July 11, 2014



MIL "ON" DTC P0418/P244# Air Pump Filter Debris

Service

Category Engine/Hybrid System

Section

Emission Control

Market USA



Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION	
2010 – 2013	GX460		

REVISION NOTICE

July 18, 2014 Rev1:

· The Parts Information section has been updated.

Any previous printed versions of this bulletin should be discarded.

Introduction

Some 2010 – 2013 model year GX 460 vehicles equipped with 1UR-FE engines may exhibit a MIL "ON" condition with Diagnostic Trouble Code (DTC) P0418, P2440, P2442, and/or P2445 present. The Secondary Air Injection Pump filter and Air Switching Valve Assembly have been modified to reduce the possibility of this condition occurring. Follow the Repair Procedure in this bulletin to improve this condition.

Parts Information

PART NUMBER	PART NAME		
17610-0C040	Pump Assy, Air	1	
25701-38100	Valve Assy, Air Switching No. 1	1	
25702-38050	Valve Assy, Air Switching No. 2	1	
17376-38030	Gasket, Air Tube, No. 1		

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
EG1403	R & R Secondary Air Injection Pump Assembly, Air Switching Valve Assembly No. 1, and Air Switching Valve Assembly No. 2	2.3	17610-0C040	8A	99



MIL "ON" DTC P0418/P244# Air Pump Filter Debris

Warranty Information (Continued)

APPLICABLE WARRANTY

- This repair is covered under the Lexus Federal Emission Warranty. This warranty is in effect for 48 months or 50,000 miles, whichever occurs first, from the vehicle's in-service date.
- For California specification vehicles sold, registered, and operated in California, Connecticut (starting with '08 MY), Maine (starting with '04 MY), Maryland (starting with '11 MY), Massachusetts, New Jersey (starting with '09 MY), Oregon (starting with '09 MY), Pennsylvania (starting with '08 MY), Rhode Island (starting with '08 MY), Vermont, and Washington (starting with '09 MY), this repair is covered under the California Long-Term Emission Warranty. This warranty is in effect for 84 months or 70,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

Required Tools & Equipment

REQUIRED EQUIPMENT	SUPPLIER	PART NUMBER	QTY
Techstream 2.0*		TS2UNIT	
TIS Techstream	ADE	TSPKG1	1
Techstream Lite		TSLITEDLR01	

^{*} Essential SST.

NOTE

- Only ONE of the Techstream units listed above is required.
- · Software version 9.10.037 or later is required.
- Additional Techstream units may be ordered by calling Approved Dealer Equipment (ADE) at 1-800-368-6787.

Repair Procedure

- Using Techstream, check for stored DTCs. Confirm one or more of the following DTCs are present:
 - P0418 Secondary Air Injection System Control "A" Circuit
 - P2440 Secondary Air Injection System Switching Valve Stuck Open Bank 1
 - P2442 Secondary Air Injection System Switching Valve Stuck Open Bank 2
 - P2445 Secondary Air Injection System Pump Stuck Off Bank 1



MIL "ON" DTC P0418/P244# Air Pump Filter Debris

Repair Procedure (Continued)

- If one or more of the above DTCs are present, replace the specified parts based on DTC as described below.
 - If DTC P2440 is present, replace the Secondary Air Injection Valve Assembly (Bank 1) and Secondary Air Injection Pump (steps A and C).
 - If DTC P2442 is present, replace the Secondary Air Injection Valve Assembly (Bank 2) and Secondary Air Injection Pump (steps B and C).
 - If DTC P0418 and/or P2445 ONLY are present, replace the Secondary Air Injection Valve Assembly (Bank 1), Secondary Air Injection Valve Assembly (Bank 2), and Secondary Air Injection Pump (steps A, B, and C).
 - A. Secondary Air Switching Valve Assembly (for Bank 1):

Refer to the Technical Information System (TIS), applicable model and model year Repair Manual:

- 2010 GX 460: Engine/Hybrid System – Emission Control – "1UR-FE Emission Control: Air Switching Valve (for Bank 1): <u>Removal</u> / <u>Installation</u>"
- 2011 GX 460: Engine/Hybrid System – Emission Control – "1UR-FE Emission Control: Air Switching Valve (for Bank 1): Removal / Installation"
- 2012 GX 460: Engine/Hybrid System – Emission Control – "1UR-FE Emission Control: Air Switching Valve (for Bank 1): Removal / Installation"
- 2013 GX 460: Engine/Hybrid System – Emission Control – "1UR-FE Emission Control: Air Switching Valve (for Bank 1): Removal / Installation"
- B. Secondary Air Switching Valve Assembly (for Bank 2):

Refer to TIS, applicable model and model year Repair Manual:

- 2010 GX 460: Engine/Hybrid System – Emission Control – "1UR-FE Emission Control: Air Switching Valve (for Bank 2): <u>Removal</u> / <u>Installation</u>"
- 2011 GX 460: Engine/Hybrid System – Emission Control – "1UR-FE Emission Control: Air Switching Valve (for Bank 2): <u>Removal / Installation</u>"
- 2012 GX 460: Engine/Hybrid System – Emission Control – "1UR-FE Emission Control: Air Switching Valve (for Bank 2): <u>Removal / Installation</u>"

Page 4 of 4

MIL "ON" DTC P0418/P244# Air Pump Filter Debris

Repair Procedure (Continued)

- 2013 GX 460: Engine/Hybrid System – Emission Control – "1UR-FE Emission Control: Air Switching Valve (for Bank 2): <u>Removal / Installation</u>"
- C. Secondary Air Injection Pump Assembly:

Refer to TIS, applicable model and model year Repair Manual:

Rev1

- 2010 GX 460: Engine/Hybrid System – Emission Control – "1UR-FE Emission Control: Air Pump: Removal / Installation"
- 2011 GX 460: Engine/Hybrid System – Emission Control – "1UR-FE Emission Control: Air Pump: Removal / Installation"
- 2012 GX 460: Engine/Hybrid System – Emission Control – "1UR-FE Emission Control: Air Pump: Removal / Installation"
- 2013 GX 460: Engine/Hybrid System – Emission Control – "1UR-FE Emission Control: Air Pump: Removal / Installation"
- 3. Clear all stored DTCs.
- 4. Perform Techstream Air Injection Utility check to confirm repair.
- Confirm there are NO pending DTCs.