

Subject

U660 Remanufactured Transaxle Lower Oil Cooler Tube Union

Market

USA

Service Category

Drivetrain

Section

Automatic Transmission/Transaxle

Applicability

U660 Equipped Vehicles

APPLICABLE VEHICLES

2010-2014

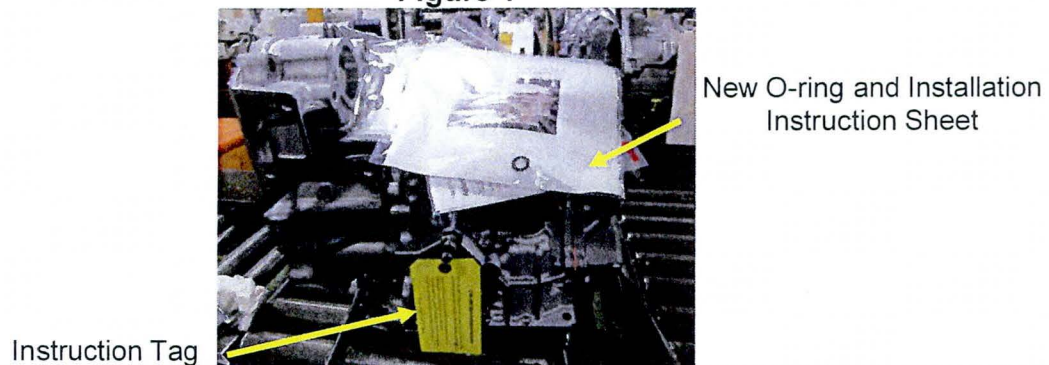
RX350

2007-2014

ES350

CONDITION

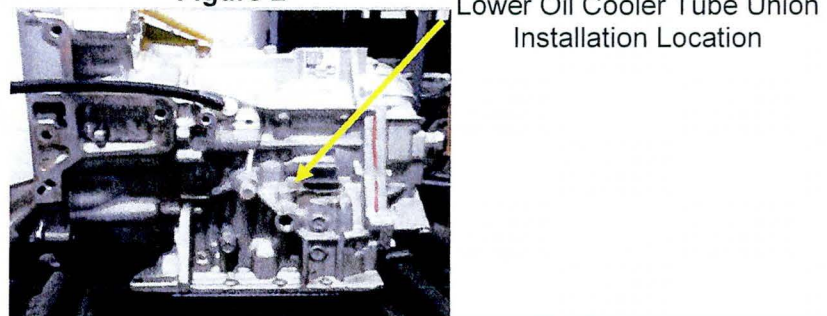
Prior to installing remanufactured U660 transaxles, it is necessary to remove the lower oil cooler tube union from the original transaxle case and install it into the reman unit. A **NEW** O-ring and printed installation instructions are supplied in a separate bag with the reman unit. An instruction tag is also affixed to the unit.

Figure 1

RECOMMENDATIONS

1. Remove the oil cooler tube union from the original transaxle case.
2. Remove the O-ring from the oil cooler tube union.
3. Coat the **NEW** O-ring with ATF and install it onto the oil cooler tube union.
4. Install the oil cooler tube union in the reman transaxle case. Torque: 27 N·m {275 kgf·cm, 20ft·lbf}

Note: During the transition period, dealerships may receive transmissions with the current or new process and both can be utilized for repairs.

Figure 2

LINK REFERENCES

This Tech Tip does not contain any link references

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