



Number: FS-2016-05

Date: September 14, 2016

Model: **Diesel, CNG & BAE Hybrids With Starters**

Model Years: **1997 - 2016**

Approved:

**Robert L. Birdwell, Executive Director  
Quality Control & Field Service**

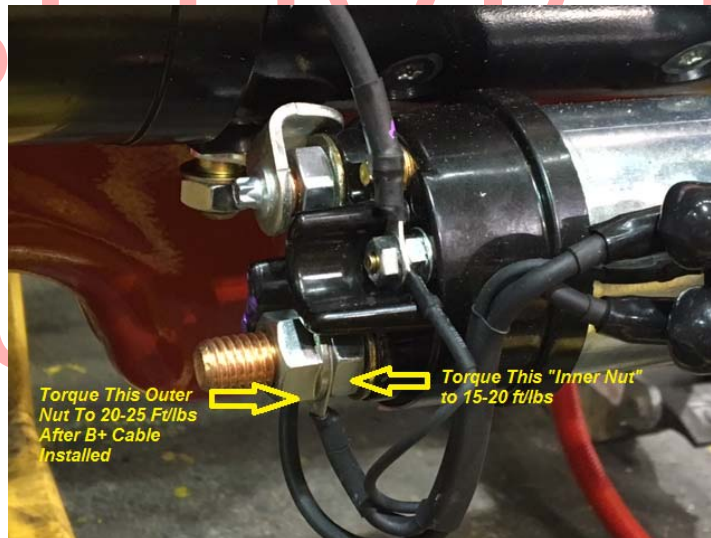
---

Subject: Starter B+ Cable & Stud Maintenance

**Based on new information provided by Borg Warner, (Delco), we are revising the Starter Maintenance procedure B+ cable maintenance and torque values.**

**You should follow the procedure below at 36,000 miles or once a year:**

- A. Inspect solenoid cap for damage or cracks.**
- B. Verify torque of outer nut at 20-25 ft lbs.**
- C. Re-coating of the stud with Kopr-Shield or any other anti-corrosion substance is optional, but if the B+ cable nut (outer nut) is removed, the inner nut should be held with a backing wrench, or re-torqued to 15-20 ft lbs).**



RLB:rlb

---

**Gillig, LLC  
25800 Clawiter Road  
Hayward, CA 94545  
(800) 735-1500  
(510) 785-1500  
[BB@Gillig.com](mailto:BB@Gillig.com)**