### **Technical Service Bulletin Number**

TSB150182





## **Technical Service Bulletin**

# **Subject**

New Turbocharger Speed Sensor with Heat Reflective Wrap

# **Warranty Statement**

The information in this document has no effect on present warranty coverage or repair practices, nor does it authorize TRP or Campaign actions.

## **Contents**

#### **Product Affected**

ISB4.5 CM2350 B104

#### Issue

Turbocharger speed sensors have been found to melt on heavy hybrid vehicles when operating at higher vehicle speeds. The root cause of the issue is excessive radiated heat due to operation at full load rated speed for extended periods of time.

This issue is specific to heavy hybrid buses. The maximum speed that the vehicle is capable of reaching is lower than governed speed, leading to operation at full load at rated speed when on open roads.

#### Resolution

When a turbocharger speed sensor replacement is required do the following:

For hybrid buses with a gross vehicle weight exceeding 12 metric tons, use the new

turbocharger speed sensor fitted with the heat reflective wrap.

For all other vehicles, use the existing part inventory on the shelf before ordering the new turbocharger speed sensor.

## **Description of Change**

The new turbocharger speed sensor is fitted with a heat reflective wrap to protect the material surrounding the sensor electronics.

### **Service Parts Availability**

Service Parts are available. See Table 1 for part numbers.

| Table 1, Turbocharger Speed Sensor Kit Part Numbers |                       |                 |  |
|---|-----------------------|-----------------|--|
| Part Name   | Obsoleted Part Number | New Part Number |  |
| Turbocharger Speed Sensor Kit                       | 4034169               | 4034273         |  |

#### **Part Structure**

- The new turbocharger speed sensors are directly compatible with existing parts.
- The new part number obsoletes and supersedes the existing part number.

### **Production Status**

Implemented for production. See Table 2.

| Table 2, Production Information                                      |                                  |                         |   |  |
|--|----------------------------------|-------------------------|---|--|
| Product  | Engine Serial Number (ESN) First | Build Date <sup>1</sup> | Engine Plant                            |  |
| ISB4.5 CM2350<br>B104  | 89246263                         | 2 July 2015             | Beijing Foton Cummins Engine<br>Company |  |
| ISB4.5 CM2350<br>B104  | 22178453                         | 17 August<br>2015       | Darlington Engine Plant                 |  |
| <sup>1</sup> Engine build date can be found on the engine dataplate. |                                  |                         |   |  |

# **Document History**

| Date       | Details        |
|------------|----------------|
| 2015-11-19 | Module Created |

Last Modified: 23-Nov-2015

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