



**Service Information System**

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**Special Instruction**

**Oxygen Sensor Calibration Procedure for the CT Vocational Trucks{7000}**

Media Number -REHS9183-00

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**Oxygen Sensor Calibration Procedure for the CT Vocational Trucks {7000}**

SMCS - 7000

**On Highway Truck:**

CT660 (S/N: TGA1-UP; TGD1-UP; TJD1-UP; TEJ1-UP; TRK1-UP; TKL1-UP; TEM1-UP; TEP1-UP; TGR1-UP; TGS1-UP; TJS1-UP; TGT1-UP; TGW1-UP; TSW1-UP; TEY1-UP; TSY1-UP; TEZ1-UP; TGZ1-UP)

**Introduction**

This Special Instruction explains the Oxygen Sensor (O2S) Calibration Procedure that must be followed when replacing or calibrating the O2S on the CT Vocational trucks.

**Parts Information**

Table 1

Required Equipment		
QTY	Version Number	Description
1	Build v38.1.21.201402031337	Engine Diagnostic Software

**Procedure**

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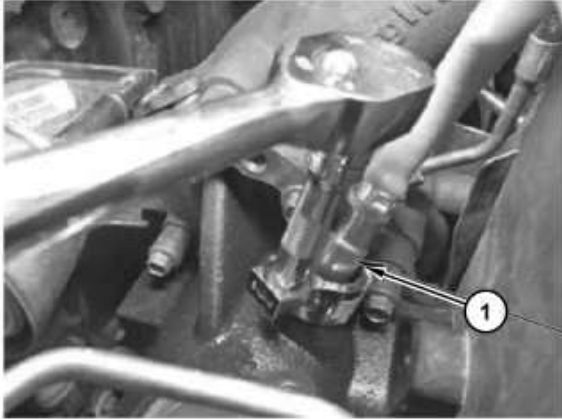


Illustration 1

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### NOTICE

**The O2S needs to be installed in the exhaust before calibrating the sensor (Illustration 1).**

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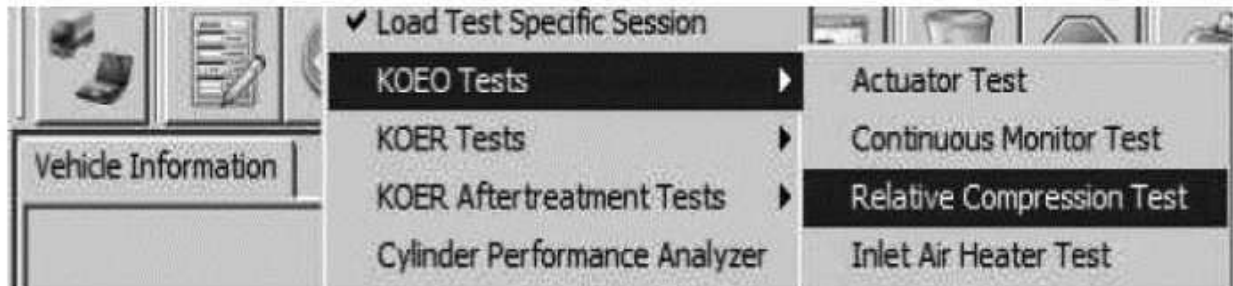


Illustration 2

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1. Connect Personal Computer (PC) with engine diagnostic software. Turn Key ON, Engine OFF (KOE0).
  2. Clear exhaust fumes by running the Relative Compression Test before calibrating the O2S. Disregard Relative Compression Test results (Illustration 2).
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Illustration 3

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3. Open O2 Sensor Calibration Procedure (Illustration 3).

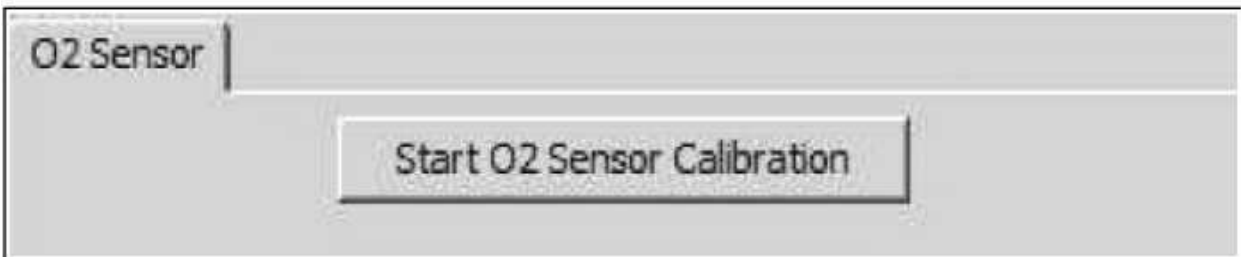


Illustration 4

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4. Press the Start O2 Sensor Calibration button (Illustration 4).

**Note:** Calibration takes about 5 minutes and 40 seconds to complete.

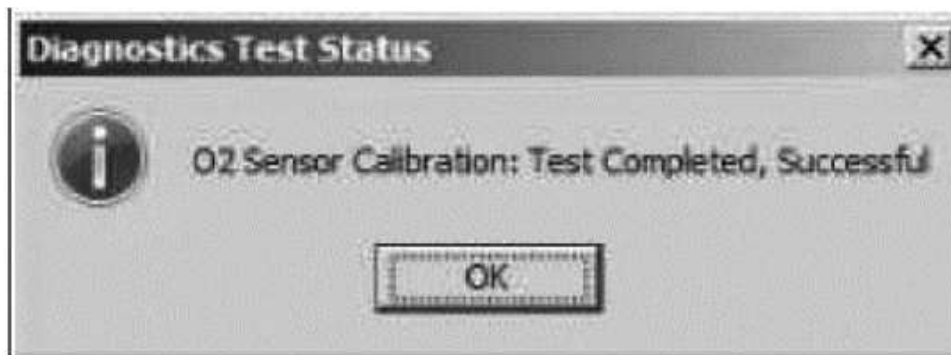


Illustration 5

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5. When calibration is complete, a popup message will display O2 Sensor Calibration: Test Completed, Successful, press OK button (Illustration 5).

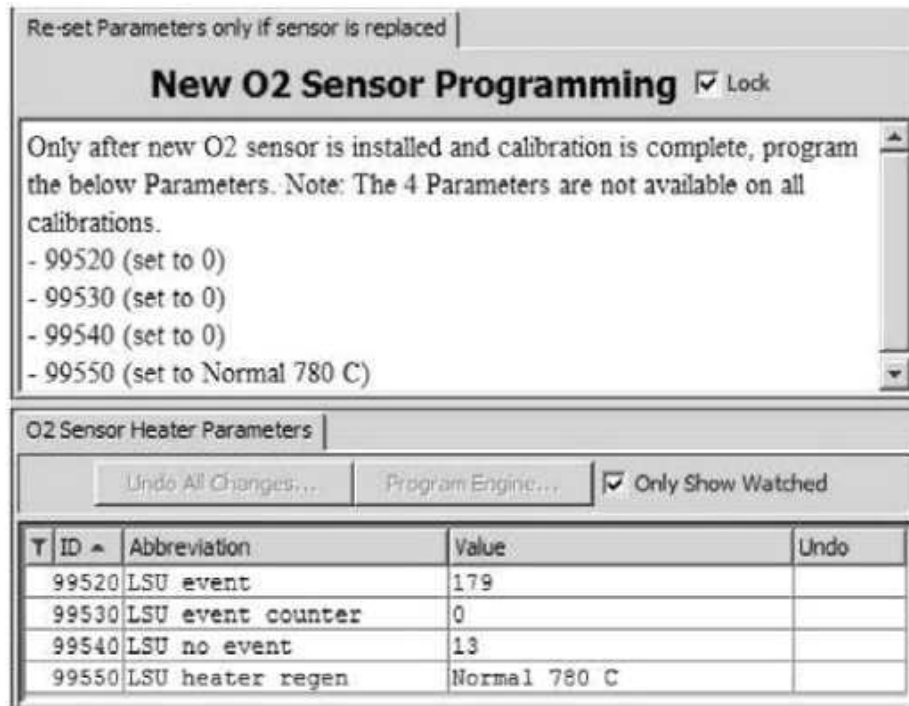


Illustration 6

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6. Reset Parameters ONLY if a new O2S is installed (Illustration 6):
- 99520 (Set to 0)
  - 99530 (Set to 0)
  - 99540 (Set to 0)
  - 99550 (Set to Normal 780 C)

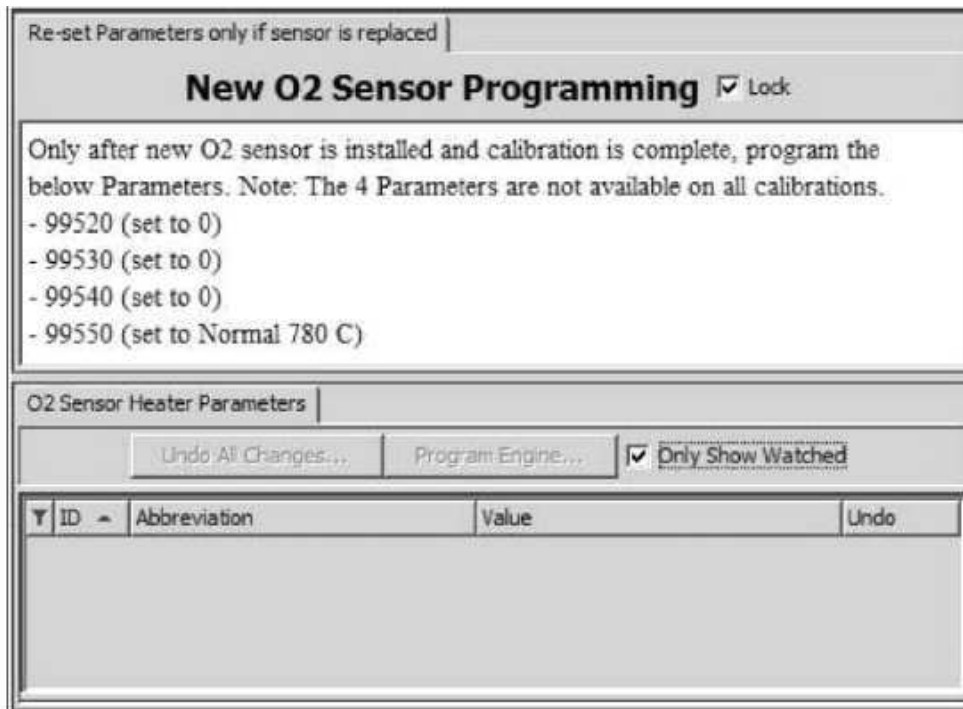


Illustration 7

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**Note:** Not all calibrations have the Parameters in lower part of window as described in previous Step (Illustration 7).

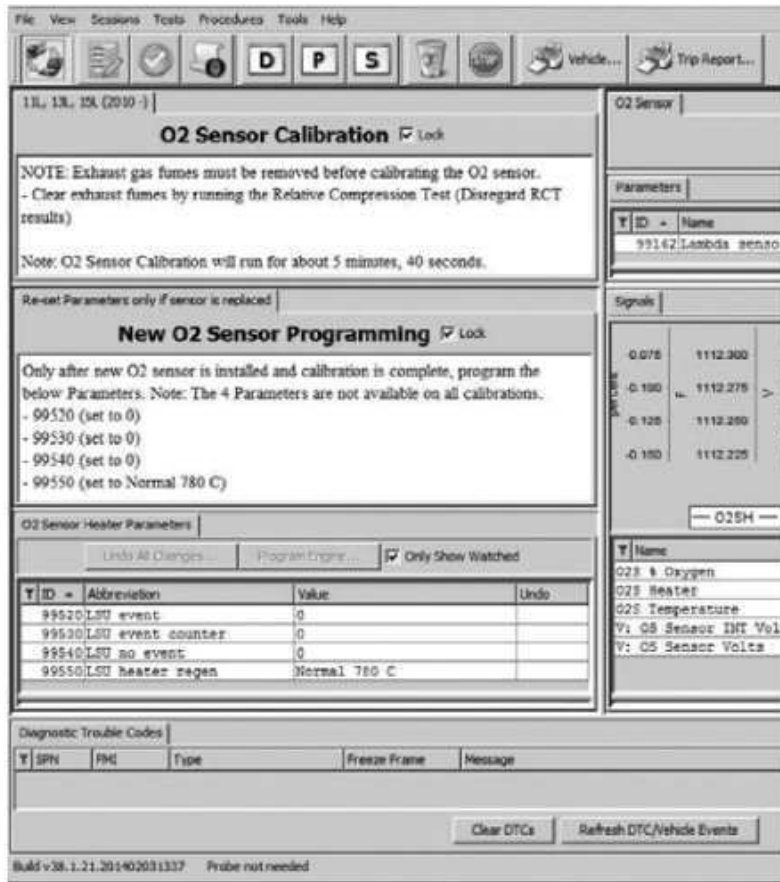


Illustration 8

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