

TECHNICAL BULLETIN
JTB00376NAS1
25 SEP 2014



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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Jaguar service facility to determine whether this bulletin applies to a specific vehicle.

SECTION: 501-05

Parcel Shelf Separation

AFFECTED VEHICLE RANGE:

F-TYPE (X152)

Model Year: 2015

VIN: K07480-K17736

Body style: Coupe

MARKETS:

NAS

CONDITION SUMMARY:

Situation: The noise, vibration, and harshness (NVH) pad installed to the underside of the parcel shelf may become detached.

Cause: This may be caused by poor adhesion of the double-sided tape.

Action: Should a customer express this concern, follow the Service Instruction outlined below.

PARTS:



NOTE: An allowance equivalent to £1.50 has been allocated for the cost of the locally sourced high-strength glue and must be claimed using 'ZZZ001'.

- High-strength glue

Quantity: Locally sourced

TOOLS:

Refer to Workshop Manual for any required special tools.

WARRANTY:



NOTE: An allowance equivalent to £1.50 has been allocated for the cost of the locally sourced high-strength glue and must be claimed using 'ZZZ001'.



NOTE: Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to TOPIX to obtain the latest repair time.



NOTE: DDW requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Parcel shelf - Repair	05.10.30	0.30	7	T2R15962PVJ



NOTE: Normal Warranty policies and procedures apply.

SERVICE INSTRUCTION:



NOTE: This procedure requires a hot melt glue gun and a high-strength glue (to be sourced locally).

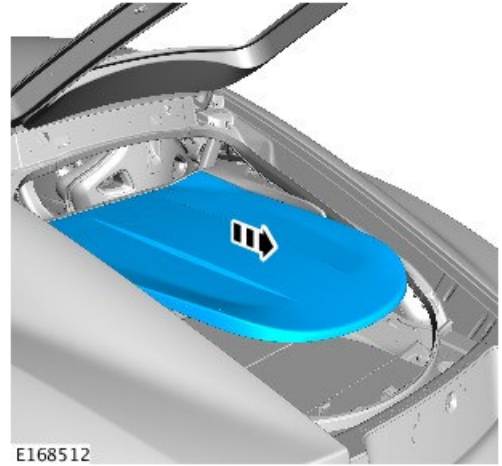


NOTE: Some variation in the illustrations may occur, but the essential information is always correct.



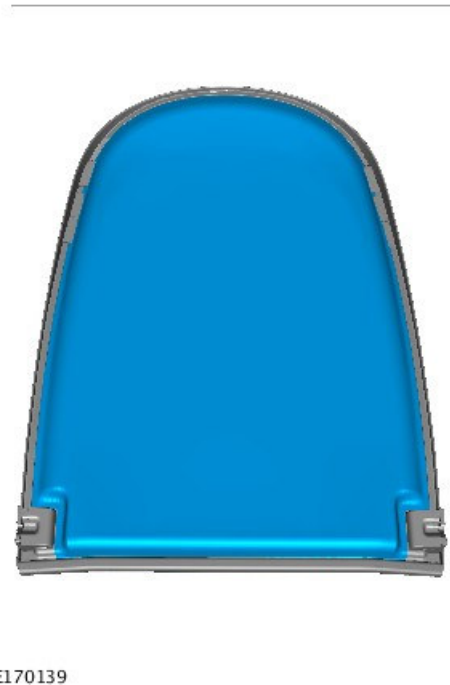
NOTE: Some components are shown removed for clarity.

1. Open the luggage compartment lid.
2. Remove the parcel shelf.



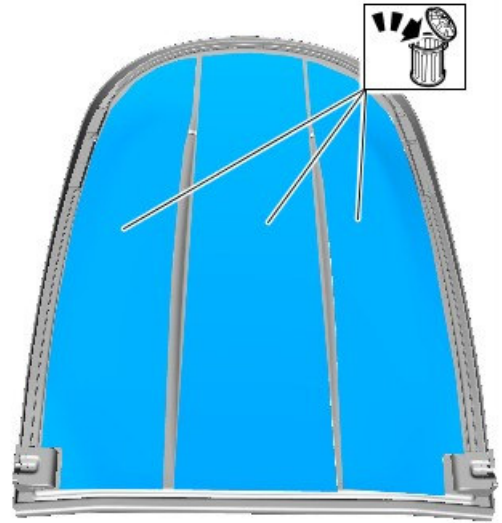
E168512

3. Remove the noise, vibration, and harshness (NVH) pad from the underside of the parcel shelf.



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4. Remove and discard the self-adhesive tape from the underside of the parcel shelf.



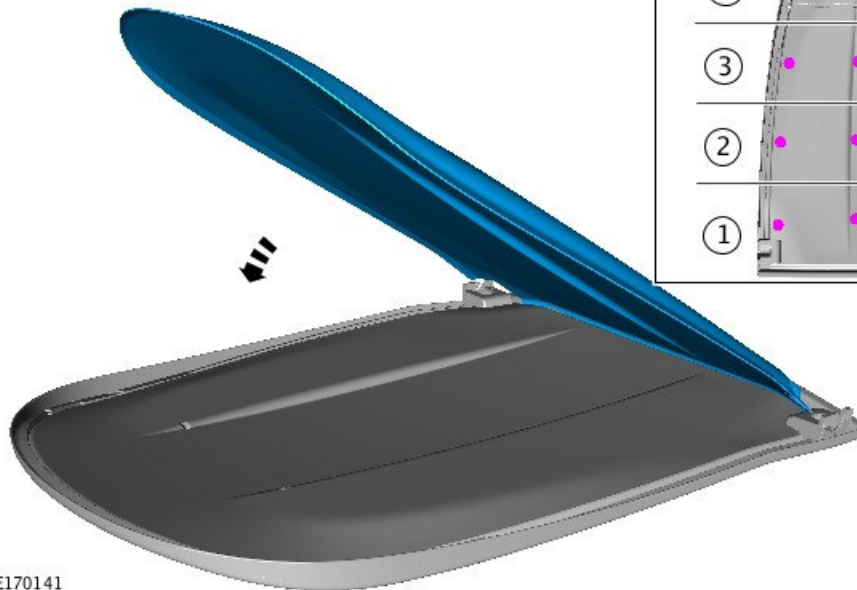
E170140

5. **CAUTION:**
Use care when working with hot glue.

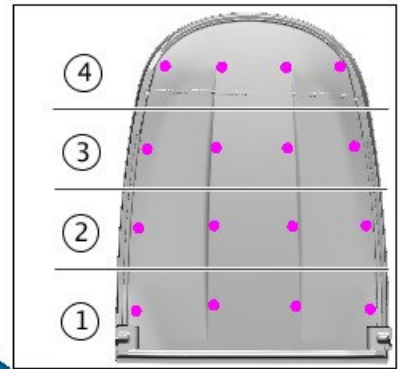
CAUTION:
Make sure when bonding is complete, the glue manufacturer's curing guidelines are followed. Failure to do so may lead to the NVH pad separating from the parcel shelf in the future.

Using a hot melt glue gun, bond the NVH pad to the parcel shelf.

- Apply a sufficient amount of glue shown.
- Install the NVH pad in stages (one row at a time).



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- Press down firmly on the NVH pad and allow the hot melt glue to cure before proceeding to the next row.

6. After allowing the glue to dry, install the parcel shelf.
7. Close the luggage compartment lid.