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August 11, 2014

TOYOTA Technical Service Bulletin

Intermittent Poor A/C Cooling at Idle

Service Category Vehicle Interior

| 5, | | | | Toyota Supports 💥 |
|---------|--------------------------|--------|-----|-------------------|
| Section | Heating/Air Conditioning | Market | USA | Toyota Supports |

Applicability

| YEAR(S) | MODEL(S) | ADDITIONAL INFORMATION | |
|---------|----------|------------------------|--|
| 2014 | Corolla | | |

Introduction

Some 2014 model year Corolla vehicles may exhibit a condition where the A/C system blows warm air intermittently while the vehicle is at idle. An updated A/C compressor is available to address this condition.

Production Change Information

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective VINs shown below.

| MODEL | PLANT | PRODUCTION CHANGE EFFECTIVE VIN | | |
|---------|-------|---------------------------------|--|--|
| Casalla | TMMC | 2T1BURHE#EC217552 | | |
| Corolla | TMMMS | 5YFBURHE#EP171965 | | |

Parts Information

| PART N | NUMBER | | QTY |
|-------------|-------------|----------------------|-----|
| PREVIOUS | NEW | IEW PART NAME | |
| 88310-02850 | 88310-02851 | Compressor, Assembly | 1 |

Warranty Information

| OP CODE | DESCRIPTION | TIME | OFP | T1 | T2 |
|---------|--|------|-------------|----|----|
| AC1400 | Compressor w/ Magnetic Clutch Assembly | 2.9 | 88310-02850 | 72 | 50 |

APPLICABLE WARRANTY

• This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.

 Warranty application is limited to occurrence of the specified condition described in this bulletin.

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Required Tools & Equipment

| REQUIRED EQUIPMENT | SUPPLIER | PART NUMBER | QTY |
|--------------------|----------|--------------|-----|
| Techstream 2.0* | 105 | TS2UNIT | |
| Techstream Lite | ADE - | TSLITEPDLR01 | |

* Essential SST.

NOTE

- · Only ONE of the Techstream units listed above is required.
- · Software version 9.10.037 or later is required.
- Additional Techstream units may be ordered by calling Approved Dealer Equipment (ADE) at 1-800-368-6787.

Repair Procedure

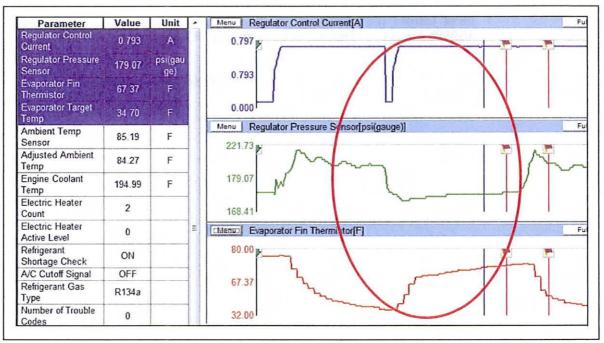
- 1. Connect Techstream and navigate to the A/C System Data List.
- 2. With the vehicle at idle, cycle the A/C button and watch the Regulator Control Current, Regulator Pressure Sensor, and Evaporator Fin Thermistor Data List graphs.

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Repair Procedure (Continued)

- 3. When the condition is occurring the following data will be seen:
 - · Regulator Control Current: "0.7" "A" or higher
 - · Regulator Pressure Sensor: Low pressure and not increasing
 - · Evaporator Fin Thermistor: Higher than normal and increasing

Figure 1.



Can the concern be duplicated?

- YES Continue to step 4.
- NO This bulletin does NOT apply. Continue diagnosis using Problem Symptoms table • in the applicable Repair Manual.

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Repair Procedure (Continued)

4. Remove and replace the A/C compressor.

Refer to the Technical Information System (TIS), applicable model and model year Repair Manual:

- 2014 Corolla (2ZR-FE): Vehicle Interior – Heating/Air Conditioning – "Compressor (for 2ZR-FE): <u>Removal / Installation"</u>
- 2014 Corolla (2ZR-FAE): Vehicle Interior – Heating/Air Conditioning – "Compressor (for 2ZR-FAE): <u>Removal / Installation"</u>
- 5. Verify that the intermittent warm air condition is no longer present.