

Technical Service Bulletin Number

TSB150089

**Technical Service Bulletin****Subject**

New Backflow Connector for the Bosch® Aftertreatment Diesel Exhaust Fluid (DEF) Dosing Unit.

Issue

In some cases the aftertreatment Diesel Exhaust Fluid (DEF) dosing lines are **not** being fully purged during the purge cycle.

This can result in internal cracking of the aftertreatment DEF dosing unit and leakage of DEF. A revised backflow connector for the Bosch® aftertreatment DEF dosing unit has been released. The revised backflow connector will help to fully purge DEF from the DEF dosing lines and aftertreatment DEF dosing unit during the purge cycle.

Verification**Product Affected**

Table 1, Product Affected		
Engine Model Name	Engine Control System	Identifier
ISB6.7	CM2350	B101
	CM2250	Not Applicable
ISC	CM2250	Not Applicable
ISL9	CM2250	Not Applicable
	CM2350	L101, L111
ISX12	CM2350	X102

ISX12/ISX11.9	CM2250	Not Applicable
ISX15	CM2250	Not Applicable
	CM2350	X101

Resolution

The existing aftertreatment DEF dosing unit part numbers 2871879 and 2871880 and existing backflow connector part number 2888180 have been obsoleted.

Aftertreatment DEF dosing units will be released as two different part numbers, one with the revised backflow connector and one with the existing backflow connector.

The location of the aftertreatment DEF dosing unit varies by OEM. **Not** all OEMs will require the revised backflow connector.

For removal and installation instructions of the revised backflow connector. See procedure 011-058 Aftertreatment Diesel Exhaust Fluid Dosing Unit in section 11 in the corresponding service manual.



Figure 1, Revised Backflow Connector, Part Number 4387302, Installed in the Aftertreatment DEF Dosing Unit

Service Instructions

Scenario 1: If the unit is **not** an Original Equipment Manufacturer (OEM) listed in Table 2 below and **only** the backflow connector does not meet reuse guidelines.

Scenario 1 Resolution: The revised backflow connector, Part Number 4387302 **must** be used.

Scenario 2: If the unit is **not** an OEM listed in Table 2 below and the aftertreatment DEF dosing unit does not meet reuse guidelines.

Scenario 2 Resolution: The aftertreatment DEF dosing unit, Part Number 4387304 or 4387305, with revised backflow connector **must** be used.

Scenario 3: If the unit is one of the OEMs listed below in Table 2 and **only** the backflow connector does not meet reuse guidelines.

Scenario 3 Resolution: The existing backflow connector, Part Number 4387659, **must** be used.

Scenario 4: If the unit is one of the OEMs listed below in Table 2 and the aftertreatment DEF dosing unit does not meet reuse guidelines.

Scenario 4 Resolution: The aftertreatment DEF dosing unit, Part Number 4387657 or 4387658, with existing backflow connector **must** be used.

Reference Table 3 and 4 below for full part descriptions.

Table 2, OEM Name				
Autocar llc	KME	Newell	Seagrave	Tiffin
Emergency One	Linkbelt	Nova Bus	Spartan Motors Inc.	Van Hool
Ferrara	Lodal Inc.	Oshkosh	Sutphen	
Grove	MCI	Pierce	TEMSA	
HME	NABI	Rosenbauer	Terex	

Service Part Availability

Table 3, Revised Backflow Connector and Aftertreatment DEF Dosing Units With Revised Backflow Connector	
Part Description	Part Number
Backflow Connector	4387302
Supply Module 12 VDC	4387304
Supply Module 24 VDC	4387305

Table 4, Existing Backflow Connector and Aftertreatment DEF Dosing Units With Existing Backflow Connector	

Part Description	Part Number
Backflow Connector	4387659
Supply Module 12 VDC	4387657
Supply Module 24 VDC	4387658

Table 5, Obsolete Backflow Connector and Obsolete Aftertreatment DEF Dosing Units	
Part Description	Part Number
Backflow Connector	2888180
Supply Module 12 VDC	2871879
Supply Module 24 VDC	2871880

Warranty Statement

The information in this document has no effect on present warranty coverage or repair practices, nor does it authorize TRP or Campaign actions.

Document History

Date	Details
2015-6-4	Module Created

Last Modified: 21-Jul-2015

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