

Field campaign

Topic	Bentayga - Air Suspension (SC16/22)
Market area	Russische Föderation (5RU),Australia E04 Bentley rest Asia and Australia (6E04),China 796 VW Import Comp. Ltd (Vico), Beijing (6796),Germany E02 Bentley rest Europe (6E02),Hong Kong 966 Volkswagen Group Hongkong/Macau (NSC) (6966),Russian Federation 935 Volkswagen Group RUS (6935),United Arab Emirates E06 Bentley Middle East and Africa (6E06),United Kingdom E01 Bentley UK (6E01),United States E05 Bentley USA and rest America (6E05)
Brand	Bentley
Transaction No.	2044925/2
Campaign number	EA60
Note	
Type	Workshop Campaign
US code	

Vehicle data

Bentayga

Sales types

Type	MY	Brand	Designation	Engine code	Gearbox code	Final drive code
4V1*	2017	E		*	*	*

Chassis numbers

Manufacturer	Filler	Type	Filler	MY	Factory	From	To	Prod from	Prod to
SJA	*	*	*	H	C	000001	013740		

Documents

Document name
master.xml
master.doc

Notes



Technical background

Suspension air pipes connected to the Air Supply Unit may have been fitted incorrectly during manufacture. This condition could lead to loss of air from the Suspension and a warning message to be displayed on the Driver Instrument Panel.

Remedy

Air pipes to be checked and if required correctly repositioned. White timing marks are used to identify the correct fitting location – figure 1.



Figure 1

Customer notification

Customers do not need to be informed directly of this Campaign, please ensure that all affected vehicles are checked and repaired as part of a workshop visit.

Please promptly inform your new and used car sales departments, so that affected vehicles can be checked and if necessary repaired immediately and not just prior to sale.

Warranty

Warranty Type 790 or 710

Labour Operation Code 43 15 41 99 (for RO open date on or before 29 September 2016)

 43 15 41 00 (for RO open date after 29 September 2016)

Damage Service Number EA60

Damage Code 00 66
Time 20TU
Criteria ID 01

Parts

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Parts supply

Not applicable

Parts despatch control

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Repair instructions



Technical background

Suspension air pipes connected to the Air Supply Unit may have been fitted incorrectly during manufacture. This condition could lead to loss of air from the Suspension and a warning message to be displayed on the Driver Instrument Panel.

Check

If the vehicle is not already listed as repaired within the “repair history” (Elsa Pro) check for the presence of a white completion mark on the centre hinge, underside of the luggage compartment floor – figure 5.

Should none of the aforementioned checks be evident, continue with the required work in accordance with the following instructions.

Parts

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Work

Remove the Air Supply Unit cover – refer to Repair Group.43, Self-Levelling Air Spring System, Air Suspension, Air Supply Unit – To remove and fit.

Visually inspect the White timing marks on each pipe connected to the Valve Block. There are two timing marks on each pipe, if correctly positioned it is only possible to see one of the timing marks – figure 2.

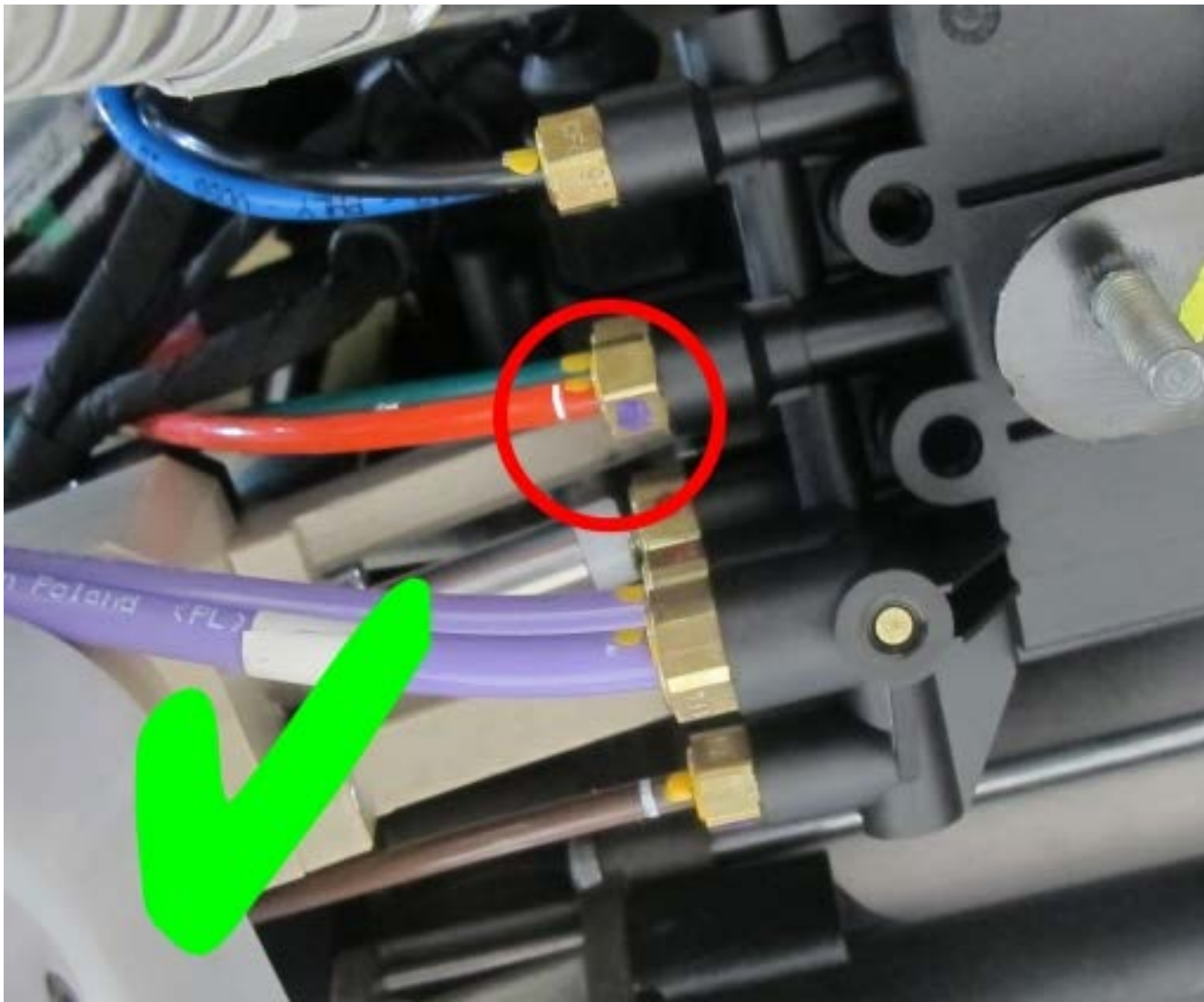


Figure 2

Where two timing marks are visible – figure 3 – pipes should be repositioned into the valve block as shown in figure 2 – refer to Repair Group.43, Self-Levelling Air Spring System, Air Suspension, Solenoid Valve Block – To remove and fit.



If a pipe needs to be repositioned, inspect the internal olive for damage and replace as necessary



Figure 3

Additional Checks

Carry out a "push - pull" check on valve block air pipes to confirm adequate retention.

Ensure the three electrical connectors – "A" - on the Air Supply Unit are fully secure – figure 4.

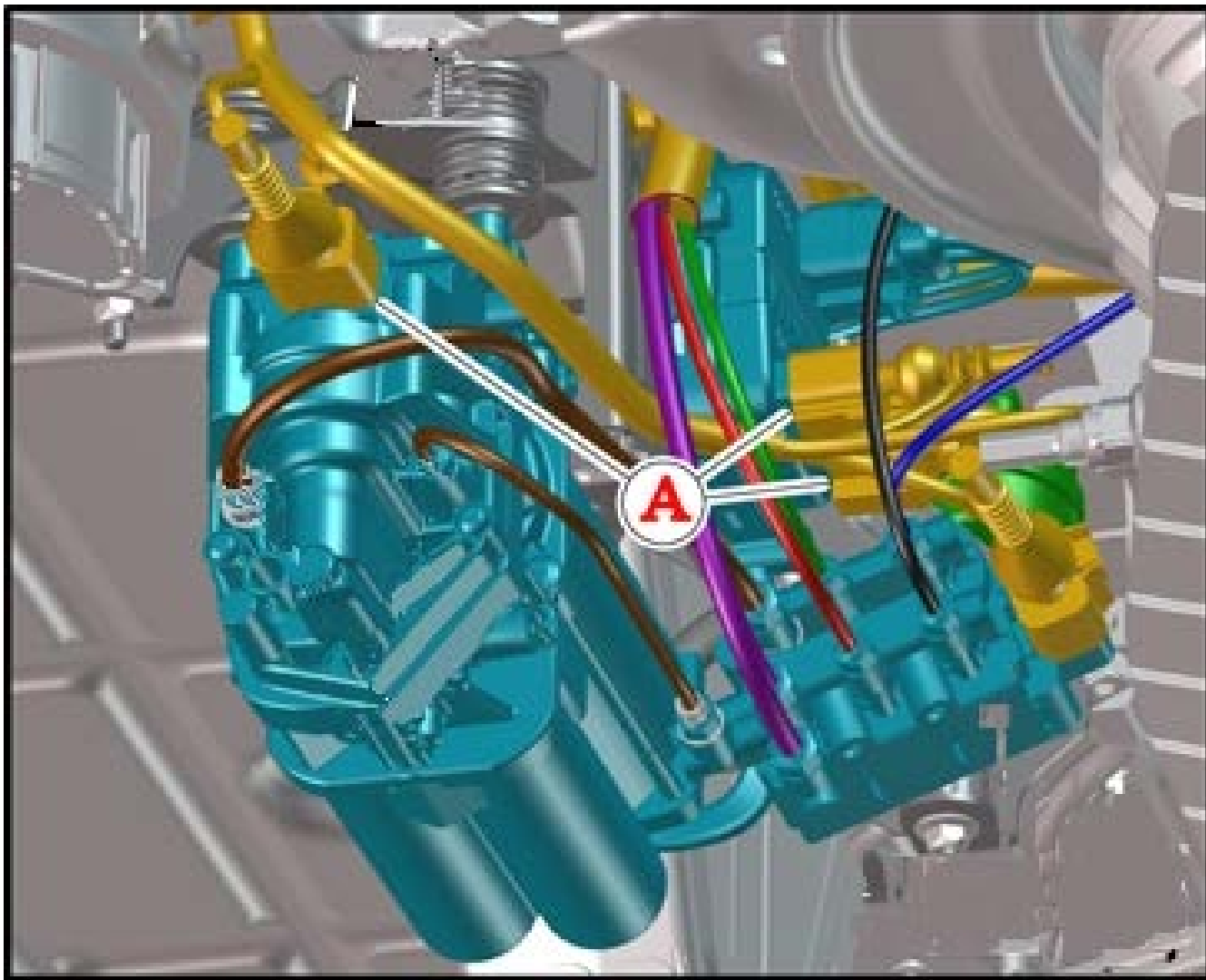


Figure 4

Identification

White completion mark on the centre hinge, underside of the luggage compartment floor – figure 5.

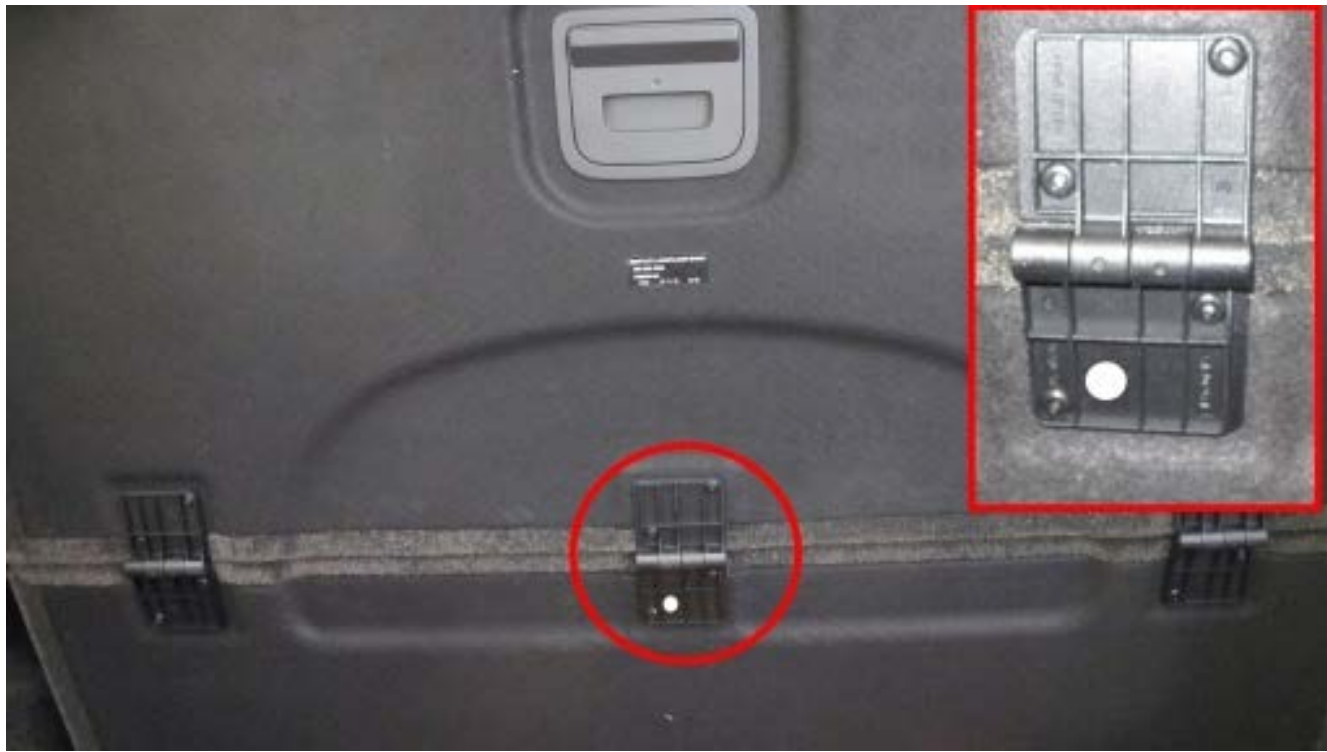


Figure 5

 [Repair instructions](#)  [Notes](#)