

# HV Inverter Repair Components Available

Service Category	General		Toyota Supports
Section	Introduction	Market USA	ASE Certification

# Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION	
2010 - 2014	Prius		

#### Introduction

The purpose of this general information Service Bulletin is to inform the market that sub-component diagnosis and replacement is now available for the Hybrid Inverter with Converter assembly equipped on 2010 – 2014 model year Prius vehicles.

### Warranty

Inverter refurbish is available as warranty. Warranty times for these procedures are included in the Flat Rate Manual. Reimbursement will be managed under the warranty policy.

#### Parts Information

PART NUMBER*	PART NAME	QTY	NOTES
G920H-47030	Computer Sub-Assy, MG Control w/Bracket	1	
G9207-47040	Terminal Sub-Assy, Inverter w/Sensor	1	
G920J-52010	Terminal Sub-Assy, Inverter Current	1	
G9208-47090	Wire Sub-Assy, Inverter	1	_
04899-47020	Transistor Kit, Power Module Intelligent (IPM)	1	
04899-47030	04899-47030 04899-47040 Converter Kit, Hybrid Vehicle		
04899-47040			
04899-47050	Plug Kit, Inverter Drain	1	Required with any repair procedures.
G922L-47010 Cover, Inverter Signal Connector		1	Parts not required, available in case of breakage.
91551-80618	Bolt, Flange		
091X1-47020 Seal, Masking, No. 1		1	Part included in IPM and Converter Kit, available in case spare is needed.

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## Parts Information (Continued)

PART NUMBER*	PART NAME	QTY	NOTES
	Toyota Thermal Grease X-23-7884-4	2	Used only for IPM or Converter replacement.
08887-02809			Product has shelf life of 1 year, do NOT use if stored past 1 year.
08833-80090	Adhesive, TSE3971-W	1	Required with any repair procedure (this adhesive MUST be used, there are no alternatives).
			Product has shelf life of 1 year, do NOT use if stored past 1 year.

\* Part numbers are subject to change.

#### **Repair Procedure**

Please utilize the diagnostic and repair procedures provided in the applicable vehicle Repair Manual.

Refer to the Technical Information System (TIS), applicable model and model year Repair Manual:

• 2010 Prius:

Engine/Hybrid System – Hybrid/Battery Control System – "Hybrid/Battery Control: Hybrid Control System: <u>How To Proceed With Troubleshooting</u>"

# NOTICE

There are multiple inverters for 2010 MY Prius, please identify which inverter the vehicle is equipped with and which parts are available for replacement. The identification method can be found in the Repair Manual:

- 2010 Prius: Engine/Hybrid System – Hybrid/Battery Control System – "Hybrid/Battery Control: Hybrid Control System: <u>DTC Check/Clear</u>"
- · 2011 Prius:

Engine/Hybrid System – Hybrid/Battery Control System – "Hybrid/Battery Control: Hybrid Control System: <u>How To Proceed With Troubleshooting</u>"

- 2012 Prius: Engine/Hybrid System – Hybrid/Battery Control System – "Hybrid/Battery Control: Hybrid Control System: <u>How To Proceed With Troubleshooting</u>"
- 2013 Prius: Engine/Hybrid System – Hybrid/Battery Control System – "Hybrid/Battery Control: Hybrid Control System: How To Proceed With Troubleshooting"
- 2014 Prius: Engine/Hybrid System – Hybrid/Battery Control System – "Hybrid/Battery Control: Hybrid Control System: How To Proceed With Troubleshooting"