



# truck engine news

product support information for Cat truck engine users

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## New Turbochargers and Accessories Are Now Used on Certain High Horsepower C13 Truck Engines

SMCS Code: 1052; 1053

**Engine:**  
**C13 (S/N: LEE1-Up)**

**Description Of Change:** When ordering the new high horsepower turbochargers for C13 engines, additional parts need to be ordered to make the proper repair.

**Adaptable To:** The new 20R-1176 Turbocharger Gp is a direct replacement for the existing 357-2110 Turbocharger Gp and the 20R-0579 Turbocharger Gp for the serial numbers listed above.

Refer to the tables below for the correct part numbers needed to make the repair.

**Note:** Failure to install the new turbocharger drain line can cause the turbocharger seal to fail and pass oil into the air system.

The new parts listed in the tables are adaptable back to the first production of the above listed truck engines. The change is effective at the factory with the truck engine serial numbers LEE24965-Up.

Table 1

| C13 High Horsepower - High Mount |                 |          |
|----------------------------------|-----------------|----------|
| Part Number                      | Description     | Quantity |
| 20R-1176                         | Turbocharger Gp | 1        |
| 392-6271                         | Tube As         | 1        |
| 392-6272                         | Tube As         | 1        |
| 246-6036                         | Hose            | 1        |

Table 2

| C13 High Horsepower - Mid Mount |                 |          |
|---------------------------------|-----------------|----------|
| Part Number                     | Description     | Quantity |
| 20R-1176                        | Turbocharger Gp | 1        |
| 396-6214                        | Tube As         | 1        |
| 392-6272                        | Tube As         | 1        |
| 395-1640                        | Hose            | 1        |

Table 3

| C13 High Horsepower - Low Mount |             |          |
|---------------------------------|-------------|----------|
| Part Number                     | Description | Quantity |

(continued)

(Table 3, contd)

|            |                 |   |
|------------|-----------------|---|
| 20R - 1176 | Turbocharger Gp | 1 |
| 396 - 6215 | Tube As         | 1 |
| 392 - 6272 | Tube As         | 1 |
| 395 - 1640 | Hose            | 1 |

Table 4

| <b>MCI Bus - High Mount</b> |                    |                 |
|-----------------------------|--------------------|-----------------|
| <b>Part Number</b>          | <b>Description</b> | <b>Quantity</b> |
| 20R - 1176                  | Turbocharger Gp    | 1               |
| 396 - 6216                  | Tube As            | 1               |
| 419 - 3611                  | Oil Filler Tube    | 1               |
| 395 - 1640                  | Hose               | 1               |

Table 5

| <b>Low Cab - Forward Mid Mount</b> |                    |                 |
|------------------------------------|--------------------|-----------------|
| <b>Part Number</b>                 | <b>Description</b> | <b>Quantity</b> |
| 20R - 1176                         | Turbocharger Gp    | 1               |
| 396 - 6217                         | Tube As            | 1               |
| 392 - 6272                         | Tube As            | 1               |
| 395 - 1640                         | Hose               | 1               |



# Supplements

The following information has changed since it was last published:

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## Replacement of the Variable Valve Actuator Assembly at Overhaul Is Recommended on Certain On-Highway Truck Engines

SMCS Code: 1130

### Engine:

**C11 (S/N: KCA1-Up)**

**C13 (S/N: KCB1-Up; LEE1-Up)**

**C15 (S/N: SDP1-Up; BXS1-Up; MXS1-Up; NXS1-Up)**

*Truck Engine News, SEBD6880, May 2013, "Replacement of the Variable Valve Actuator Assembly at Overhaul Is Recommended on Certain On-Highway Truck Engines". Disregard this article. See the article that follows. Two part numbers have changed. 10R-6991 was changed to 10R-6691 and 10R-6992 was changed to 10R-6692.*

The Variable Valve Actuator (VVA) assembly should be replaced when the engine is being overhauled. Replacing the VVA assembly eliminates soot buildup and reduces wear on internal components. The On-Highway truck engines that are using Overhaul Protection for Truck (OPT) are now required to replace VVA assembly during overhaul.

Refer to the table below to match the correct serial number prefix to the corresponding part number.

Table 1

| Platform Engine | S/N Prefix | Reman Part Number | New Part Number | Part Name                      |
|-----------------|------------|-------------------|-----------------|--------------------------------|
| C11/C13         | KCA, KCB   | 10R-6334          | 348-7907        | Valve Actuator                 |
| C11/C13         | KCA, KCB   | 10R-6335          | 348-7905        | Valve Actuator with 12 v brake |
| C11/C13         | KCA, KCB   | 10R-6336          | 348-7904        | Valve Actuator with 24 v brake |
| C13             | LEE        | 10R-6690          | 348-7907        | Valve Actuator                 |

(continued)

(Table 1, contd)

|     |               |          |          |                                |
|-----|---------------|----------|----------|--------------------------------|
| C13 | LEE           | 10R-6691 | 348-7900 | Valve Actuator with 12 v brake |
| C13 | LEE           | 10R-6692 | 348-7899 | Valve Actuator with 24 v brake |
| C15 | BXS           | 10R-3578 | 305-0656 | Valve Actuator                 |
| C15 | MXS, NXS, SDP | 20R-0270 | 330-1916 | Valve Actuator                 |
| C15 | MXS, NXS, SDP | 20R-0271 | 352-1611 | Valve Actuator with 12 v brake |
| C15 | MXS, NXS, SDP | 20R-0272 | 320-6965 | Valve Actuator with 24 v brake |





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