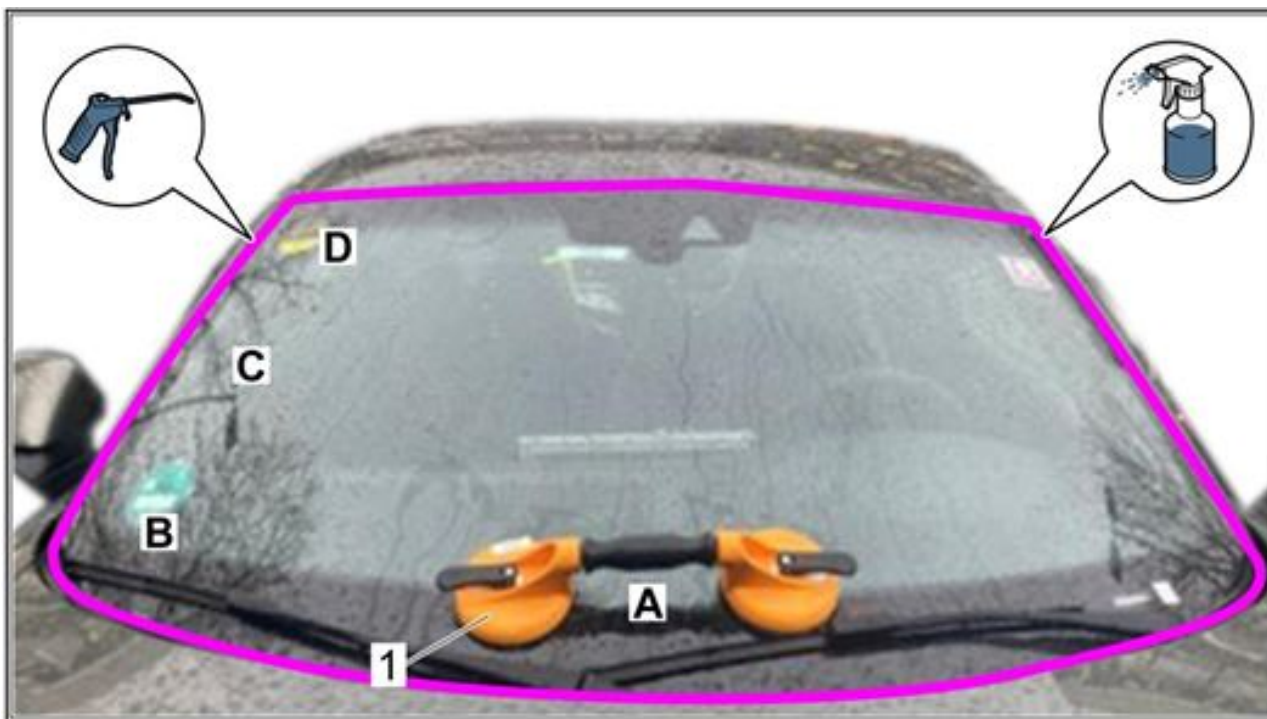
You will need a second mechanic to help you carry out this handling step.

**Information**

The following points must be observed when carrying out the traction test:

- The suction lifter must not be pulled abruptly. The specified tensile force must be built up slowly.
- Movements of the vehicle, such as through the person helping in the passenger compartment, must be kept to a minimum to avoid fluctuations in the tensile force.

5 Review front and rear windows.



Review front and rear window pane (shown on windshield)

- 5.1 Install the suction lifter to position ⇒ *Review front and rear window pane (shown on windshield) -A-* on the windshield. Make sure that the suction lifter is positioned as close as possible to the adhesion of the window.
- 5.2 Lift off the sealing lip of the windshield in the area at position ⇒ *Review front and rear window pane (shown on windshield) -A-*.
- 5.3 Spray the outside of the windshield in the marked area ⇒ *Review front and rear window pane (shown on windshield)* with soapy water.
- 5.4 Using a commercially available luggage scale, carefully build up to **20 kg** of tensile force on the suction lifter and simultaneously apply compressed air to the marked area around position ⇒ *Review front and rear window pane (shown on windshield) -A-* from the inside by a helper. Pay attention to blistering in the marked area and the movement of the windshield.

During the tensile test, simultaneously review from the inside with a plastic spatula whether there is a gap between the washer and the bond.
- 5.5 Repeat action steps **5.1 to 5.4** for positions ⇒ *Review front and rear window pane (shown on windshield) -B to D-*.
- 5.6 Repeat action steps **5.1 to 5.5** for the **rear window pane**.

Assessment		Action
(✓)	<p>No blistering can be seen on the front and rear window panes in the marked area.</p> <p>There is no gap between the window and bond in the marked area on the front and rear window panes. (Plastic spatula cannot be inserted)</p> <p>and</p> <p>The front and rear window panes cannot be moved by with the suction lifters.</p>	<p>Review OK</p> <p>Continue with Step 9.</p> <p>Scope 1 or 2</p>
(x)	<p>Blistering can be seen on the front and/or rear window panes in the marked area.</p> <p>or</p> <p>The front and rear window panes can be moved by with the suction lifters.</p> <p>or</p> <p>There is a gap between the window and bond in the marked area on the front and rear window panes. (Plastic spatula can be inserted)</p>	<p>Review not OK. ¹</p> <p>Continue with Step 6.</p> <p>Scope 3 to 33</p>

- ¹ Perform photo documentation before and after the work and upload the clearly identifiable pictures to the PCCS quality line with the relevant **description** of the affected side, e.g. **Front windshieldlinks_VIN_Image**



Information

Please bear in mind here that contrary to the instructions in the Workshop Manual, the rear window **must be removed from the outside using the cutting thread** during this campaign.

No preliminary and subsequent work is required inside the vehicle in this case.

Instructions for removing vehicle windows with the cutting thread can be found in the Workshop Manual for vehicle type 992: ⇒ *Workshop Manual '66561927 General information on removing car windows'*.

The rear window is installed in accordance with the instructions in the Workshop Manual: ⇒ *Workshop Manual '648655 Replacing rear window (Coupe)'*.

- 6 Replace front and/or rear windows.

- ⇒ *Workshop Manual '641219 Remove and install windscreen'*
- ⇒ *Workshop Manual '648619 Remove and install rear window'*

- 7 Install air grille.
⇒ *Workshop Manual '66561927 Remove and install air grille'*
- 8 Install cover.
⇒ *Workshop Manual '508719 Remove and install cover'*
- 9 Enter the campaign in the Warranty and Maintenance logbook.

Warranty processing



Information

The specified labor times were determined specifically for carrying out this campaign and include all necessary preliminary and subsequent rework. The labor times may differ from the labor times published in the Labor Operation List in PCSS.

Scope 1: **Review front and rear windows**

Not relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**

Labor time:

Review front and rear windows	Labor time: 142 TU
Includes: Remove and install cover	
Remove and install air grille	

Required parts:

ARA30000003 *	Luggage scale	1 piece
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* The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 1**

Scope 2: **Review front and rear windows**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**

Labor time:

Review front and rear windows

Labor time: **206 TU**Includes: Remove and install cover
Remove and install air grille**Required parts:**

ARA30000003 * Luggage scale 1 piece

* The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 1**Scope 3: **Review and if necessary replace front windshield and rear windows**

Valid for vehicles with the following equipment:

- Multi-function camera (**M-Nr. QK1 / QK3**)
- Without integrated toll system (**M-Nr. 9B0**)

Labor time:

Review and if necessary replace front windshield and rear windows

Labor time: **601 TU**Includes: Remove and install front windshield
Remove and install cover
Remove and install air grille
Measure front and rear vehicle
Calibrate front camera**Required parts:**

V04015800CQ	windshield	1 piece
PAF909664	Hexagon collar nut, self-locking M12 x 1.5	4 pieces
9A700837900	Cable tie	8 pieces
PAF908088	Hexagon collar nut, self-locking M12 x 1.5	2 pieces

	and	
00004330535	2K window adhesive set	1 piece
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	1 piece
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece
ARA30000003 ***	Luggage scale	1 piece
<p>* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49</p> <p>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41</p> <p>*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.</p>		
<p>⇒ Damage Number ARA3 099 000 2</p>		

Scope 4:

Review and if necessary replace front windshield and rear windows

Valid for vehicles with the following equipment:

- Multi-function camera (M-Nr. QK1 / QK3)
- Region code "Japan" for radio (M-Nr. ER5)

Labor time:

Review and if necessary replace front windshield and rear windows

Labor time: **601 TU**

Includes: Remove and install front windshield
 Remove and install cover
 Remove and install air grille
 Measure front and rear vehicle
 Calibrate front camera

Required parts:

V04015800CR	windshield	1 piece
PAF909664	Hexagon collar nut, self-locking M12 x 1.5	4 pieces
9A700837900	Cable tie	8 pieces
PAF908088	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
and		
00004330535	2K window adhesive set	1 piece
or (only for USA)		
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
or (only for China/Taiwan)		
ARA30000002 *	Window adhesive	1 piece
and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 5: **Review and if necessary replace front windshield and rear windows**

Valid for vehicles with the following equipment:

- Multi-function camera (M-Nr. **QK1 / QK3**)
- Integrated toll system (ETC China M-Nr. **9B1**)

Labor time:

Review and if necessary replace front windshield and rear windows

Labor time: **601 TU**

Includes: Remove and install front windshield
 Remove and install cover
 Remove and install air grille
 Measure front and rear vehicle
 Calibrate front camera

Required parts:

V04015800CS	windshield	1 piece
PAF909664	Hexagon collar nut, self-locking M12 x 1.5	4 pieces
9A700837900	Cable tie	8 pieces
PAF908088	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
and		
00004330535	2K window adhesive set	1 piece
or (only for USA)		
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
or (only for China/Taiwan)		
ARA30000002 *	Window adhesive	1 piece
and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 6: **Review and if necessary replace front windshield and rear windows**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**
- with multi-function camera (**M-Nr. QK1 / QK3**)
- Without integrated toll system (**M-Nr. 9B0**)

Labor time:

Review and if necessary replace front windshield and rear windows

Labor time: **747 TU**

Includes: Remove and install front windshield
Remove and install cover
Remove and install air grille
Measure front and rear vehicle
Calibrate front camera

Required parts:

V04015800CQ	windshield	1 piece
PAF909664	Hexagon collar nut, self-locking M12 x 1.5	6 pieces
PAF007957	Hexagon self-clinching nut, M10	4 pieces
PAF908088	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
and (only for GT3 RS)		
N 10810301	Combination screw	2 pieces
and		
00004330535	2K window adhesive set	1 piece
or (only for USA)		
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
or (only for China/Taiwan)		

ARA30000002 *	Window adhesive	1 piece
and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece
<p>* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49</p> <p>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41</p> <p>*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.</p> <p>⇒ Damage Number ARA3 099 000 2</p>		

Scope 7:

Review front and rear windows and replace rear window

Valid for vehicles with the following equipment:

- Lightweight construction and noise protection glazing (**M-Nr. VW4**)

Labor time:		
Review front and rear windows and replace rear window		Labor time: 298 TU
Includes:	Remove and install rear window Remove and install cover Remove and install air grille	
Required parts:		
V04015800CT	Rear window pane	1 piece
and		
00004330535	2K window adhesive set	1 piece
or (only for USA)		
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
or (only for China/Taiwan)		
ARA30000002 *	Window adhesive	1 piece

	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece
* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49		
** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41		
*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.		
⇒ Damage Number ARA3 099 000 2		

Scope 8: **Review front and rear windows and replace rear window**

Valid for vehicles with the following equipment:

- Lightweight construction and noise protection glazing incl. privacy glazing (**M-Nr. VW7**)

Labor time:		
Review front and rear windows and replace rear window		Labor time: 298 TU
Includes:	Remove and install rear window Remove and install cover Remove and install air grille	
Required parts:		
V04015800DA	Rear window pane	1 piece
	and	
00004330535	2K window adhesive set	1 piece
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	1 piece
	and	

ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece
<p>* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49</p> <p>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41</p> <p>*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.</p> <p>⇒ Damage Number ARA3 099 000 2</p>		

Scope 9:

Review front and rear windows and replace rear window

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**
- Lightweight construction and noise protection glazing (**M-Nr. VW4**)

Labor time:		
Review front and rear windows and replace rear window		Labor time: 361 TU
Includes:	Remove and install rear window	
	Remove and install cover	
	Remove and install air grille	
Required parts:		
V04015800CT	Rear window pane and (only for GT3 RS)	1 piece
N 10810301	Combination screw and	2 pieces
00004330535	2K window adhesive set or (only for USA)	1 piece
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece

D 00940104	Cleaning solution 250 ml/ 8.45 fl oz or (only for China/Taiwan)	1 piece
ARA30000002 *	Window adhesive and	1 piece
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece
<p>* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49</p> <p>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41</p> <p>*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.</p> <p>⇒ Damage Number ARA3 099 000 2</p>		

Scope 10:

Review front and rear windows and replace rear window

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**
- Lightweight construction and noise protection glazing incl. privacy glazing (**M-Nr. VW7**)

Labor time:

Review front and rear windows and replace rear window

Labor time: **361 TU**

Includes: Remove and install rear window
Remove and install cover
Remove and install air grille

Required parts:

V04015800DA	Rear window pane and (only for GT3 RS)	1 piece
N 10810301	Combination screw and	2 pieces
00004330535	2K window adhesive set	1 piece

	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	1 piece
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece
* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49		
** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41		
*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.		
⇒ Damage Number ARA3 099 000 2		

Scope 11: **Review and replace front and rear windows**

Valid for vehicles with the following equipment:

- Multi-function camera (**M-Nr. QK1 / QK3**)
- Without integrated toll system (**M-Nr. 9B0**)
- Lightweight construction and noise protection glazing (**M-Nr. VW4**)

Labor time:	
Review and replace front and rear windows	Labor time: 752 TU
Includes:	Remove and install front windshield
	Remove and install cover
	Remove and install air grille
	Measure front and rear vehicle
	Calibrate front camera

Required parts:

V04015800CQ	windshield	1 piece
V04015800CT	Rear window pane	1 piece
PAF909664	Hexagon collar nut, self-locking M12 x 1.5	4 pieces
9A700837900	Cable tie	8 pieces
PAF908088	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
and		
00004330535	2K window adhesive set	2 pieces
or (only for USA)		
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
or (only for China/Taiwan)		
ARA30000002 *	Window adhesive	1 piece
and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 12: **Review and replace front and rear windows**

Valid for vehicles with the following equipment:

- Multi-function camera (M-Nr. **QK1 / QK3**)
- Region code "Japan" for radio (M-Nr. **ER5**)
- Lightweight construction and noise protection glazing (M-Nr. **VW4**)

Labor time:

Review and replace front and rear windows

Labor time: **752 TU**

- Includes:
- Remove and install front windshield
 - Remove and install cover
 - Remove and install air grille
 - Measure front and rear vehicle
 - Calibrate front camera

Required parts:

V04015800CR	windshield	1 piece
V04015800CT	Rear window pane	1 piece
PAF909664	Hexagon collar nut, self-locking M12 x 1.5	4 pieces
9A700837900	Cable tie	8 pieces
PAF908088	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
and		
00004330535	2K window adhesive set	2 pieces
or (only for USA)		
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
or (only for China/Taiwan)		
ARA30000002 *	Window adhesive	1 piece
and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 13: **Review and replace front and rear windows**

Valid for vehicles with the following equipment:

- Multi-function camera (M-Nr. QK1 / QK3)
- Without integrated toll system (M-Nr. 9B0)
- Lightweight construction and noise protection glazing incl. privacy glazing (M-Nr. VW7)

Labor time:

Review and replace front and rear windows

Labor time: **752 TU**

Includes: Remove and install front windshield
 Remove and install cover
 Remove and install air grille
 Measure front and rear vehicle
 Calibrate front camera

Required parts:

V04015800CQ	windshield	1 piece
V04015800DA	Rear window pane	1 piece
PAF909664	Hexagon collar nut, self-locking M12 x 1.5	4 pieces
9A700837900	Cable tie	8 pieces
PAF908088	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
and		
00004330535	2K window adhesive set	2 pieces
or (only for USA)		
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
or (only for China/Taiwan)		
ARA30000002 *	Window adhesive	1 piece
and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 14: **Review and replace front and rear windows**

Valid for vehicles with the following equipment:

- Region code "Japan" for radio (**M-Nr. ER5**)
- Lightweight construction and noise protection glazing incl. privacy glazing (**M-Nr. VW7**)

Labor time:

Review and replace front and rear windows

Labor time: **752 TU**

- Includes:
- Remove and install front windshield
 - Remove and install cover
 - Remove and install air grille
 - Measure front and rear vehicle
 - Calibrate front camera

Required parts:

V04015800CR	windshield	1 piece
V04015800DA	Rear window pane	1 piece
PAF909664	Hexagon collar nut, self-locking M12 x 1.5	4 pieces
9A700837900	Cable tie	8 pieces
PAF908088	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
and		
00004330535	2K window adhesive set	2 pieces
or (only for USA)		
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces

or (only for China/Taiwan)

ARA30000002 *	Window adhesive	1 piece
and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 15: **Review and replace front and rear windows**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**

- with multi-function camera (**M-Nr. QK1 / QK3**)
- Without integrated toll system (**M-Nr. 9B0**)
- Lightweight construction and noise protection glazing (**M-Nr. VW4**)

Labor time:

Review and replace front and rear windows Labor time: **897 TU**

Includes: Remove and install front windshield
Remove and install cover
Remove and install air grille
Measure front and rear vehicle
Calibrate front camera

Required parts:

V04015800CQ	windshield	1 piece
V04015800CT	Rear window pane	1 piece
PAF909664	Hexagon collar nut, self-locking M12 x 1.5	6 pieces
PAF007957	Hexagon self-clinching nut, M10	4 pieces

PAF908088	Hexagon collar nut, self-locking M12 x 1.5 and (only for GT3 RS)	2 pieces
N 10810301	Combination screw and	2 pieces
00004330535	2K window adhesive set or (only for USA)	2 pieces
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz or (only for China/Taiwan)	2 pieces
ARA30000002 *	Window adhesive and	1 piece
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece
<p>* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49</p> <p>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.</p> <p>*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.</p> <p>⇒ Damage Number ARA3 099 000 2</p>		

Scope 16: **Review and replace front and rear windows**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**

- with multi-function camera (**M-Nr. QK1 / QK3**)
- Region code "Japan" for radio (**M-Nr. ER5**)
- Lightweight construction and noise protection glazing (**M-Nr. VW4**)

Labor time:

Review and replace front and rear windows

Labor time: **897 TU**

Includes: Remove and install front windshield
 Remove and install cover
 Remove and install air grille
 Measure front and rear vehicle
 Calibrate front camera

Required parts:

V04015800CR	windshield	1 piece
V04015800CT	Rear window pane	1 piece
PAF909664	Hexagon collar nut, self-locking M12 x 1.5	6 pieces
PAF007957	Hexagon self-clinching nut, M10	4 pieces
PAF908088	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
	and (only for GT3 RS)	
N 10810301	Combination screw	2 pieces
	and	
00004330535	2K window adhesive set	2 pieces
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	1 piece
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 17: **Review and replace front and rear windows**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**

- with multi-function camera (**M-Nr. QK1 / QK3**)
- Without integrated toll system (**M-Nr. 9B0**)
- Lightweight construction and noise protection glazing incl. privacy glazing (**M-Nr. VW7**)

Labor time:

Review and replace front and rear windows Labor time: **897 TU**

- Includes:
- Remove and install front windshield
 - Remove and install cover
 - Remove and install air grille
 - Measure front and rear vehicle
 - Calibrate front camera

Required parts:

V04015800CQ	windshield	1 piece
V04015800DA	Rear window pane	1 piece
PAF909664	Hexagon collar nut, self-locking M12 x 1.5	6 pieces
PAF007957	Hexagon self-clinching nut, M10	4 pieces
PAF908088	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
	and (only for GT3 RS)	
N 10810301	Combination screw	2 pieces
	and	
00004330535	2K window adhesive set	2 pieces
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces

D 00940104	Cleaning solution 250 ml/ 8.45 fl oz or (only for China/Taiwan)	2 pieces
ARA30000002 *	Window adhesive and	1 piece
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 18: **Review and replace front and rear windows**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**
- with multi-function camera (**M-Nr. QK1 / QK3**)
- Region code "Japan" for radio (**M-Nr. ER5**)
- Lightweight construction and noise protection glazing incl. privacy glazing (**M-Nr. VW7**)

Labor time:

Review and replace front and rear windows

Labor time: **897 TU**

Includes: Remove and install front windshield
Remove and install cover
Remove and install air grille
Measure front and rear vehicle
Calibrate front camera

Required parts:

V04015800CR	windshield	1 piece
V04015800DA	Rear window pane	1 piece

PAF909664	Hexagon collar nut, self-locking M12 x 1.5	6 pieces
PAF007957	Hexagon self-clinching nut, M10	4 pieces
PAF908088	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
and (only for GT3 RS)		
N 10810301	Combination screw	2 pieces
and		
00004330535	2K window adhesive set	2 pieces
or (only for USA)		
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
or (only for China/Taiwan)		
ARA30000002 *	Window adhesive	2 pieces
and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece
<p>* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49</p> <p>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.</p> <p>*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.</p>		
⇒ Damage Number ARA3 099 000 2		

Scope 19: **Review and if necessary replace front windshield and rear windows**

Valid for vehicles with the following equipment:

- Without integrated toll system (**M-Nr. 9B0**)

Labor time:

Review and if necessary replace front windshield and rear windows

Labor time: **368 TU**

Includes: Remove and install front windshield
 Remove and install cover
 Remove and install air grille

Required parts:

V04015800CQ	windshield	1 piece
	and	
00004330535	2K window adhesive set	1 piece
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	1 piece
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 20: **Review and if necessary replace front windshield and rear windows**

Valid for vehicles with the following equipment:

- Region code "Japan" for radio (**M-Nr. ER5**)

Labor time:

Review and if necessary replace front windshield and rear windows Labor time: **368 TU**
 Includes: Remove and install front windshield
 Remove and install cover
 Remove and install air grille

Required parts:

V04015800CR	windshield	1 piece
	and	
00004330535	2K window adhesive set	1 piece
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	1 piece
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 21: **Review and if necessary replace front windshield and rear windows**

Valid for vehicles with the following equipment:

- Integrated toll system (ETC China **M-Nr. 9B1**)

Labor time:

Review and if necessary replace front windshield and rear windows

Labor time: **368 TU**Includes: Remove and install front windshield
Remove and install cover
Remove and install air grille**Required parts:**

V04015800CS	windshield	1 piece
	and	
00004330535	2K window adhesive set	1 piece
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	1 piece
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 22: **Review and if necessary replace front windshield and rear windows**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**
- Without integrated toll system (M-Nr. 9B0)

Labor time:

Review and if necessary replace front windshield and rear windows Labor time: **432 TU**
 Includes: Remove and install front windshield
 Remove and install cover
 Remove and install air grille

Required parts:

V04015800CQ	windshield	1 piece
	and (only for GT3 RS)	
N 10810301	Combination screw	1 piece
	and	
00004330535	2K window adhesive set	1 piece
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	1 piece
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 23: **Review and if necessary replace front windshield and rear windows**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**

- Region code "Japan" for radio (**M-Nr. ER5**)

Labor time:

Review and if necessary replace front windshield and rear windows

Labor time: **432 TU**

Includes: Remove and install front windshield
Remove and install cover
Remove and install air grille

Required parts:

V04015800CR	windshield	1 piece
	and (only for GT3 RS)	
N 10810301	Combination screw	1 piece
	and	
00004330535	2K window adhesive set	1 piece
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	1 piece
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 24: **Review and replace front and rear windows**

Valid for vehicles with the following equipment:

- Without integrated toll system (**M-Nr. 9B0**)
- Lightweight construction and noise protection glazing (**M-Nr. VW4**)

Labor time:

Review and replace front and rear windows Labor time: **519 TU**

Includes: Remove and install front windshield
 Remove and install cover
 Remove and install air grille
 Measure front and rear vehicle
 Calibrate front camera

Required parts:

V04015800CQ	windshield	1 piece
V04015800CT	Rear window pane	1 piece
	and	
00004330535	2K window adhesive set	2 pieces
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	2 pieces
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 25: **Review and replace front and rear windows**

Valid for vehicles with the following equipment:

- Region code "Japan" for radio (**M-Nr. ER5**)
- Lightweight construction and noise protection glazing (**M-Nr. VW4**)

Labor time:

Review and replace front and rear windows

Labor time: **519 TU**

Includes: Remove and install front windshield

Remove and install cover

Remove and install air grille

Measure front and rear vehicle

Calibrate front camera

Required parts:

V04015800CR	windshield	1 piece
V04015800CT	Rear window pane	1 piece
	and	
00004330535	2K window adhesive set	2 pieces
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	2 pieces
	and	

ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece
<p>* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49</p> <p>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.</p> <p>*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.</p> <p>⇒ Damage Number ARA3 099 000 2</p>		

Scope 26: **Review and replace front and rear windows**

Valid for vehicles with the following equipment:

- Integrated toll system (ETC China **M-Nr. 9B1**)
- Lightweight construction and noise protection glazing (**M-Nr. VW4**)

Labor time:		
Review and replace front and rear windows		Labor time: 519 TU
Includes:	Remove and install front windshield	
	Remove and install cover	
	Remove and install air grille	
	Measure front and rear vehicle	
	Calibrate front camera	
Required parts:		
V04015800CS	windshield	1 piece
V04015800CT	Rear window pane	1 piece
	and	
00004330535	2K window adhesive set	2 pieces
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces

	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	2 pieces
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece
<p>* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49</p> <p>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.</p> <p>*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.</p>		
⇒ Damage Number ARA3 099 000 2		

Scope 27: **Review and replace front and rear windows**

Valid for vehicles with the following equipment:

- Without integrated toll system (**M-Nr. 9B0**)
- Lightweight construction and noise protection glazing incl. privacy glazing (**M-Nr. VW7**)

Labor time:Review and replace front and rear windows Labor time: **519 TU**

Includes: Remove and install front windshield
 Remove and install cover
 Remove and install air grille
 Measure front and rear vehicle
 Calibrate front camera

Required parts:

V04015800CQ	windshield	1 piece
V04015800DA	Rear window pane	1 piece
	and	
00004330535	2K window adhesive set	2 pieces
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces

PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
or (only for China/Taiwan)		
ARA30000002 *	Window adhesive	2 pieces
and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece
<p>* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49</p> <p>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.</p> <p>*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.</p>		
⇒ Damage Number ARA3 099 000 2		

Scope 28: **Review and replace front and rear windows**

Valid for vehicles with the following equipment:

- Region code "Japan" for radio (**M-Nr. ER5**)
- Lightweight construction and noise protection glazing incl. privacy glazing (**M-Nr. VW7**)

Labor time:		
Review and replace front and rear windows		Labor time: 519 TU
Includes:	Remove and install front windshield	
	Remove and install cover	
	Remove and install air grille	
	Measure front and rear vehicle	
	Calibrate front camera	
Required parts:		
V04015800CR	windshield	1 piece
V04015800DA	Rear window pane	1 piece
and		

00004330535	2K window adhesive set or (only for USA)	2 pieces
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz or (only for China/Taiwan)	2 pieces
ARA30000002 *	Window adhesive and	2 pieces
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece
<p>* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49</p> <p>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.</p> <p>*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.</p> <p>⇒ Damage Number ARA3 099 000 2</p>		

Scope 29: **Review and replace front and rear windows**

Valid for vehicles with the following equipment:

- Integrated toll system (ETC China **M-Nr. 9B1**)
- Lightweight construction and noise protection glazing incl. privacy glazing (**M-Nr. VW7**)

Labor time:

Review and replace front and rear windows

Labor time: **519 TU**

Includes:

- Remove and install front windshield
- Remove and install cover
- Remove and install air grille
- Measure front and rear vehicle
- Calibrate front camera

Required parts:

V04015800CS	windshield	1 piece
V04015800DA	Rear window pane	1 piece
and		
00004330535	2K window adhesive set	2 pieces
or (only for USA)		
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
or (only for China/Taiwan)		
ARA30000002 *	Window adhesive	2 pieces
and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 30: **Review and replace front and rear windows**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**

- Without integrated toll system (**M-Nr. 9B0**)
- Lightweight construction and noise protection glazing (**M-Nr. VW4**)

Labor time:

Review and replace front and rear windows

Labor time: **582 TU**

Includes: Remove and install front windshield
 Remove and install cover
 Remove and install air grille
 Measure front and rear vehicle
 Calibrate front camera

Required parts:

V04015800CQ	windshield	1 piece
V04015800CT	Rear window pane	1 piece
and (only for GT3 RS)		
N 10810301	Combination screw	2 pieces
and		
00004330535	2K window adhesive set	2 pieces
or (only for USA)		
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
or (only for China/Taiwan)		
ARA30000002 *	Window adhesive	2 pieces
and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 31: **Review and replace front and rear windows**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**

- Region code "Japan" for radio **(M-Nr. ER5)**
- Lightweight construction and noise protection glazing **(M-Nr. VW4)**

Labor time:

Review and replace front and rear windows Labor time: **582 TU**

Includes: Remove and install front windshield
 Remove and install cover
 Remove and install air grille
 Measure front and rear vehicle
 Calibrate front camera

Required parts:

V04015800CR	windshield	1 piece
V04015800CT	Rear window pane	1 piece
and (only for GT3 RS)		
N 10810301	Combination screw	2 pieces
and		
00004330535	2K window adhesive set	2 pieces
or (only for USA)		
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
or (only for China/Taiwan)		
ARA30000002 *	Window adhesive	2 pieces
and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece

* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

*** The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

⇒ **Damage Number ARA3 099 000 2**

Scope 32: **Review and replace front and rear windows**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**
- Without integrated toll system (**M-Nr. 9B0**)
- Lightweight construction and noise protection glazing incl. privacy glazing (**M-Nr. VW7**)

Labor time:

Review and replace front and rear windows Labor time: **582 TU**

Includes: Remove and install front windshield
Remove and install cover
Remove and install air grille
Measure front and rear vehicle
Calibrate front camera

Required parts:

V04015800CQ	windshield	1 piece
V04015800DA	Rear window pane	1 piece
	and (only for GT3 RS)	
N 10810301	Combination screw	2 pieces
	and	
00004330535	2K window adhesive set	2 pieces
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces

D 00940104	Cleaning solution 250 ml/ 8.45 fl oz or (only for China/Taiwan)	2 pieces
ARA30000002 *	Window adhesive and	2 pieces
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
Luggage scale	Luggage scale	1 piece
<p>* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49</p> <p>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.</p> <p>*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.</p> <p>⇒ Damage Number ARA3 099 000 2</p>		

Scope 33: **Review and replace front and rear windows**

Relevant for the following vehicles:

- **911 GT3**
- **911 GT3 RS**
- **911 GT3 with Touring package**
- Region code "Japan" for radio (**M-Nr. ER5**)
- Lightweight construction and noise protection glazing incl. privacy glazing (**M-Nr. VW7**)

Labor time:		
Review and replace front and rear windows		Labor time: 582 TU
Includes:	Remove and install front windshield	
	Remove and install cover	
	Remove and install air grille	
	Measure front and rear vehicle	
	Calibrate front camera	
Required parts:		
V04015800CR	windshield	1 piece
V04015800DA	Rear window pane	1 piece
and (only for GT3 RS)		

N 10810301	Combination screw	2 pieces
	and	
00004330535	2K window adhesive set	2 pieces
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	2 pieces
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
Luggage scale	Luggage scale	1 piece
<p>* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49</p> <p>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.</p> <p>*** The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.</p>		
⇒ Damage Number ARA3 099 000 2		

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