



# Service Bulletin

File in Section: -

Bulletin No.: PI0865C

Date: June, 2013

## PRELIMINARY INFORMATION

**Subject:** Information on 2.4L Ecotec Service Engine

**Models:** 2011-2013 Buick Regal  
2012-2013 Buick Verano  
2010-2013 Chevrolet Equinox  
2012-2013 Chevrolet Orlando (Canada)  
2010-2013 GMC Terrain  
Equipped with Engine RPOs LAF or LEA

This PI is being revised to update the Parts Information table to include Usage and update the Warranty Information. Please discard PI0865B.

The Ecotec 2.4L service engine will not have the intake manifold, high pressure fuel system or the ignition coils installed. These components must be transferred from the original engine. A new high pressure fuel feed pipe from the pump to the fuel rail must also be used. Do not reuse the original pipe as a fuel leak may develop.

For the 2010 model year engine, new part number 12657110, already has the correct intake camshaft and actuator in the engine. There is no need to transfer these parts when using this part number.

**Important:** The new 2.4L Ecotec Service engines DO NOT come shipped with oil.

**Important:** For 2010-2011 models built before March 2011, check GWM to determine if the high pressure fuel pump was ever replaced. If it was not, replace with a new high pressure fuel pump.

Parts that need to be transferred from original engine to the new service engine:

- Intake Manifold
- Fuel Injectors
- High Pressure Fuel Pump
- Fuel Feed Pipe
- Ignition Coils

### Parts Information

Part Number	Usage	Description
12657110	2010 MY Equinox and Terrain 2011 MY Regal Built Prior to VIN B1014160	Ecotec Engine
12655766	2011 MY Regal Built After and Including VIN B1014160 2012-2013 MY	Ecotec Engine
12631646	All	Fuel Injector Seal Kit
12595951	All	High Pressure Fuel Pump Gasket
12628003	All	Intake Manifold Gasket
12622668	All	Exhaust Manifold Gasket
12608374	All	Fuel Feed Pipe

## Warranty Information

For vehicles repaired under warranty, use:

Labor Operation	Description	Labor Time
4067490	Engine Replacement	Use Published Labor Operation Time