

Service

Category Audio/Visual/Telematics

Section Par	rk Assist/Monitoring	Market USA	Toyota Supports
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#### Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION	
2015 - 2016	Avalon, Avalon HV, Camry, Camry HV, Sienna, Tundra		
REVISION NOTICE			
July 7, 2016 Rev1:			

- Figure 1 in the Repair Procedure section has been updated.
- Any previous printed versions of this bulletin should be discarded.

# Introduction

Some 2015 – 2016 model year Avalon, Camry, Sienna, and Tundra vehicles equipped with Blind Spot Monitor may exhibit a Blind Spot Monitor Warning message with Diagnostic Trouble Code (DTC) C1AB2 Short to Ground in Outer Mirror Indicator (Master) or C1AB3 Short to Ground in Outer Mirror Indicator (Slave) stored. Follow the Repair Procedure in this bulletin to address this condition.

# **Production Change Information**

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective VINs shown below.

- All 2015 model year vehicles.
- 2016 vehicles produced **BEFORE** the Production Change Effective VINs shown below.

MODEL	PLANT	DRIVETRAIN	PRODUCTION CHANGE EFFECTIVE VIN	
Camry			4T1BF1FK#GU	
Camry HV	ТММК	All	4T1BD1FK#GU	
Avalon		All	4T1BK1EB#GU	
Avalon HV			4T1BD1EB#GU	
Sienna	тммі	2WD	5TD#K3DC#GS	
Sierina		4WD	5TD#K3DC#GS	
Tundra	TMMTX	All	5TF##5F1#GX	

### Warranty Information

OP CODE	DESCRIPTION		OFP	T1	T2
EL1606	Replace Blind Spot Monitor Sensor (One Side)	2.5	88162-07011 88162-06040	8B	74
EL1606A	Other side		88162-08020 88162-0C030	OD	74

#### **APPLICABLE WARRANTY**

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

#### **Parts Information**

MODEL	PART NUMBER		PART NAME	QTY	
MODEL	PREVIOUS	NEW		QIT	
Avalon/Avalon HV	88162-07011	88162-07012			
Camry/Camry HV	88162-06040	88162-06041	Concer Dlind Cret Menitor		
Sienna	88162-08020	88162-08021	Sensor, Blind Spot Monitor	1	
Tundra	88162-0C030	88162-0C031			

# **Required Tools & Equipment**

SPECIAL SERVICE TOOLS (SST)	PARTNUMBER	QTY
Laser Radar Adjusting Reflector*	09870-60000	1
Reflector C*	09870-60040	1

\* Essential SST.

# NOTE

Additional SSTs may be ordered by calling 1-800-933-8335.

#### **Required Tools & Equipment**

REQUIRED EQUIPMENT	SUPPLIER	PART NUMBER	QTY
Techstream 2.0*		TS2UNIT	
Techstream Lite	ADE	TSLITEPDLR01	1
Techstream Lite (Green Cable)		TSLP2DLR01	

\* Essential SST.

#### NOTE

- Only ONE of the Techstream units listed above is required.
- Software version 11.10.034 or later is required.
- Additional Techstream units may be ordered by calling Approved Dealer Equipment (ADE) at 1-800-368-6787.

#### **Repair Procedure**

1. Using Techstream, check for stored DTCs.

Is DTC C1AB2 or C1AB3 present?

- YES Go to step 2.
- NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.

#### NOTE

If the Blind Spot Monitor Diagnostic Trouble Codes C1AC1 Master Module Horizontal Axis Misalignment or C1AC2 Slave Module Horizontal Axis Misalignment are present they MUST be corrected before proceeding with this Service Bulletin.

- 2. Replace the Blind Spot Monitor Sensor indicated by the DTC. (See Figure 1.)
  - A. Remove the Blind Spot Monitor Sensor.

Refer to the Technical Information System (TIS), applicable model and model year Repair Manual:

- <u>2015 2016</u> Avalon: Audio/Visual/Telematics – Park Assist/Monitoring – "Park Assist/Monitoring: Blind Spot Monitor Sensor: Removal"
- <u>2015 2016</u> Avalon HV: Audio/Visual/Telematics – Park Assist/Monitoring – "Park Assist/Monitoring: Blind Spot Monitor Sensor: Removal"

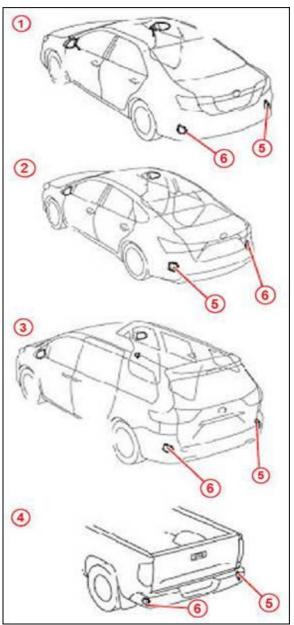
# **Repair Procedure (Continued)**

- <u>2015</u> / <u>2016</u> Camry: Audio/Visual/Telematics – Park Assist/Monitoring – "Park Assist/Monitoring: Blind Spot Monitor Sensor: Removal"
- <u>2015</u> / <u>2016</u> Camry HV: Audio/Visual/Telematics – Park Assist/Monitoring – "Park Assist/Monitoring: Blind Spot Monitor Sensor: Removal"
- <u>2015</u> / <u>2016</u> Sienna: Audio/Visual/Telematics – Park Assist/Monitoring – "Park Assist/Monitoring: Blind Spot Monitor Sensor: Removal"
- <u>2015</u> / <u>2016</u> Tundra: Audio/Visual/Telematics – Park Assist/Monitoring – "Park Assist/Monitoring: Blind Spot Monitor Sensor: Removal"
- B. Install the NEW Blind Spot Monitor Sensor.

Refer to TIS, applicable model and model year Repair Manual:

- <u>2015 2016</u> Avalon: Audio/Visual/Telematics – Park Assist/Monitoring – "Park Assist/Monitoring: Blind Spot Monitor Sensor: Installation"
- <u>2015 2016</u> Avalon HV: Audio/Visual/Telematics – Park Assist/Monitoring – "Park Assist/Monitoring: Blind Spot Monitor Sensor: Installation"

#### Figure 1. Sensor Location



1	Camry
2	Avalon
3	Sienna
4	Tundra
5	Blind Spot Monitor Sensor Master
6	Blind Spot Monitor Sensor Slave

# **Repair Procedure (Continued)**

- <u>2015</u> / <u>2016</u> Camry: Audio/Visual/Telematics – Park Assist/Monitoring – "Park Assist/Monitoring: Blind Spot Monitor Sensor: Installation"
- <u>2015</u> / <u>2016</u> Camry HV: Audio/Visual/Telematics – Park Assist/Monitoring – "Park Assist/Monitoring: Blind Spot Monitor Sensor: Installation"
- <u>2015</u> / <u>2016</u> Sienna: Audio/Visual/Telematics – Park Assist/Monitoring – "Park Assist/Monitoring: Blind Spot Monitor Sensor: Installation"
- <u>2015</u> / <u>2016</u> Tundra: Audio/Visual/Telematics – Park Assist/Monitoring – "Park Assist/Monitoring: Blind Spot Monitor Sensor: Installation"
- 3. Perform Blind Spot Monitor Beam Axis Inspection.

Refer to TIS, applicable model and model year Repair Manual:

- <u>2015 2016</u> Avalon: Audio/Visual/Telematics – Park Assist/Monitoring – "Park Assist/Monitoring: Blind Spot Monitor System: Operation Check"
- <u>2015 2016</u> Avalon HV: Audio/Visual/Telematics – Park Assist/Monitoring – "Park Assist/Monitoring: Blind Spot Monitor System: Operation Check"
- <u>2015</u> / <u>2016</u> Camry: Audio/Visual/Telematics – Park Assist/Monitoring – "Park Assist/Monitoring: Blind Spot Monitor System: Operation Check"
- <u>2015</u> / <u>2016</u> Camry HV: Audio/Visual/Telematics – Park Assist/Monitoring – "Park Assist/Monitoring: Blind Spot Monitor System: Operation Check"
- <u>2015</u> / <u>2016</u> Sienna: Audio/Visual/Telematics – Park Assist/Monitoring – "Park Assist/Monitoring: Blind Spot Monitor System: Operation Check"
- <u>2015</u> / <u>2016</u> Tundra: Audio/Visual/Telematics – Park Assist/Monitoring – "Park Assist/Monitoring: Blind Spot Monitor System: Operation Check"

# NOTE

Blind Spot Monitor Beam Axis Inspection may have been included as part of sensor installation and only needs to be performed once.

# **Repair Procedure (Continued)**

4. Perform Blind Spot Monitor Beam Axis Confirmation.

Refer to TIS, applicable model and model year Repair Manual:

- <u>2015 2016</u> Avalon:
  Audio/Visual/Telematics Park Assist/Monitoring "Park Assist/Monitoring: Blind Spot Monitor System: Operation Check"
- <u>2015 2016</u> Avalon HV: Audio/Visual/Telematics – Park Assist/Monitoring – "Park Assist/Monitoring: Blind Spot Monitor System: Operation Check"
- <u>2015</u> / <u>2016</u> Camry: Audio/Visual/Telematics – Park Assist/Monitoring – "Park Assist/Monitoring: Blind Spot Monitor System: Operation Check"
- <u>2015</u> / <u>2016</u> Camry HV: Audio/Visual/Telematics – Park Assist/Monitoring – "Park Assist/Monitoring: Blind Spot Monitor System: Operation Check"
- <u>2015</u> / <u>2016</u> Sienna: Audio/Visual/Telematics – Park Assist/Monitoring – "Park Assist/Monitoring: Blind Spot Monitor System: Operation Check"
- <u>2015</u> / <u>2016</u> Tundra: Audio/Visual/Telematics – Park Assist/Monitoring – "Park Assist/Monitoring: Blind Spot Monitor System: Operation Check"

# NOTE

Blind Spot Monitor Beam Axis Confirmation may have been included as part of sensor installation and only needs to be performed once.

- 5. Clear DTCs using Techstream.
- 6. Verify proper operation of the Blind Spot Monitor System