

Measure no.

US 55250630-01

Subject

Rear drive cover screw is loose on R 1200 GS (K50)

Status date (mm/dd/yy)

10/15/13

Status

Accepted

Organization

US, MOT

Date created (mm/dd/yy)

10/15/13

Created by

Rainer Wanninger

PQM Problem reference

Release date (mm/dd/yy)

Approved by

Dealer release

Allow automatic release

Vehicles affected

E series

K50

Engine

Body

Production period (from/to)

(mm/dd/yy)

/ 8/10/13

Comment on production period

Feedback (all cases relating to

measure up to) (mm/dd/yy)

Complaint

Grinding noises from the rear drive, acoustic problems

Cause

Individual cover screws from the rear drive are coming undone of their own accord.

Screw chafes against the brake disc and makes noises.

Measure

If one or more loose screw connections occur, undo all of the screws and tighten them again using Loctite 243 (blue intermediate strength).

Note: Undo and retighten the screws individually, not all of them at once, in order to prevent the cover from becoming loose.

-Tightening torque: 25 Nm

-Mark tightened screws with a colored dot on the screw head.

-Replace damaged screws using part number 07 11 9 907 041.

-Replace all other chafed/damaged components

Complaint

Fault location	Fault type	Fault place
Transmission	Fuse missing	

Cause

#	Fault location	Fault type	Fault place
1	33/11 Angular gear, housing cover	Part connection: Loose	
Repair Task	Special Clearance	Area	
	No	Powertrain	

Fault code

Progman / DIS / ISTA / ISTA/P

System	State	Version
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