

**ATTENTION:**

GENERAL MANAGER   
 PARTS MANAGER   
 CLAIMS PERSONNEL   
 SERVICE MANAGER

IMPORTANT - All  
 Service Personnel  
 Should Read and  
 Initial in the boxes  
 provided, right.




QUALITY DRIVEN® SERVICE

## SERVICE INFORMATION

**APPLICABILITY:** All 2014MY Forester, Impreza, XV Crosstrek, WRX, & STI Models

**NUMBER:** 05-57-14

**DATE:** 02/20/14

**SUBJECT:** Front Cross Member Mounting Bolt Change

### INTRODUCTION

This bulletin describes a design change made to the mounting bolts used for securing the front cross member to the vehicle body. The flange thickness at the base of the bolt's hex portion has been increased from 1.4mm to 5mm.

### COUNTERMEASURE IN PRODUCTION

The new mounting bolts were incorporated in production during October, 2013 starting with the following VINs:

MODEL	SPECIFICATION	STARTING VIN
Forester	All	E*520370
Impreza and XV Crosstrek	4 Door	E*010074
	5-Door	E*233199
WRX and STI	4 Door	E*010096
	5-Door	E*233184
BRZ	All	E*602839

*Continued...*

**CAUTION: VEHICLE SERVICING PERFORMED BY UNTRAINED PERSONS COULD RESULT IN SERIOUS INJURY TO THOSE PERSONS OR TO OTHERS.**

Subaru Service Bulletins are intended for use by professional technicians ONLY. They are written to inform those technicians of conditions that may occur in some vehicles, or to provide information that could assist in the proper servicing of the vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do the job correctly and safely. If a condition is described, DO NOT assume that this Service Bulletin applies to your vehicle, or that your vehicle will have that condition.

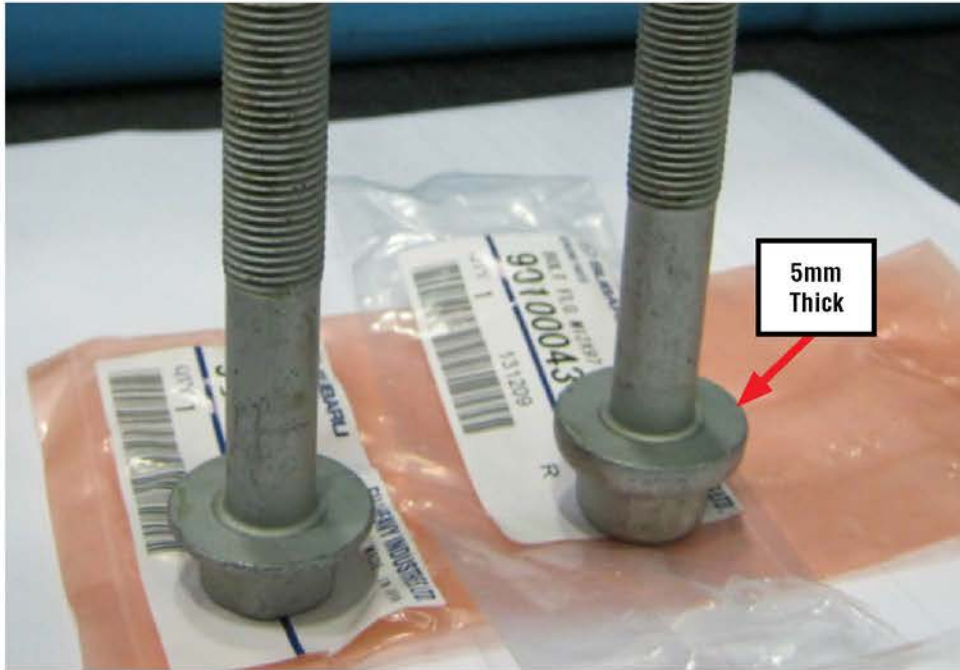
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The international standard for excellence in Environmental Management Systems. Please recycle or dispose of automotive products in a manner that is friendly to our environment and in accordance with all local, state and federal laws and regulations.

## PART INFORMATION

PART NAME	PART NUMBER
BOLT FLG M12X97	901000431

The old-style bolt is shown below, left and the new style with the 5mm thick flange is on the right.



## SERVICE PROCEDURE / INFORMATION

### NOTES:

- These bolts have been designed for front cross member mounting only and are not compatible for other use in other areas of the vehicle.
- These bolts are **one-time use** items.
- The torque specification for all models listed above remains unchanged and is 95 Nm / 70.1 ft. lbs.