

TECHNICAL BULLETIN  
JTB00502NAS1  
27 JUN 2016



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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Jaguar service facility to determine whether this bulletin applies to a specific vehicle.

**SECTION: 501-11**

Vertical Scratches On Door Windows

**AFFECTED VEHICLE RANGE:**

**F-TYPE (X152)**

**Model Year:** 2014 Onwards  
**VIN:** K00074 Onwards  
**Assembly Plant:** Castle Bromwich

MARKETS:

NAS

**CONDITION SUMMARY:**

**Situation:** Vertical scratches may be evident on the door windows.

**Cause:** This may be caused by the seal design allowing grit to get trapped between glass and seal.

**Action:** Should a customer express this concern, follow the Service Instruction below.

**PARTS:**

T2R24144	Waist Seal Left Side	1
T2R24143	Waist Seal Right Side	1

**TOOLS:**

Refer to Workshop Manual for any required special tools.

**WARRANTY:**


 **NOTE: Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to TOPIX to obtain the latest repair time.**

 **NOTE: DDW requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.**

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Front Door Outer Waist Seal - Renew	<b>76.31.53</b>	0.1	70	T2R1672

 **NOTE: Normal Warranty procedures apply.**

**SERVICE INSTRUCTION:**

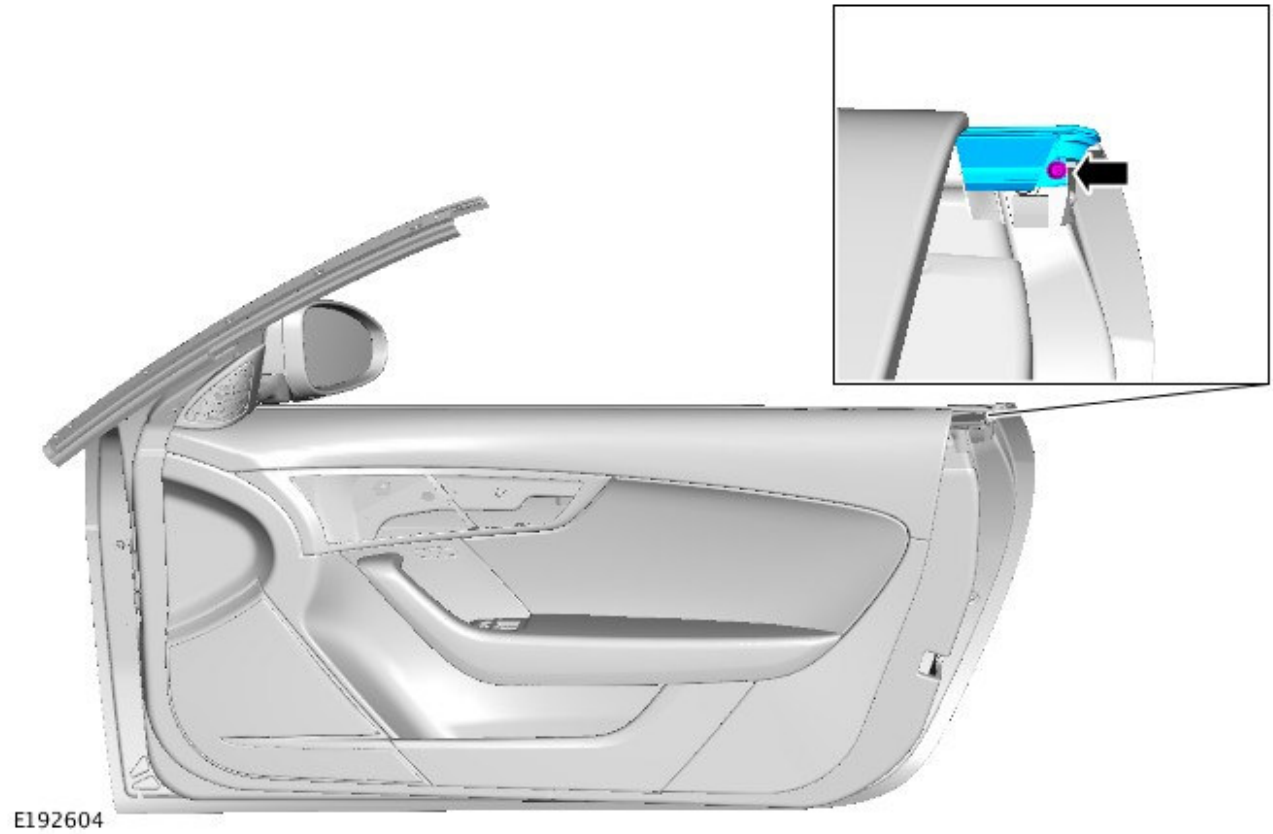
 **NOTE: Any consequential scratching of the glass should be assessed by the technician. If the scratches in the door window glass can be felt by sliding a suitable plastic tool across the surface, replace the door window glass. If the scratches in the door window glass can not be felt by sliding a suitable plastic tool across the surface of the door window glass, polish the glass using a suitable polishing compound and cloth.**

 **NOTE: Any door window glass replacement must be claimed in a separate Warranty Claim.**

1. Open the door.

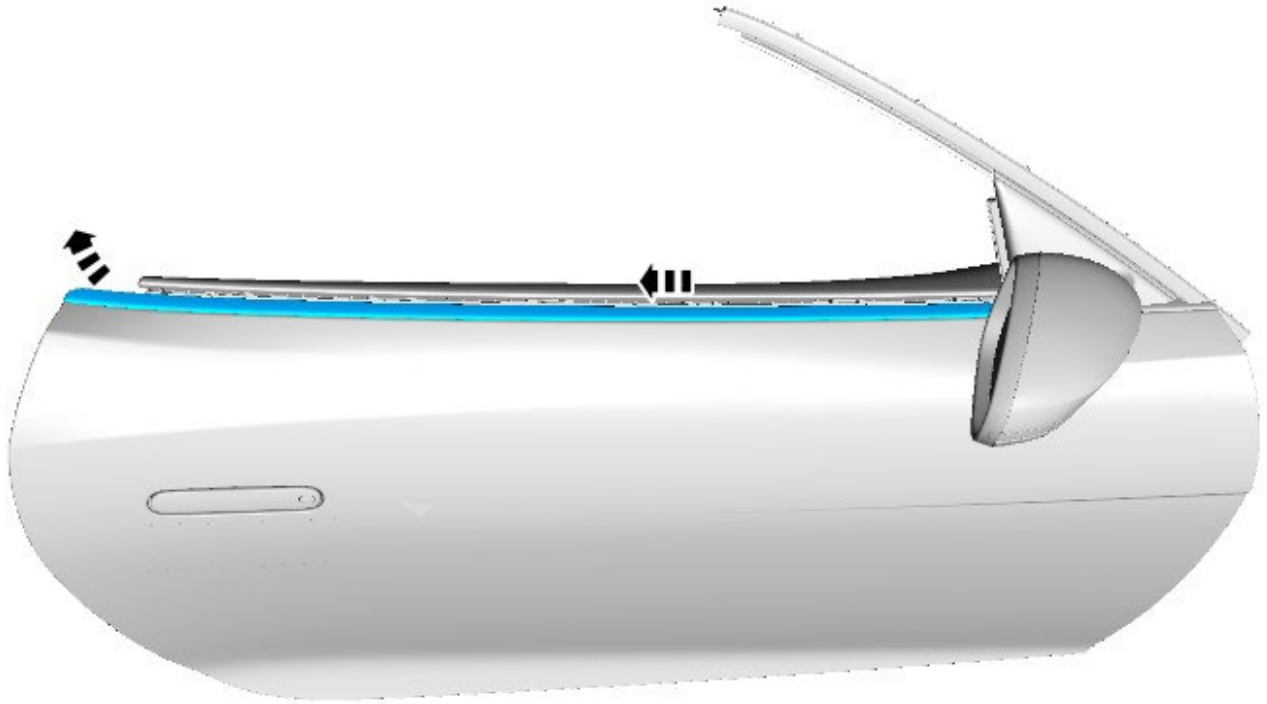
2.  **NOTE: Right door shown; left door similar.**

Remove the outer waist seal fastener.



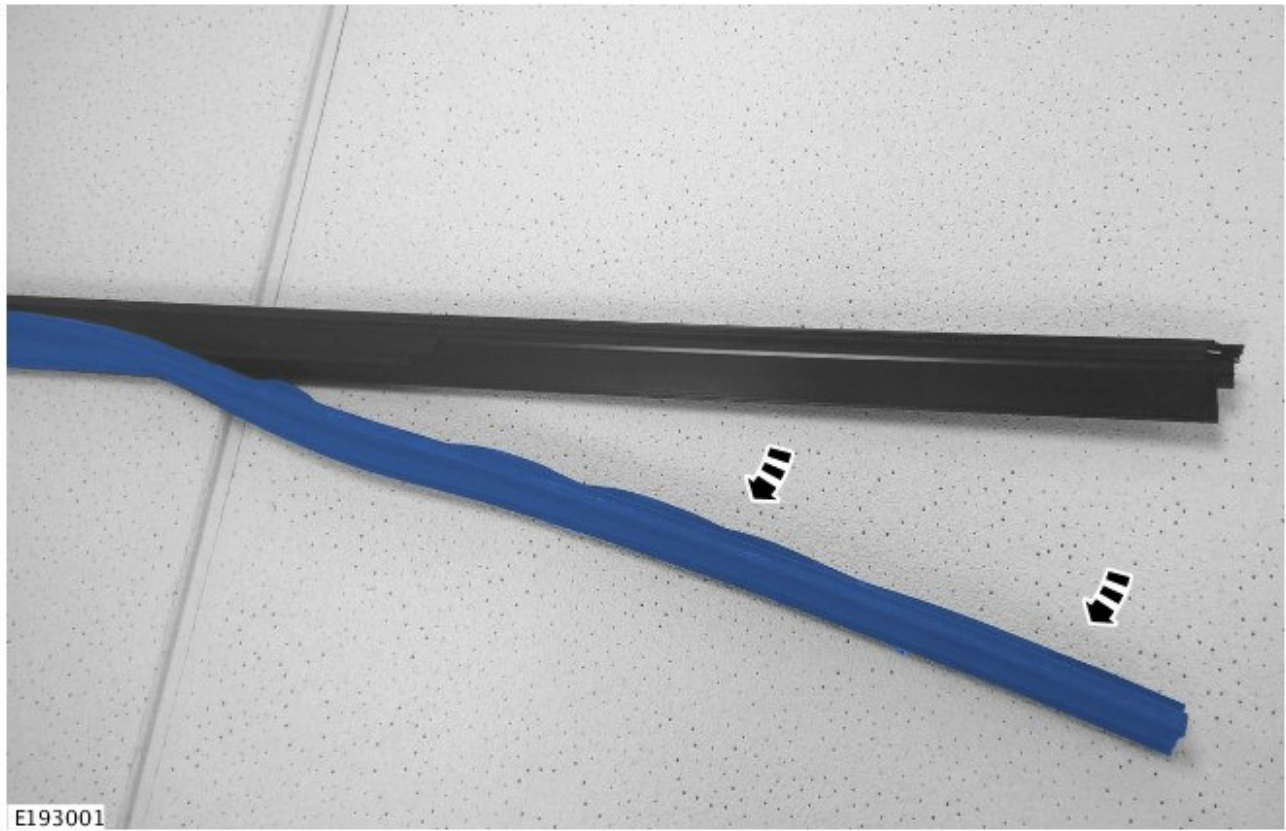
3.  **NOTE: Right door shown; left door similar.**

Remove the outer waist finisher.

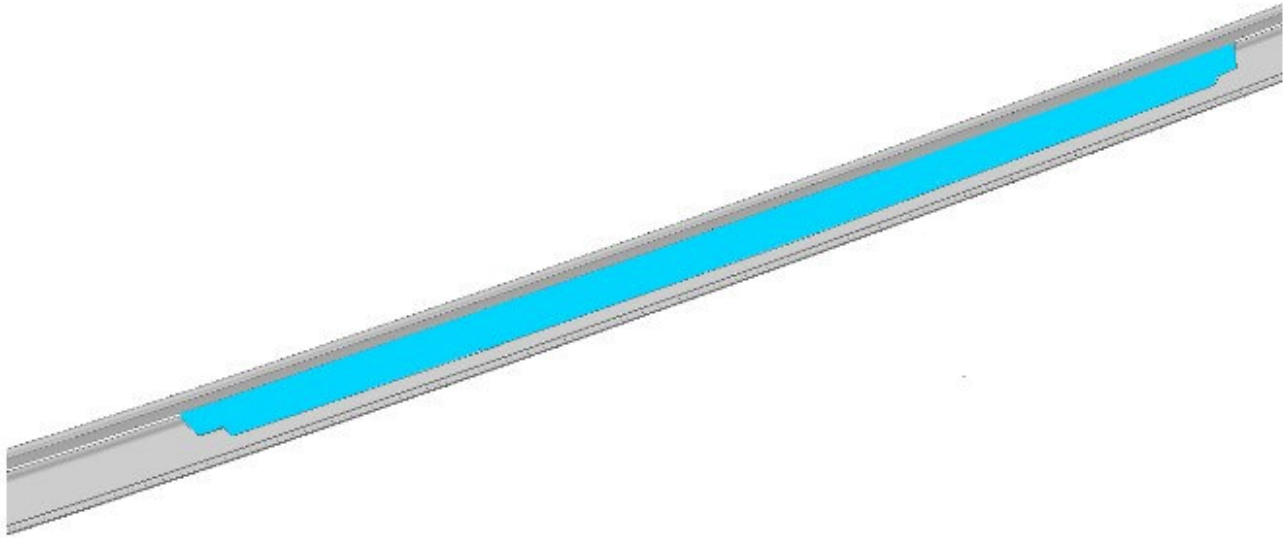


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4. Remove the seal from the outer waist finisher.



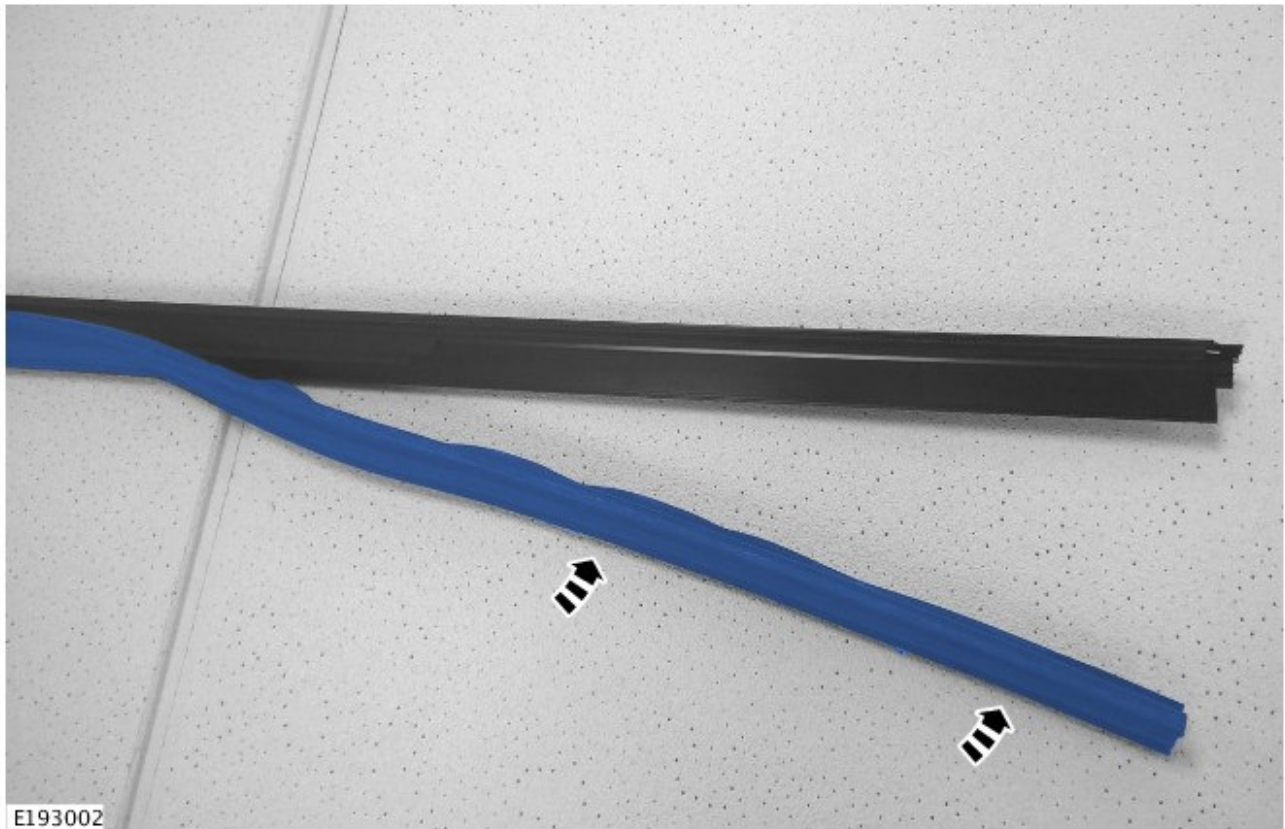
5. If installed, remove and discard the adhesive foam strip from the outer waist finisher.



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6.  **NOTE: Make sure the seal is installed evenly along the outer waist finisher.**

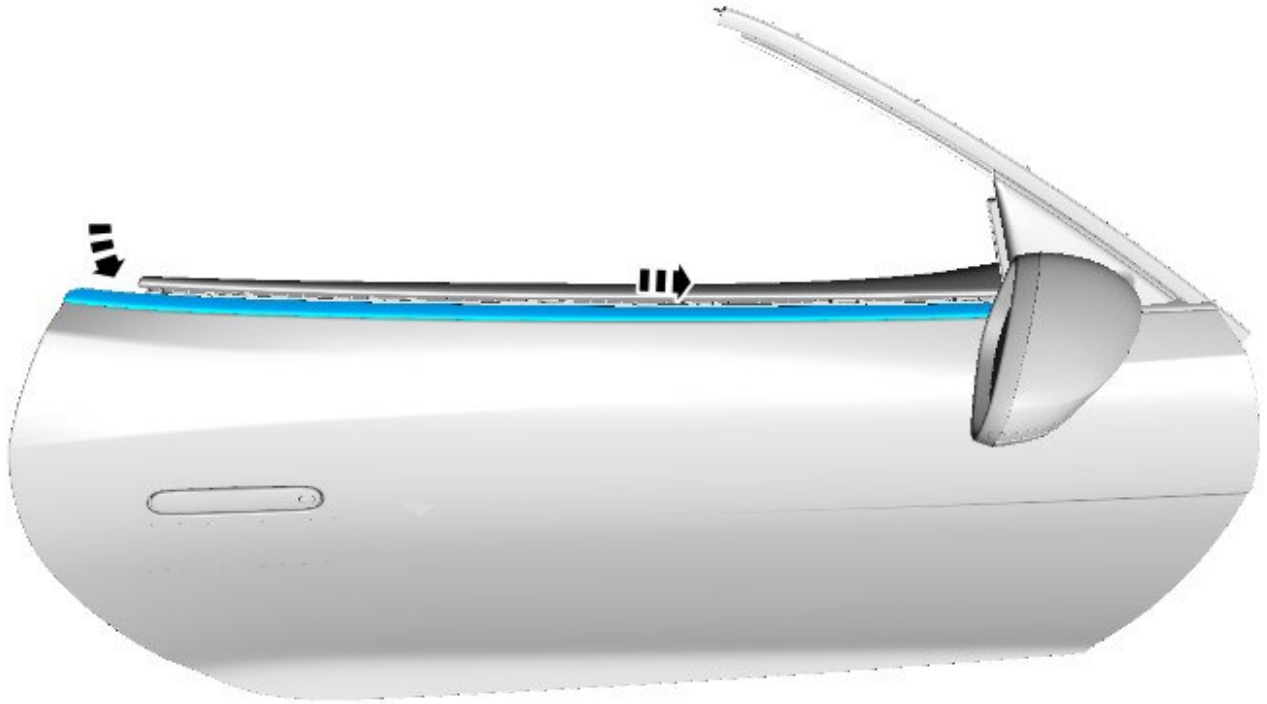
Install the new seal to the outer waist finisher.



7.  **NOTE: Right door shown; left door similar.**

 **NOTE: Take care to not damage the outer waist finisher and seal during installation.**

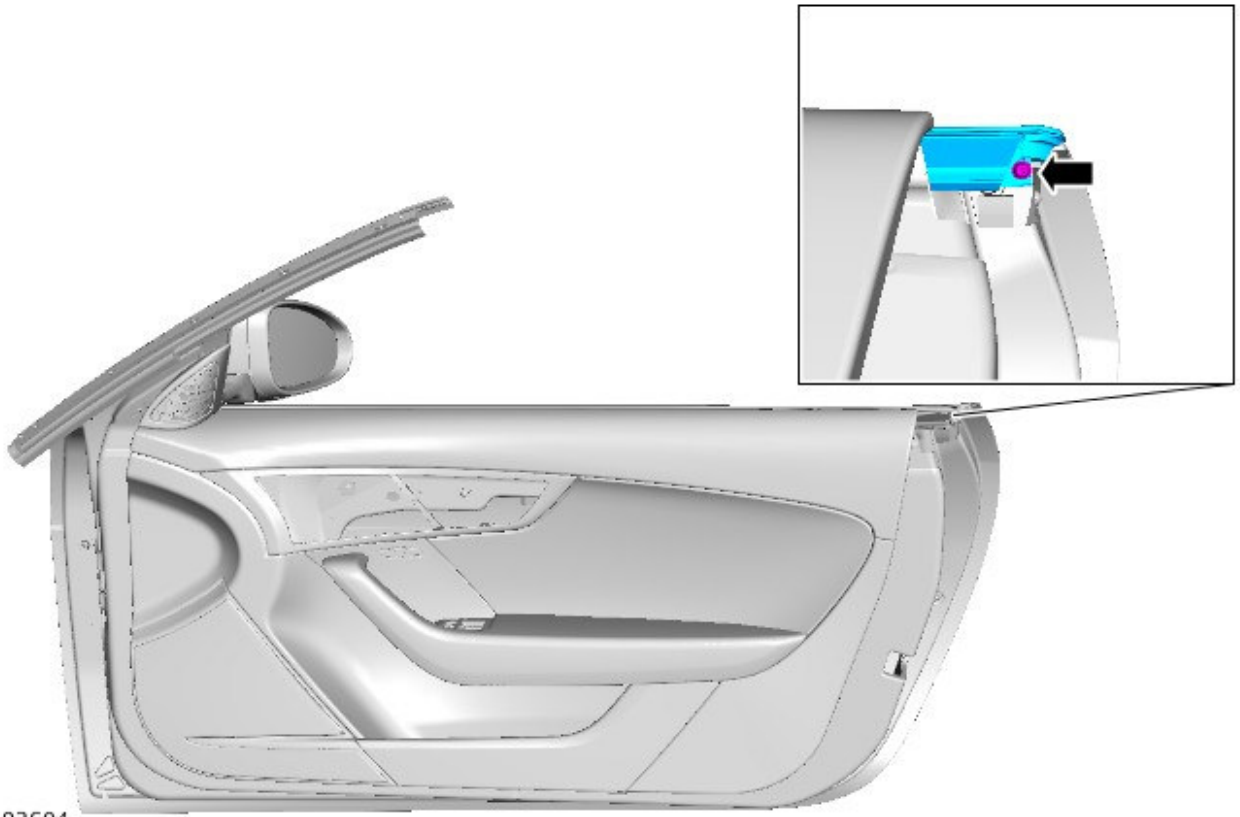
Install the outer waist finisher.



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8.  **NOTE: Right door shown; left door similar.**

Install the outer waist seal fastener.



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9. Close the door.