Technical Service Bulletin Number

TSB150057





Technical Service Bulletin

Subject

Aftertreatment Outlet NOx Sensor Water Intrusion Resulting in Fault Code 1887, 3583, or 3545

Issue

Water intrusion can cause the malfunction or failure of the aftertreatment outlet NOx sensor on certain aftertreatment configurations.

Verification

Product Affected

- ISB6.7 CM2350 B101
- ISB6.7 CM2350 B103
- ISL9 CM2350 L101
- ISL9 CM2350 L111
- ISX12 CM2350 X102
- ISX15 CM2350 X101

Configuration: This failure occurs primarily on side outlet aftertreatment Selective Catalytic Reduction (SCR) catalyst systems with vertical exhaust configurations.

Symptom: Fault Code 1887, 3583, or 3545

Resolution

If symptom has been verified, the aftertreatment outlet NOx sensor bolt-in water shield **must** be installed. See Installation Instructions 4908441, for details on how to install the aftertreatment outlet NOx sensor bolt-in water shield.

Required Service Parts

See Table 1 and 2 below for required service part numbers to install the aftertreatment outlet NOx sensor bolt-in water shield.

| Table 1, Required Service Parts for ISX12, ISX15 | | |
|--|-------------|----------|
| Description | Part Number | Quantity |
| Drip Shield | 4352880 | 1 |
| Screw, Hex Flange Head Cap | 4354269 | 2 |
| Template | 4353074 | 1 |
| High Temp Sealant | 5362108 | 1 |

| Table 2, Required Service Parts for ISB6.7, ISL9 | | |
|--|-------------|----------|
| Description | Part Number | Quantity |
| Drip Shield | 4353926 | 1 |
| Screw, Hex Flange Head Cap | 4354269 | 2 |
| Template | 4353074 | 1 |
| High Temp Sealant | 5362108 | 1 |

Cummins® High Temp Sealant, Part Number 5362108, is the **only** sealant approved to be used.

Warranty Statement

The information in this document has no effect on present warranty coverage or repair practices, nor does it authorize TRP or Campaign actions.

Document History

| Date | Details |
|-----------|---|
| 2015-4-24 | Module Created |
| 2015-6-25 | Fix broken link to 4908441 Installation Instruction |

Last Modified: 25-Jun-2015

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