



## Flasher Replacement CHU, CXU, GU, TD

### FSB 364-036, Flasher Replacement

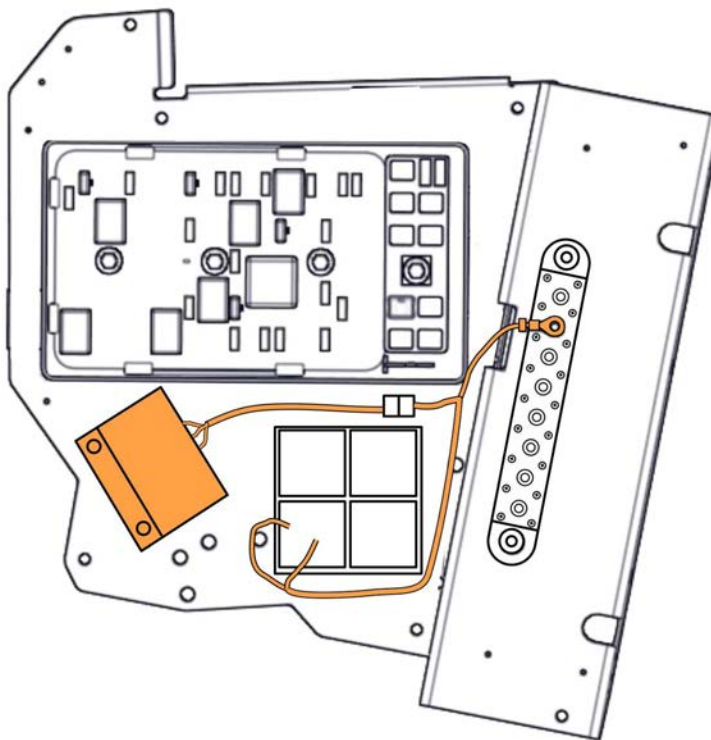
(June 2013)

Mack is removing the flasher 20971013 from production and the aftermarket due to the durability issues of the flasher. The 20971013 flasher will be replaced by 25162061 in the aftermarket. This will increase the reliability of the flasher circuit and the vehicle. Follow the procedure to replace the flasher if needed.

**Note:** This bulletin does not apply to MACK Trucks Australia.

#### Required Parts

- 1 - 25162061 Flasher
- 2- 25099161 Screw
- 1 - 25173632 Harness



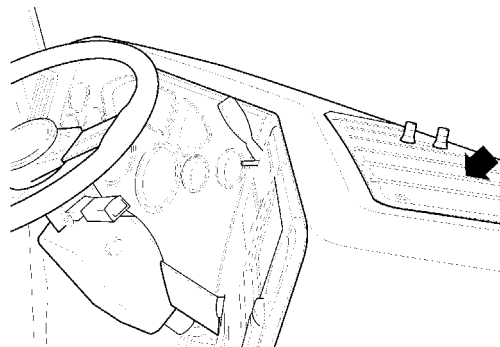
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## Repair Procedure

**Note:** Information is subject to change without notice. Illustrations are used for reference only, and may differ slightly from the actual engine version. However, key components addressed in this information are represented as accurately as possible.

You must read and understand the precautions and guidelines in Service Information, Function Group 30, "General Safety Practices, Electrical and Electronics" before performing this procedure. If you are not properly trained and certified in this procedure, ask your supervisor for training before you perform it.

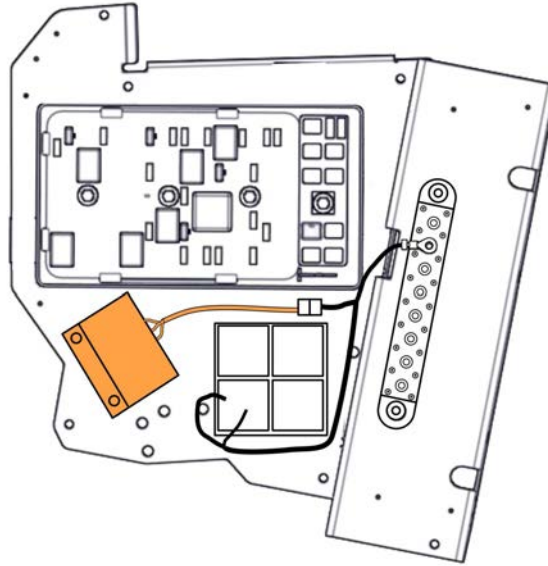
- 1 Secure the vehicle for service by parking it on a flat level surface, applying the parking brake, chocking the rear wheel, and placing the transmission in neutral.
- 2 Disconnect all cables from the negative (ground) battery terminals to prevent personal injury from electrical shock and prevent damage to electrical components.
- 3 Remove the upper dash panel covering the fuse and relay center.



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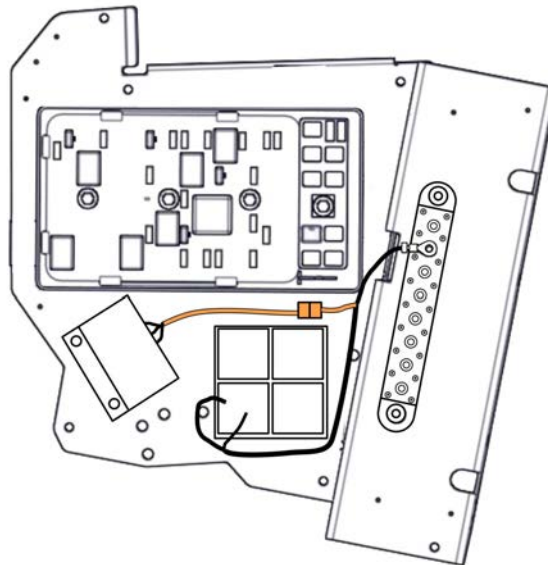
- 4 Remove and discard the old flasher.

- 5 Install the new "Kysor Flasher" into position and secure with drill and drives as needed.



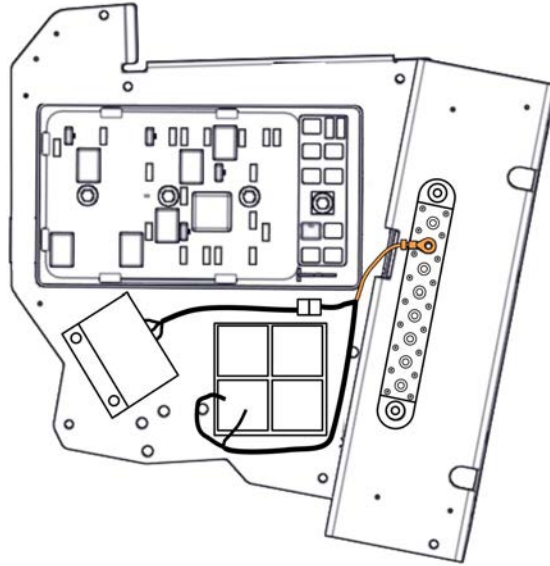
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- 6 Connect the harness end into the socket position for the flasher connection.
- 7 Connect both end of the pigtails together.



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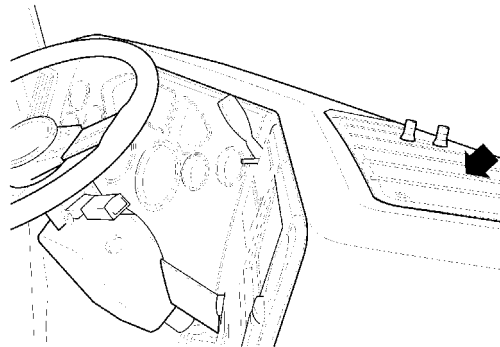
8 Attach the ground lead to stud #7 or #8.



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9 Check flasher operation.

10 Install the upper dash panel cover.



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11 Install all the previously removed cables to the negative (ground) battery terminals.

12 Start the engine, check for proper vehicle operation.

**Reimbursement**

<b>This repair may be eligible for reimbursement if a product failure was experienced within time and mileage limits of the applicable Warranty coverage. Reimbursement is obtained via the normal claim handling process.</b>	
<b>Claim Type (used only when uploading from the Dealer Bus. Sys.)</b>	01
<b>Labor Code</b>	
Primary Labor Code	7263B-01-80 0.3 hrs.
<b>Causal Part</b>	20971013

Mack Trucks, Inc. engages in a comprehensive program of testing and evaluating to provide the best possible product. Mack Trucks, Inc. however, is not committed to, or liable for updating existing vehicles.