

SB-10044032-8573

SI B63 03 12
Lights

April 2012
Technical Service

SUBJECT

Rear Light in the Side Panel Has Condensation

MODEL

F30 (3 Series)

Vehicles produced to February 27, 2012

SITUATION

The left or right rear light in the side panel has condensation.

CAUSE

Improper sealing of the side panel rear light(s): The photo shows a cloudy lens caused by condensation.

PROCEDURE

Replace the affected rear light(s) in the side panel.

PARTS INFORMATION

Part Number	Description	Quantity
Refer to ETK	Rear light in side panel	1/side

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty.

Defect Code: 63 21 00 48 00

A. One Side (Left or Right Side)

Labor Operation:	Labor Allowance:	Description:
63 21 262	Refer to KSD	Replacing left-hand rear light (on side panel)

Labor operation code 63 21 262 is a Main labor operation. If you are using a Main labor code for another repair, use the Plus code labor operation 63 21 762 instead.

or

Labor Operation:	Labor Allowance:	Description:
63 21 267	Refer to KSD	Replacing right-hand rear light (on side panel)

Labor operation code 63 21 267 is a Main labor operation. If you are using a Main labor code for another repair, use the Plus code labor operation 63 21 767 instead.

or

B. Both Sides (Left and Right Side)

Labor Operation:	Labor Allowance:	Description:
63 21 272	Refer to KSD	Replacing both taillight clusters (on side panels)

Labor operation code 63 21 272 is a Main labor operation. If you are using a Main labor code for another repair, use the Plus code labor operation 63 21 772 instead.

Refer to KSD2 for the corresponding flat rate unit (FRU) allowance. Enter the Chassis Number, which consists of the last 7 digits of the Vehicle Identification Number (VIN). Click on the “Search” button, and then enter the applicable flat rate labor operation in the FR code field.

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